

YASKAWA

YASKAWA AC Drive CR700

For Cranes

200 V CLASS, 0.4 to 110 kW
400 V CLASS, 0.4 to 315 kW

Best Value for Your Cranes



Best Value for Your Cranes

Yaskawa Electric Corporation is here to provide “The Answer” for your company.

Our number one priority at Yaskawa Electric Corporation is to always keep the customer's perspective in mind by leading the industry in meeting demands with uncompromising quality and trust.

Our new CR700 was developed to further optimize cranes based on the concepts of Flexible, Easy, Sustainable.

Yaskawa can now deliver the most ideal “answers” for various tasks related to the operation of cranes, including brake sequences that have evolved from the technologies we have developed to date.





By revolutionizing your facilities and machines, the CR700 will increase productivity, save energy efficiently, reduce total costs, with enhanced environmental compatibilities.

CONTENTS

Features	4
Catalog Code / Selecting the Capacity	16
Basic Instructions	17
Standard Specifications	20
Standard Connection Diagram	24
Terminal Specifications	26
Dimensions	30
Fully-Enclosed Design	34
Peripheral Devices and Options	36
Application Notes	60
Global Service Network	67





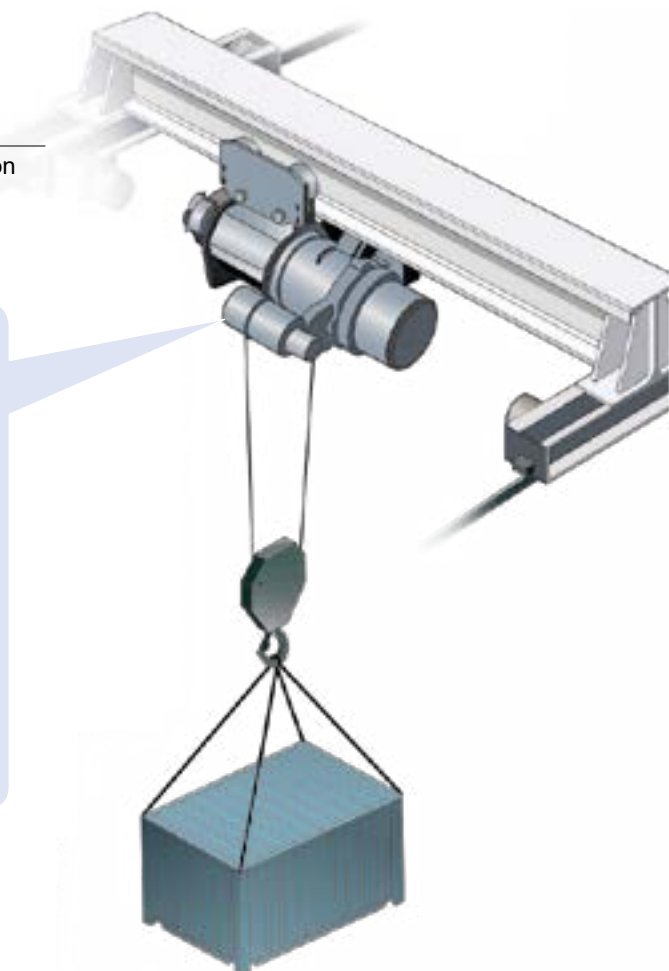
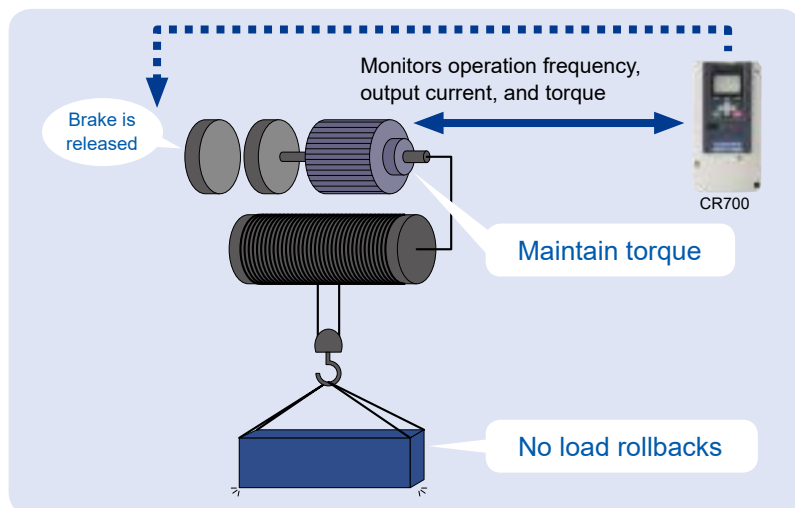
Reliable Crane Sequence

Yaskawa has further improved the key functions for stable operations in our crane sequence that has won the trust of our customers for over 30 years.

Brake Sequence

The brake release command is judged and output in relation to the operation frequency of the drive, output current, and amount of torque.

Brakes are released and applied while ensuring enough torque to maintain the load during starts and stops to prevent load rollback.



Run Command Adjustment Function

Reliable movement during inching. Our system prevents excessive current from flowing during lifting operations performed immediately after lowering operations.

Contact Positioning Function

When the Stop command is valid while a contact position command is in effect for applications, such as transport lines, the drive detects collision and stops operating if the torque reference or output current are higher than the standard value.

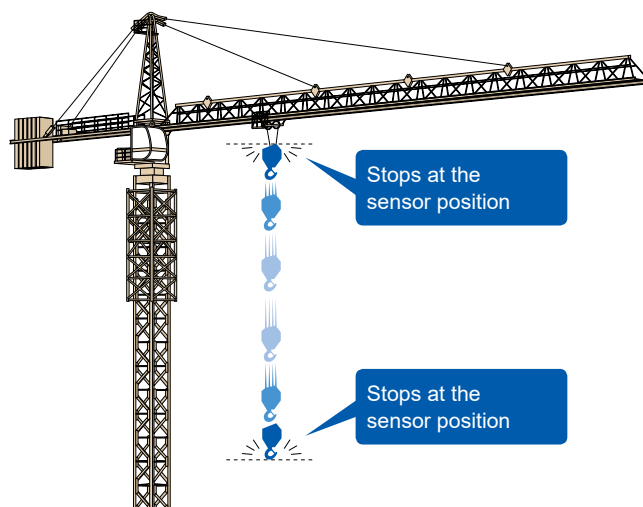
Quick positioning can be performed using this contact positioning function.

Note: This is only enabled when ramp to stop mode is selected.

Do not use this function with machines such as trucks with wheels that may spin freely when there is a crash because the motor will not be constrained, and the torque reference or output current will not increase.

Travel Limit Function

The limit sensor set in the allowable movement range prevents over-traveling and overwinding.





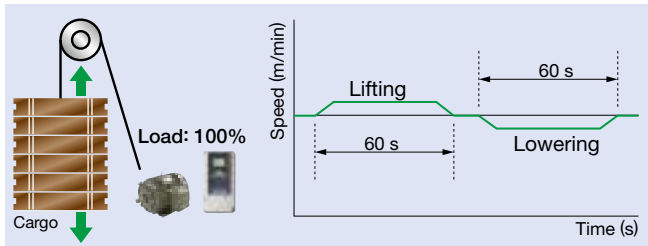
Shortened Takt Time & Improved Quality

Yaskawa has enhanced dedicated crane functions for high-performance drives using our collective technology to improve work efficiency.

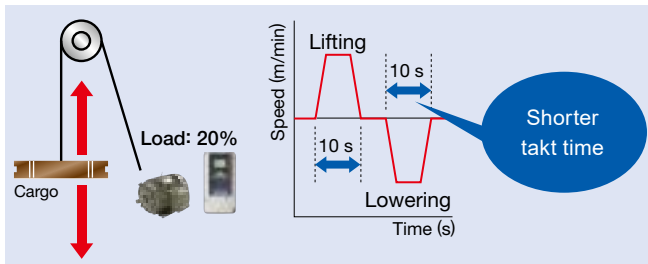
High-speed Operation at Light Loads

With this light-load, high-speed function, our drive operates at optimal speed in accordance with the load. High-speed operation can be performed when handling light loads. This shortens the takt times when using long lifting cranes, such as those used in constructions.

■ Heavy loads



■ Light loads

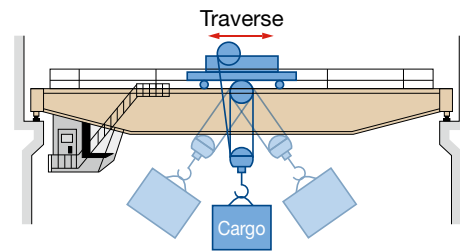


Anti-Sway Control

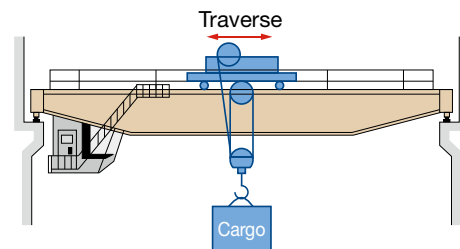
Cargo swing during traverse motion can be reduced with the built-in Anti-Sway Control.

This enables cargo to be lowered without any swing, which reduces takt times.

■ Disabled



■ Enabled





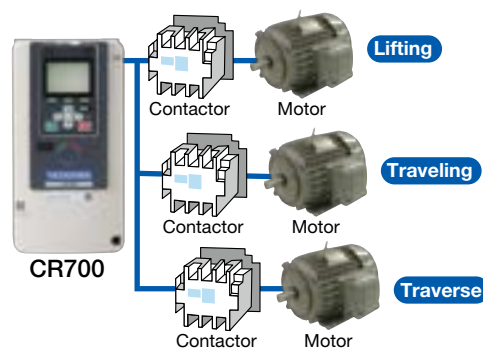
Improved Operations and Workability

Yaskawa has tirelessly pursued ease of use, including initial setting functions for crane motion axes, to improve operations and workability at all sites.

3-Motor Switching Function

One drive can switch between and control motors with three axes for lifting/lowering, travelling, and transverse operations. Our drive can support individual brake sequences for each motor, so downtime during a drive failure can also be reduced as a result of the ability of drives to act as substitutes for other motors. Traditionally, one drive was needed for each motor. However, one drive can switch between motors to reduce the number of drives needed.

	Control mode	Application	Brake Sequence
Motor1	Any	Any	○
Motor2	Any except for Advanced Open Loop Vector Control	Any	○
Motor3	V/f Control only	Traveling and turning	Only brake release and apply control can be set.



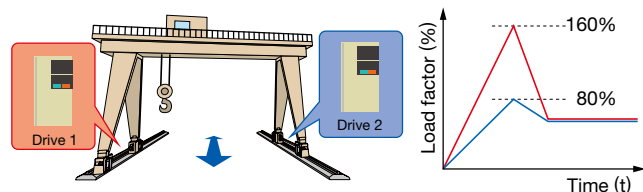
Slope Prevention

High-precision control is performed in accordance with the operating conditions of machines to enable stable traveling and operation.

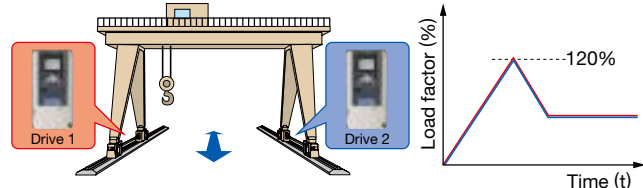
[Load Balancing Function]

The load can be distributed evenly between drives without the use of encoders.

■ Conventional drives

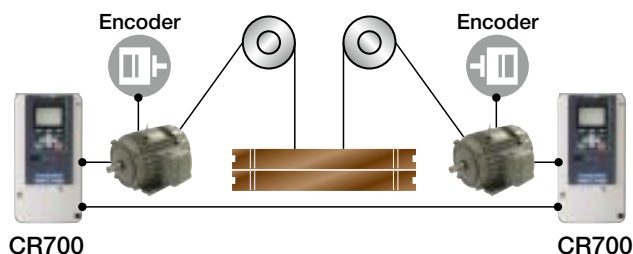


■ CR700



[Synchronization Control]

Synchronization control is performed to prevent positional deviation that can occur when lifting a load jointly with two elevators using Closed Loop Vector Control. Separate equipment and control to reduce slope are not required.



Automatic Parameter Selection for Each Application

Application selection can be made for different types of crane applications.

Selecting the appropriate application, such as lifting, traveling, and transverse operation, will automatically enable only those functions and disable unnecessary functions. This allows users to easily set the optimal parameters for each application.

Quick Deceleration Function

This function supports reverse phase braking (plugging) in conventional crane operations that are not operated with drives. The deceleration rate can be changed to quickly stop operation by inputting a Run command in reverse to the current running direction after a Stop command is received. This enables quick deceleration near the target location even when using high speed operation.

Wire Length Detection

Information on the height of the hook that is not visible from the operating room can be externally output using only the drive.



Improved Maintenance Services

Preventive maintenance can be carried out at the optimum time with protection functions for drives and an understanding of the timing for the replacement of crane parts.

Performance Life Monitors

With performance life monitors, the approximate maintenance period of parts can be output as an alarm signal to notify users in advance.

In addition, you can monitor the deterioration status of the parts which can help you to make a maintenance plan easier.

■CR700 outputs the alarm signal to the PLC controller



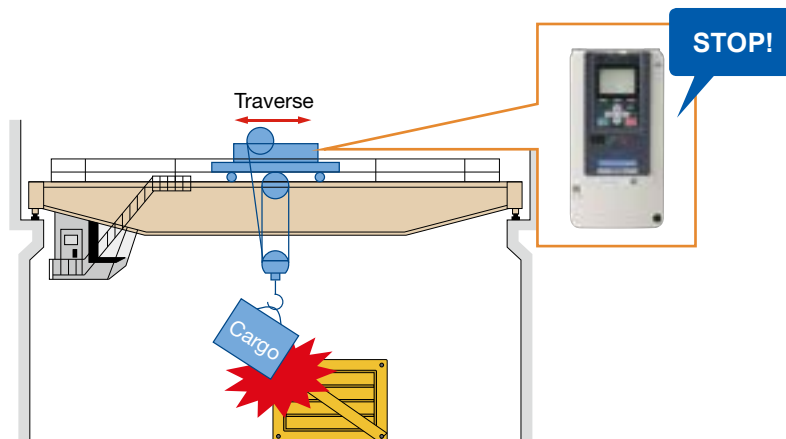
Crane Maintenance Monitor

The monitor keeps a count of the number of brake commands. This information is helpful in determining brake maintenance schedules for inspecting system and replacing parts.

Overtorque Detection Function

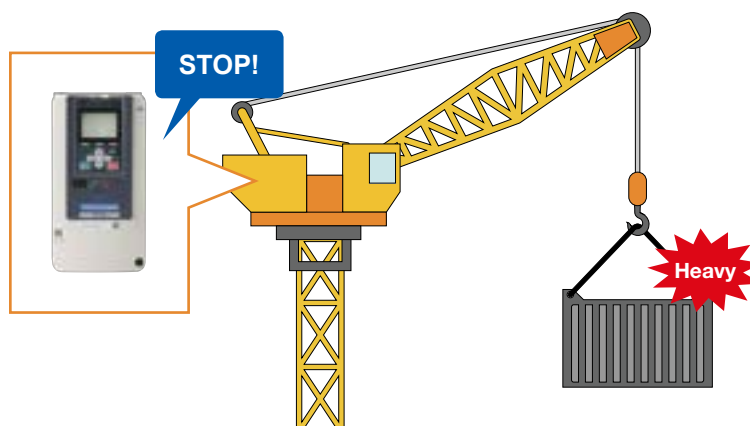
Detects an increased torque value when a load comes into contact with an object.

The drive stops the motor automatically to prevent machine malfunctions and increase safety.



Overload Detection Function

The drive restricts the operation of the crane (elevator) when the load exceeds a predetermined upper limit value. The drive can be configured to display alarms and stop crane operation to prevent operation with an overload that could lead to a dangerous situation.





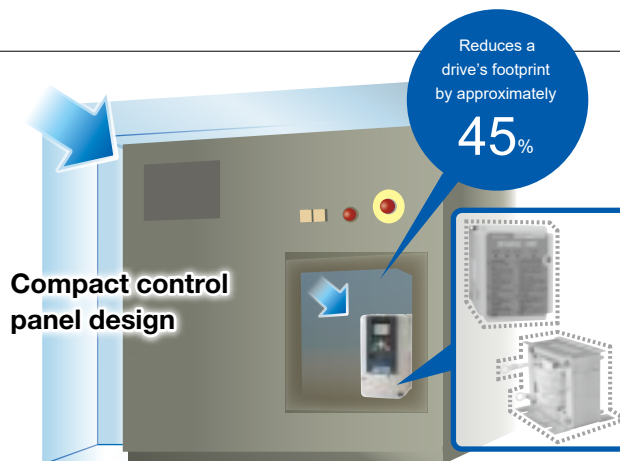
Do You Want to Reduce Costs?

To minimize initial investment, the functions of the peripheral devices are incorporated into the CR700. This eliminates the need for these devices, and saves space, wiring, and labor.

Braking Transistor / DC Reactor Built-in

Harmonics resulting from built-in DC reactors are taken into consideration. The braking transistor is also built in to eliminate the need for a stand-alone braking unit. This reduces a drive's footprint by approximately 45% in comparison with the conventional drives, which enables the design for more compact control panels.

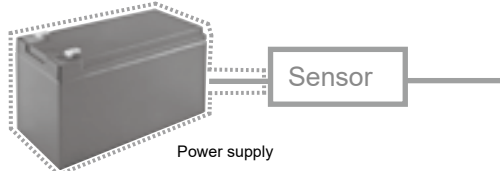
Built-in Braking Transistor and DC Reactor				
200 V class	DC Reactor Built-in			
	0.4 kW	22 kW	30 kW	110 kW
	Braking Transistor Built-in			
400 V class	DC Reactor Built-in			
	0.4 kW	22 kW	75 kW	315 kW
	Braking Transistor Built-in			



Note: Comparison with our conventional models.
In this case, a 400 V 110 kW model is used as an example.
Reductions in footprints vary depending on the capacity.

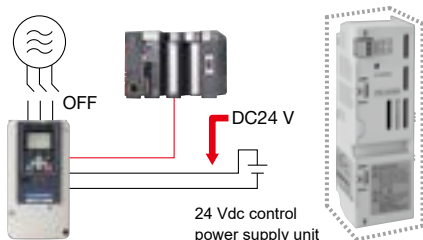
Built-in Power Supply for the Sensor

Separate power supply not required because the drive provides a 24 Vdc output (150 mA) for external sensors.



24 Vdc Control Power Input Terminal Standard Equipped

By using an external 24 VDC power supply, sequences and fault history can be checked even when the main circuit power supply is OFF.



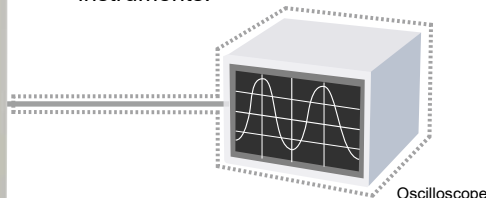
SIL3* Correspondence STO Standard Equipped

Two contactors are no longer needed.

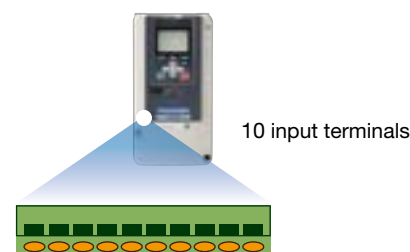
* Safety performance measurement under IEC/EN61508

Oscilloscope Function

With the improved oscilloscope function performance for the DriveWizard support tool, adjustments can be made without the need for external measuring instruments.



10 input terminals Standard Equipped



High Performance Control Even Without an Encoder



External Heatsink

Drive fins can be installed outside the panel to reduce the size of the control panel.

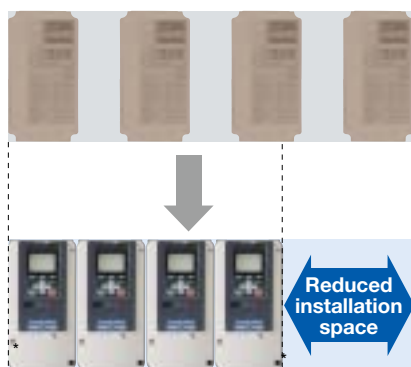
Note: An attachment may be needed depending on the drive capacity.
Refer to page 35 for more information.



Side-by-Side Installation

Side-by-side installation allows for a more compact design of the control panel.

(ex. 200 V class 0.4 kW)



Compatible Models:
CR70A2003 to 2075
(200 V class 0.4 to 18.5 kW)
CR70A4002 to 4039
(400 V class 0.4 to 18.5 kW)

* At least 30 mm of space is needed if installed near a wall.
Note: Need derating.

Enhanced Communication Option Card

A variety of field networks, including MECHATROLINK-II, MECHATROLINK-III, PROFIBUS-DP, DeviceNet, CC-Link, CANopen, LONWORKS, including Industrial Ethernet, such as EtherNet/IP, can be supported with the use of one communication option card.

Note: PROFIBUS is a trademark of PROFIBUS Nutzerorganisation e.V.
DeviceNet is a trademark of ODVA.
Ethernet is a trademark of Fuji Xerox Co., Ltd.

Monitor Output of Various Types of Data

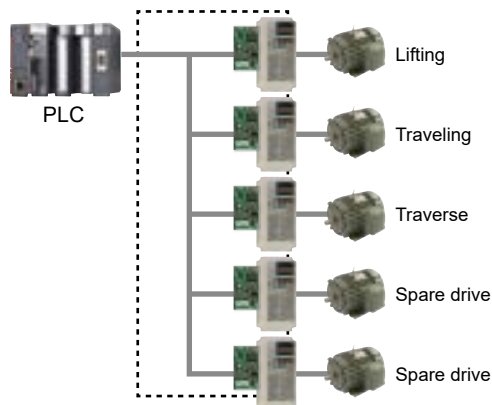
Various data can be monitored via a communications network. By constantly monitoring this data, you can visualize the factory. Values set to the parameters can be output as multi-function digital output.



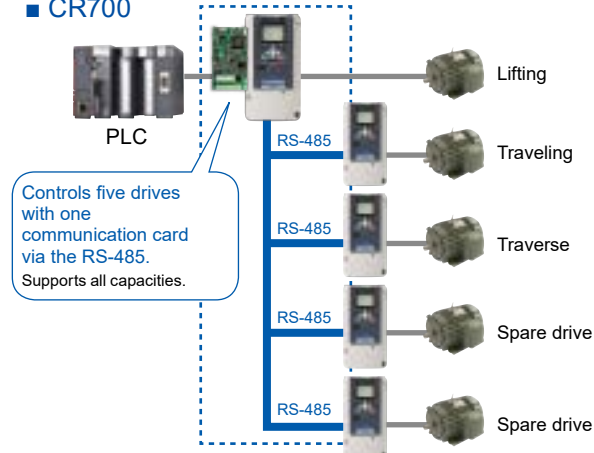
Gateway Connection System

A maximum of five drives can be controlled with one communication card by converting the industrial network protocol to RS-485. This minimizes the number of option cards for drives connected to cranes, which helps reduce costs.

Conventional



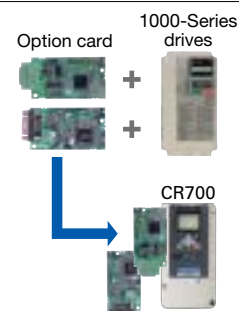
CR700



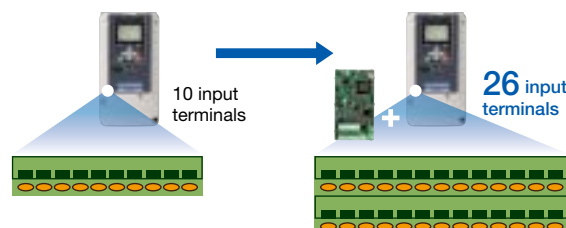
Flexibility Improvement of I/O

The PG option cards and input/output option cards for the 1000 series can be used.

DI-A3 input terminals that are conventionally used as digital frequency reference cards can also be used as multi-function input terminals.



Use in combination with DI-A3 speed reference option cards to increase the number of multi-function terminals.



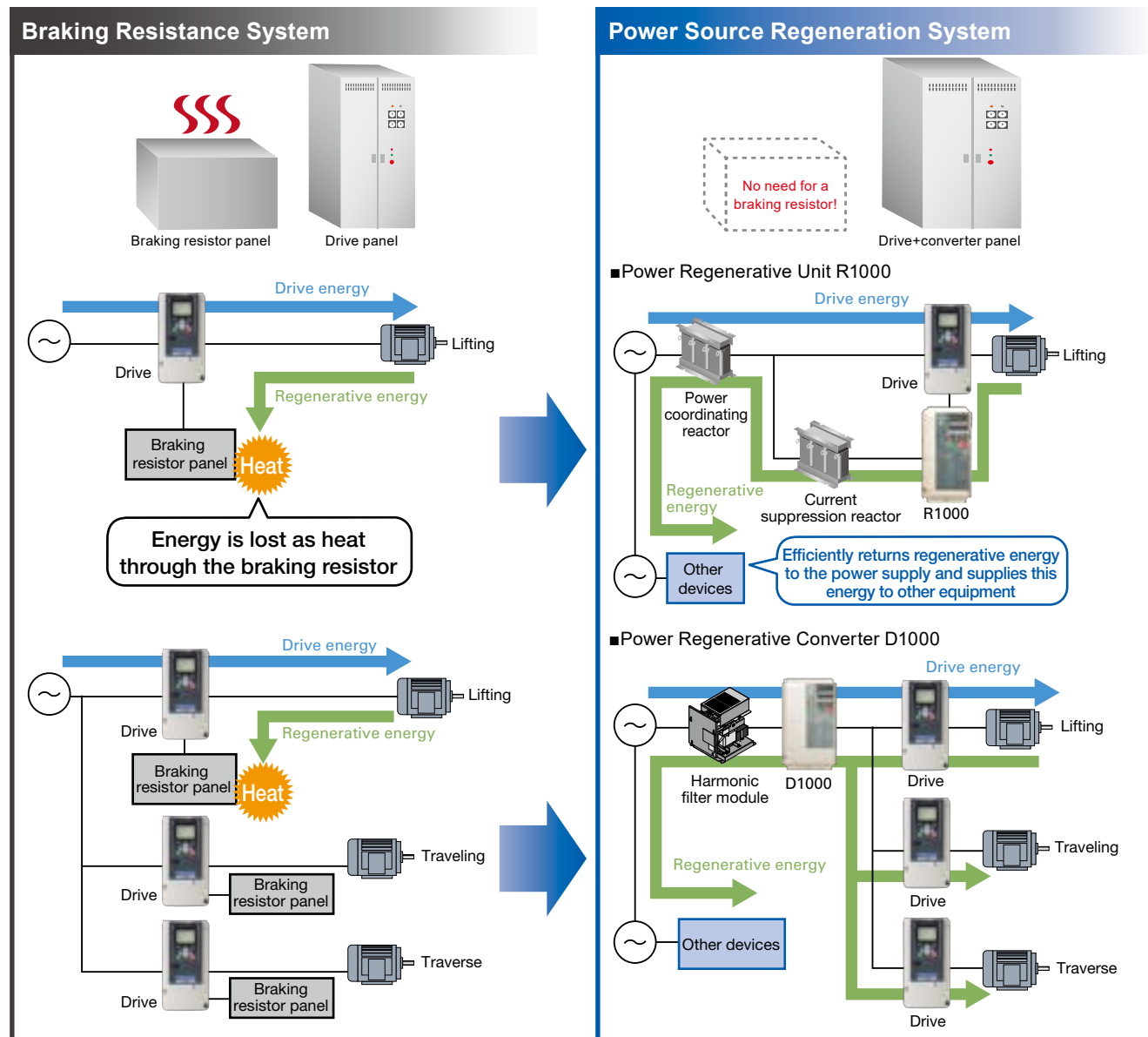


Wasting Electricity?

The crane control panel has more compact design with the application of the Yaskawa Energy-Savings Unit. Regenerative energy that has been wasted as heat can be returned to the power supply, which helps achieve energy savings.

Effective Use of Regenerative Energy (Option)

Braking resistors are no longer necessary, and the size of crane control panels can be minimized by using the Power Regenerative Converter D1000 or the Power Regenerative Unit R1000. Energy lost as heat can also be recovered as regenerative energy to further reduce the amount of energy used.

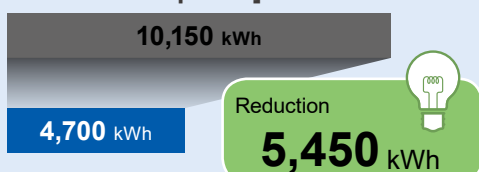


You Can Save This Much!

[Operation Conditions] • 10-t crane • Speed of lifting/lowering: 16 m/min
• Power cost: \$0.2/kWh • Lifting time: 12 h/day 365 days per year

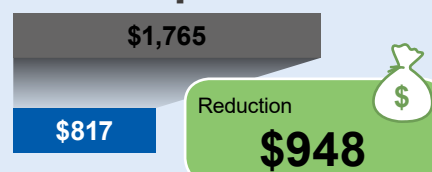
[Annual Power Consumption]

Braking Resistance System
Power Source Regeneration System



[Annual Cost of Power]

Braking Resistance System
Power Source Regeneration System



EASY

Does it Take a Long Time to Setup and Recover from Malfunctions?

The redesigned keypad has significantly reduced time required for setup and downtime.

Downtime: Non-operating time due to equipment problems.

Confirmation of Malfunctions Without the Main Circuit Power Supply

By externally supplying 24 Vdc control power, you can safely perform recovery work and confirm malfunctions without applying main circuit power.

Set Parameters Without the Main Circuit Power Supply

With the USB connection of the drive and the PC, parameters can be set and edited even when unable to prepare the main circuit supply.



Built-in Clock Functions

Easily identify the time of the malfunction with the built-in clock function.

Note: Requires a Hitachi Maxell "CR2016 Lithium Manganese Dioxide Battery" or equivalent.

microSD Slot

Save log data to the microSD card.* Saved data can be displayed as a waveform with the "DriveWizard" support tool, which helps you to understand what malfunction has occurred and simplifies analysis.

* Under development



Capable of Storing Parameters of the Four Drives

The keypad can now store the parameters of up to four drives.

Automatic Parameter Backup Function

In the unlikely event that there is a problem with the drive, you can connect the keypad to the replacement drive and copy the parameters using the automatic parameter backup function.



European Terminals

European terminals are installed on the main circuit terminal. Significant reduction in work hours because crimp terminal and crimping operation are now unnecessary.



For use of the tools, see P.27.

Compatible Models:
CR70A2003 to 2180
(200 V class 0.4 to 45 kW)
CR70A4002 to 4150
(400 V class 0.4 to 75 kW)

Note: Screw terminals are used in models other than those listed here.

■ Wiring Work Time

Conventional Products

Approx. 4 min 30 sec

Approx.
1 min 30 sec
CR700

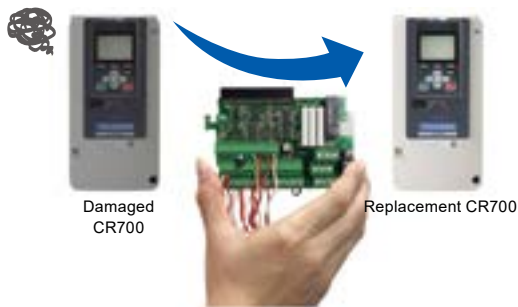
Approx.
70% reduction!
(conventional ratio)

Conditions

When wiring input terminals R, S, and T and output terminals U, V, and W:
Conventional products: Crimping and wiring work for screw terminals
CR700: Wiring work for European terminals

Removable Terminal Block

Even if you are installing the drive in a small, narrow space, you can remove the terminal block and wire work where you have more space. In addition, if the drive malfunctions, it can be attached to a new drive for replacement while it remains wired to the terminal block.



Bell-Shaped Holes

Easily installed on walls.



LED Status Ring

You can check the operating conditions of the drive at a glance even remotely.



Is Too Much Time Required When There is a Problem?

There has been significant improvements in maintainability with linkages to smartphone applications and PC support tools via cloud management.

Support Tool “DriveWizard”

Wireless connection and cloud management through smartphones have made maintenance simple and easy. Equipped with various monitors, parameter editing, pattern operation, and oscilloscope function, adjustment and maintenance work for the drive can be executed more easily.



Complete After Sales Services

Call center and after service division offer support to our customers, seven days a week, 365 days a year.

Deliver According to the Customer's Request

Drives can be customized according to your specifications.

- Shipped after installing option to the drive at factory.
- Optional LED keypad.
- Five-digit displaying keypad.
- Optional LCD Keypad with Built-in Bluetooth Interface



LCD keypad (standard)
(JVOP-KPLCA04AAA)



LED keypad
(JVOP-KPLEA04AAA)



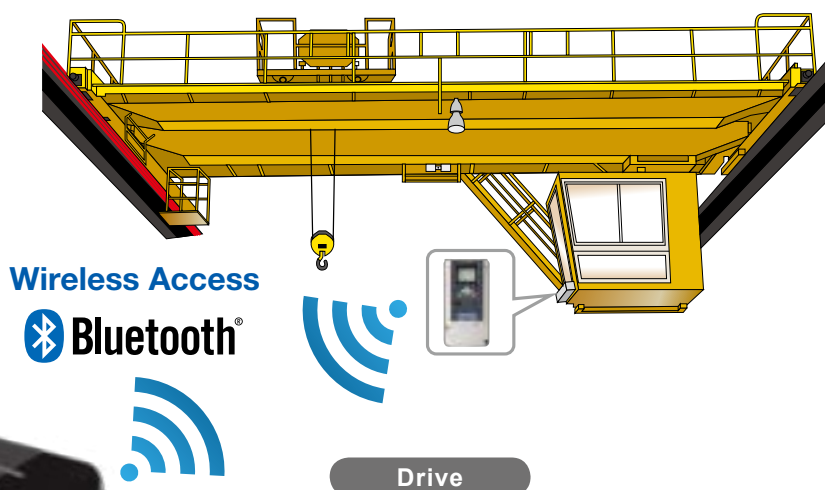
LCD Keypad with Built-in Bluetooth Interface
(JVOP-KPLCC04AAA)

Smartphone Application “DriveWizard Mobile”

New form of support utilizing the smartphone such as cloud management of the wireless connection and parameters of the drive.

[Parameter Management via Cloud]

Parameters can be saved and read using the cloud.



[Access From Distance*]

You can access the drives remotely without opening any panels.

* An optional LCD keypad with built-in Bluetooth interface is required when accessing the drive from a smartphone using Bluetooth.

Note: "Bluetooth®" is a trademark of Bluetooth SIG, Inc. USA.

Smartphone DriveWizard Mobile (exclusive app)

[Parameter Setting Change/Drive Operation]

- Easy to change the parameter settings.
- Operational status can be viewed in real time.
- Quick access to troubleshooting information.



Is Your Crane Reliable Enough?

The CR700 can be used with confidence in various installation environments. It is designed to be able to recover immediately, even in the unlikely event of a failure.

Wide range of protection for various environmental specifications (or requirements)

[Resistant to vibration, gas, moisture, dust, and oil.]



Dust



Oil



Moisture



Gas



Vibration

Note: Factory option

[Varnish-Coated Printed Circuit Board]

The printed circuit board is treated with varnish as standard and can be used under harsh environmental conditions. (IEC 60721-3-3: 3 C2, 3 S2)



Printed circuit board coating



Standard Correspondence to SIL3 Without a Contactor

STO from two-terminal input (safety shut-off torque) is equipped as standard. Complies with IEC/EN61508 SIL3 and ISO13849-1 Cat.3 PLe.

With this function, a high degree of safety can be built without additional equipment, such as an electromagnetic contactor. Saves wiring and space.

Conventional



CR700



IP20 Supports All Capacities

The IP20 can be used with all capacities. Since there is no risk of exposure to high-voltage sections of the main circuit, additional safety measures do not need to be taken, such as installing a terminal cover inside the panel.

Long Life

With the selection of long-life parts for fans, capacitors, and relays, a design life of 10 years has been achieved.

Note: The value was measured under an ambient temperature of 40°C (open-chassis type panels), load factor of 80%, and 24-hour continuous operation.

The value varies depending on the conditions of use.

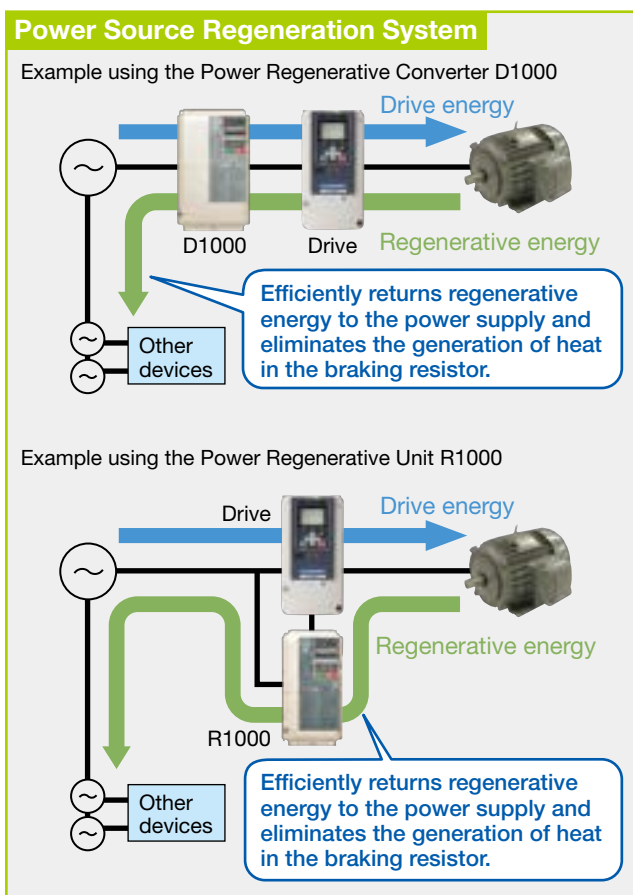
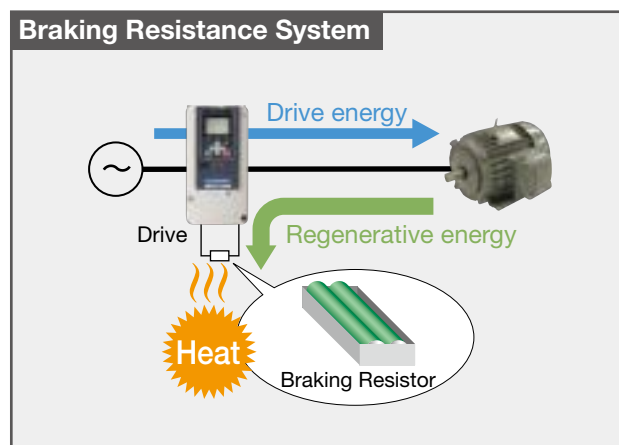
Automatic Parameter Backup Function

In the unlikely event that there is a problem with the drive, you can connect the keypad to the replacement drive and copy the parameters using the automatic parameter backup function.



Minimum Heat Generation (when using energy saving unit: D1000, R1000)

Regenerative energy that has conventionally been wasted as heat can be effectively used. The CR700 can minimize the generation of heat and avoid issues caused by heat in surrounding equipment.



Model Number

Drives can be customized according to your specifications.

CIPR- CR70 T 4 003 A B A A - G A A A A A

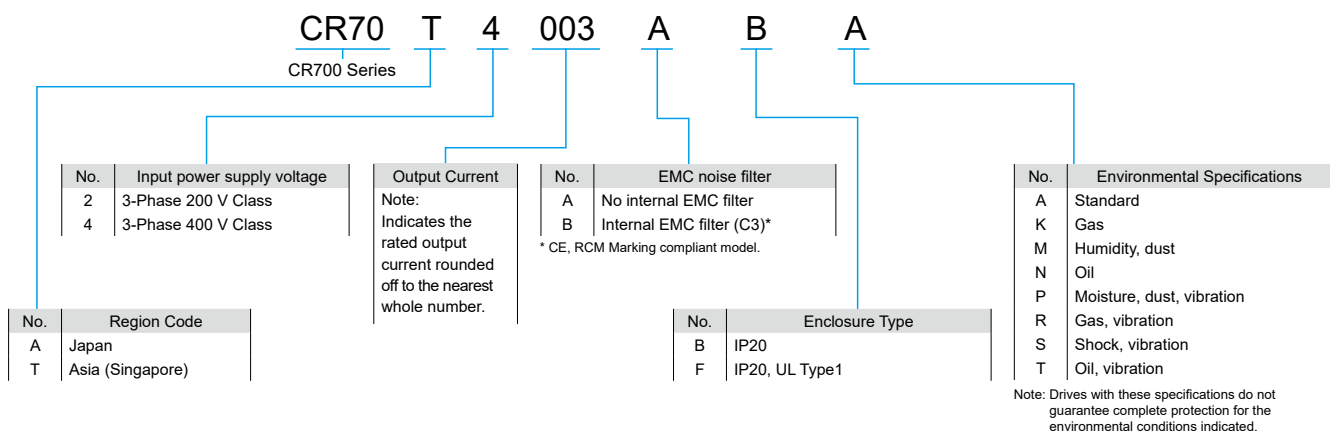
1 2 3 4 5 6 7 8 9 10 11 12 13 14

No	Description
1	Product series
2	Region code • A: Japan • T: Asia (Singapore)
3	Input power supply voltage • 2: 3-phase AC 200 V Class • 4: 3-phase AC 400 V Class
4	Output Current Note: Indicates the rated output current rounded off to the nearest whole number.
5	EMC noise filter • A: No internal EMC filter (Standard) • B: Internal category C3 EMC filter
6	Protection Design B: IP20 (Standard) • F: IP20, UL Type 1
7	Environmental specification • A: Standard • K: Gas-resistant • M: Humidity-resistant and dust-resistant • N: Oil-resistant • P: Humidity-resistant, dust-resistant, and vibration-resistant • R: Gas-resistant and vibration-resistant • S: Vibration-resistant • T: Oil-resistant and vibration-resistant Note: Drives with these specifications do not guarantee complete protection for the environmental conditions indicated.
8	Design revision order

No	Description
9	Control circuit terminal board G: 10 digital input, screw clamp terminal board type
10	Option card (connector CN5-A) • A: No option card (Standard) • D: AI-A3 (Analog Input) • E: DI-A3 (Digital Input) • F: SI-C3 (CC-Link) • G: SI-ET3 (MECHATROLINK-III) • H: SI-N3 (DeviceNet) • J: SI-P3 (PROFIBUS-DP) • K: SI-T3 (MECHATROLINK-II) • M: SI-S3 (CANopen) • S: SI-EP3 (PROFINET)*
11	Option card (connector CN5-B) • A: No option card (Standard) • B: AO-A3 (Analog Monitor) • C: DO-A3 (Digital Output)
12	Option card (connector CN5-C) • A: No option card (Standard) • U: PG-B3 (Complementary Type PG) • V: PG-X3 (Motor PG Feedback Line Driver Interface) • Y: PG-RT3 (Motor Feedback Resolver TS2640N321E64 Interface)
13	Keypad • A: LCD keypad (Standard) • B: LCD keypad (humidity-resistant and dust-resistant) • D: Bluetooth LCD Keypad • E: Bluetooth LCD Keypad (humidity-resistant and dust-resistant) • F: LED keypad • G: LED keypad (humidity-resistant and dust-resistant)
14	Special applications A: Standard

* Contact Yaskawa for PROFINET.

Catalog Code



Selecting the Capacity

When using the drive for shaft spinning, traversing, and traveling, the drive should be selected so that the rated output current of the drive output amps are equal to or greater than the motor rated current.

When using the drive for a lifting shaft, the current upon startup must be maintained to 150% or less of the rated output current. Yaskawa recommends selecting the drive according to the following formula.

Formula: rated output current of the drive × coefficient (0.6 to 0.9) > motor rated current

Coefficient for each control mode

- Closed Loop Vector Control: 0.9
- Open Loop Vector Control, Advanced Open Loop Vector Control: 0.8
- V/f Control*, Closed Loop V/f Control: 0.7

* When driving multiple motors using one drive, it is calculated with a coefficient of 0.6.

Basic Instructions

Outstanding operability and quick setup

Keypad Names and Functions

(1) RUN LED

Lit while the drive is operating the motor.

(5) ALM LED

The drive lights up if a fault is detected.

Flashes when minor faults, tuning errors and operational errors occur.

(6) LO/RE LED

Lit: When the keypad is selected for Run command and frequency reference control (LOCAL).

Off: When a device other than the keypad is selected for Run command and frequency reference control (REMOTE).

(9) LED Status Ring

The corresponding lamp lights depending on the operation status.

(4) RUN Key

Starts the drive in LOCAL mode.

(7) STOP Key

Stops drive operation.

(8) Com port

For connecting to a PC (DriveWizard), a USB copy unit or a LCD keypad.

(10) QR code

Import the dedicated smartphone application "DriveWizard Mobile" and use it to retrieve product information.



(2) Function Keys

F1, F2, F3

The functions of the function key depend on the menu that is being displayed. The name of each function appears in the lower half of the display window.

(3) Display Operation Keys

LEFT Arrow Key

- Moves the cursor to the left.
- Returns to the previous screen.

UP Arrow Key /

DOWN Arrow Key

- Scrolls up to display the next item.
- Scrolls down to display the previous item.
- Selects parameter numbers.
- Increments setting values.
- Decrements setting values.

RIGHT Arrow (RESET) Key

- Moves the cursor to the right.
- Proceeds to the next screen.
- Resets the drive to clear a fault.
- Used as the start key in Auto-Tuning Mode.

ENTER Key

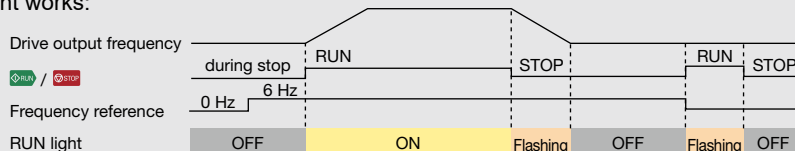
- Inputs parameter numbers and setting values. Press to enter values, edit parameters and set the control mode.
- Switches between displays with selection of menu items.

Note: QR code is a registered trademark of DENSO WAVE INCORPORATED.

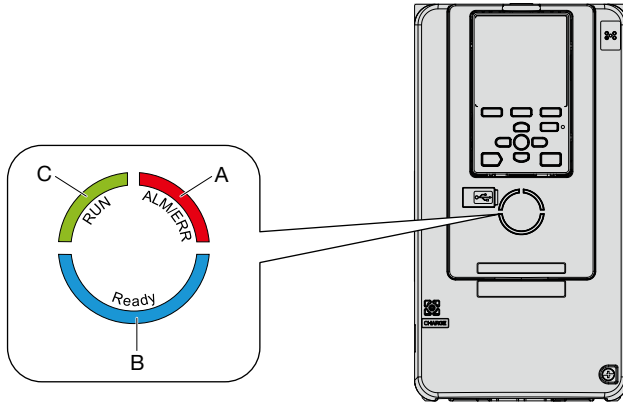
Keypad LED

Indicator LED	ON	Flashing	Flashing Quickly	OFF
	Motor running.	<ul style="list-style-type: none"> • The motor is performing ramp to stop. • The Run command was inputted when the frequency reference was 0 Hz 	<ul style="list-style-type: none"> • With a Run command inputted from an external command when the Run command source was in LOCAL, the Run command source switched to REMOTE. When the drive was not in the Drive Ready (READY) state, a Run command was inputted from an external command. • An emergency stop command has been inputted. • The Safe Disable input function was running and the drive output was shut off. • When the Run command source was REMOTE, the STOP key on the keypad was pressed and the motor was stopped. • The power supply for the drive is turned on when the Run command is inputted from an external source. 	Drive is stopped.
	A fault was detected.	<ul style="list-style-type: none"> • Minor fault was detected. • Operation error was detected. • Auto-Tuning was detected. 	—	Normal operation
	Sets the Run command source to the keypad (LOCAL).	—	—	Sets the Run command source to a non-keypad external command (REMOTE).

How the RUN light works:



LED Status Ring LED



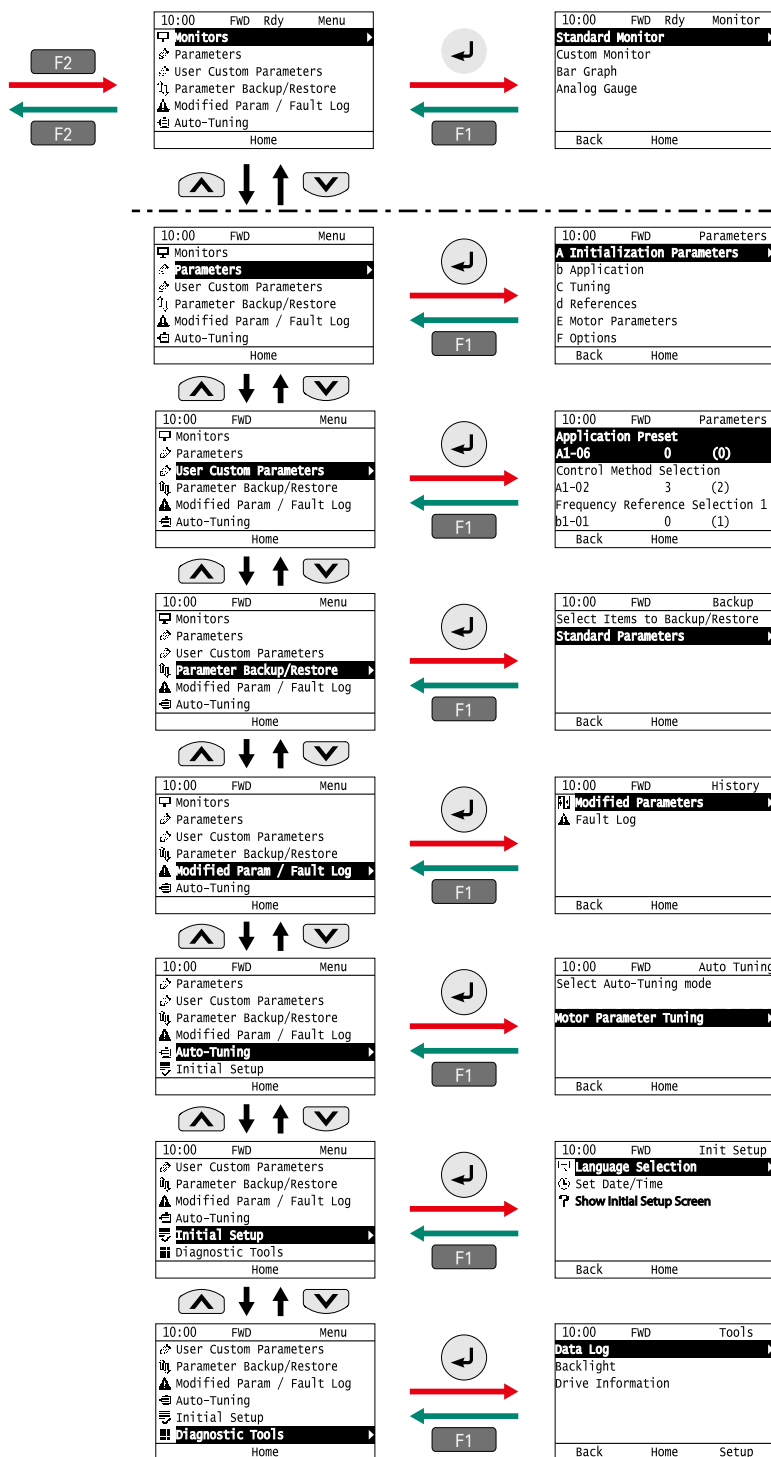
LED Status Ring		State	Content
A		Lit	The drive detected a fault.
		Flashing	The drive has detected: <ul style="list-style-type: none"> • an error • an oPE • an error during Auto-Tuning. Note: If the drive detects a fault and an error at the same time, this LED will be lit to indicate the fault.
		OFF	The drive is in normal operation. There are no alarms or faults present.
B		Lit	The drive is operating or is ready for operation.
		Flashing	When the drive is in StO [Safe Torque Off] mode. The drive is in StO [Safe Torque Off] mode.
		OFF	<ul style="list-style-type: none"> • The drive detected a fault. • There is no fault and the drive received an operation command, but the drive cannot operate (such as when in Programming Mode, or when is flashing).
C		Lit	The drive is in regular operation.
		Flashing	<ul style="list-style-type: none"> • The drive is decelerating to stop. • The drive was issued a Run command and the frequency reference is 0 Hz. • A DC injection braking command is input via a multi-function digital input terminal while the drive is stopped.
		Flashing Quickly	<ul style="list-style-type: none"> • Entering a Run command via the input terminals, then switching to REMOTE while the drive is set to LOCAL. • Entering a Run command via the input terminals when the drive is not in Drive Mode. • Entering a Fast Stop command. • The safety function shuts off the drive output. • Pushing STOP on the keypad while the drive is running in REMOTE mode. • Setting b1-17 = 0 [Run Command at Power Up = Accept existing RUN command] and powering up the drive while the Run command is active.
		OFF	The motor is stopped.

Keypad Example

Turn the power on

10:00	Fwd	Rdy	Home
Freq Reference (AI)			0.00
U1-01 Hz			0.00
Output Frequency			0.00
U1-02 Hz			0.00
Output Current			0.00
U1-03 A			0.00
JOG	Menu	FWD/REV	

HOME



Program Mode

Note:

- Energizing the drive with factory defaults will display the initial start-up screen. Press F2 Key (Home) to display the HOME screen.
- To prevent the drive from displaying the initial start-up screen, Select [No] from the [Show Initial Setup Screen] setting.
- Press Left Arrow Key from the Home screen to display the monitors.

- When U1-01 [Freq. Reference] is displayed on the Home screen in LOCAL mode, press ENTER Key to change parameter d1-01 [Frequency Reference].
- The keypad will display [Rdy] when the drive is in Drive Mode and ready to accept a Run command.

Standard Specifications

200 V Class

Catalog Code CR70A2			003	005	008	011	014	018	025	033	047	060	075	088	115	145	180	215	283	346	415
Max. Applicable Motor Capacity* ¹		kW	0.4	0.75	1.5	2.2	3	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110
Input	Rated Input Current* ²	A	3.6	4.8	8.9	12.7	17	20.7	30	40.3	58.2	78.4	96	82	111	136	164	200	271	324	394
Output	Rated Output Current	A	3.2	5	8	11	14	17.5	25	33	47	60	75	88	115	145	180	215	283	346	415
	Overload Tolerance	150% of rated output current for 60 s Note: Derating may be required for applications that start and stop frequently.																			
	Carrier Frequency	Derating the output current enables a maximum of 15 kHz to be set. (Derating the output current is not necessary up to 8 kHz.)														Derating the output current enables a maximum of 10 kHz to be set. (Derating the output current is not necessary up to 5 kHz.)					
	Max. Output Voltage	Three-phase 200 to 240 V Note: The maximum output voltage is proportional to the input voltage.																			
	Max. Output Frequency	590 Hz The frequencies that can be set vary depending on the control mode used.																			
	Measures for Harmonics	DC Reactor	External options												Built-in						
Braking Function	Braking Transistor	Built-in														External options					
EMC filter	EMC filter EN61800-3, C2/C3	Internal (factory option)																			
Power	Rated Voltage / Rated Frequency	• Three-phase AC power supply 200 V to 240 V 50/60 Hz • DC power supply 270 V to 340 V																			
	Allowable Voltage Fluctuation	-15% to 10%																			
	Allowable Frequency Fluctuation	±5%																			
	Power Supply* ³	kVA	1.5	2.0	3.7	5.3	7.1	8.6	12.5	16.8	24.2	32.6	39.9	34.1	46.1	56.5	68.2	83.1	113	135	164

*1: For the most appropriate selection, contact your Yaskawa or nearest sales representative.

*2: The value displayed is the input current when operating standard Yaskawa motors at the maximum applicable capacity with the rated load at the rated motor speed. This value may fluctuate based on the power supply side impedance, as well as the input current, power supply transformer, input side reactor, and wiring conditions.

*3: Rated input capacity is calculated with a power line voltage of 240 V.

400 V Class

Catalog Code CR70A4			002	003	005	006	007	009	015	018	024	031	039	045	060	075	091
Max. Applicable Motor Capacity* ¹		kW	0.4	0.75	1.5	2.2	3	3.7	5.5	7.5	11	15	18.5	22	30	37	45
Input	Rated Input Current* ²	A	1.9	3.5	4.7	6.7	8.9	11.7	15.8	21.2	30.6	41.3	50.5	43.1	58.3	71.5	86.5
Output	Rated Output Current	A	1.8	3.4	4.8	5.5	7.2	9.2	14.8	18	24	31	39	45	60	75	91
	Overload Tolerance	150% of rated output current for 60 s Note: Derating may be required for applications that start and stop frequently.															
	Carrier Frequency	Derating the output current enables a maximum of 15 kHz to be set. (Derating the output current is not necessary up to 8 kHz.)															
	Max. Output Voltage	Three-phase 380 to 480 V Note: The maximum output voltage is proportional to the input voltage.															
	Max. Output Frequency	590 Hz The frequencies that can be set vary depending on the control mode used.															
Measures for Harmonics	DC Reactor	External options												Built-in			
Braking Function	Braking Transistor	Built-in															
EMC filter	EMC filter EN61800-3, C2/C3	Internal (factory option)															
Power	Rated Voltage / Rated Frequency	• Three-phase AC power supply 380 V to 480 V 50/60 Hz • DC power supply 513 V to 679 V															
	Allowable Voltage Fluctuation	-15% to 10%															
	Allowable Frequency Fluctuation	±5%															
	Power Supply* ³	kVA	1.5	2.8	3.7	5.3	7.1	9.3	13	17	24	33	40	34	46	57	69

Catalog Code CR70A4			112	150	180	216	260	304	371	414	453	605
Max. Applicable Motor Capacity*1 kW			55	75	90	110	132	160	200	220	250	315
Input	Rated Input Current*2 A		105	142	170	207	248	300	373	410	465	584
Output	Rated Output Current A		112	150	180	216	260	304	371	414	453	605
	Overload Tolerance	150% of rated output current for 60 s Note: Derating may be required for applications that start and stop frequently.										
	Carrier Frequency	Derating the output current enables a maximum of 10 kHz to be set. (Derating the output current is not necessary up to 5 kHz.)							Derating the output current enables a maximum of 5 kHz to be set. (Derating the output current is not necessary up to 2 kHz.)			
	Max. Output Voltage	Three-phase 380 to 480 V Note: The maximum output voltage is proportional to the input voltage.										
	Max. Output Frequency	590 Hz The frequencies that can be set vary depending on the control mode used.										
Measures for Harmonics	DC Reactor	Built-in										
Braking Function	Braking Transistor	Built-in			External options							
EMC filter	EMC filter EN61800-3, C2/C3	Internal (factory option)										
Power	Rated Voltage / Rated Frequency	• Three-phase AC power supply 380 V to 480 V 50/60 Hz • DC power supply 513 V to 679 V										
	Allowable Voltage Fluctuation	-15% to 10%										
	Allowable Frequency Fluctuation	±5%										
	Power Supply*3 kVA		84	113	136	165	198	239	297	327	370	465

*1: For the most appropriate selection, contact your Yaskawa or nearest sales representative.

*2: The value displayed is the input current when operating standard Yaskawa motors at the maximum applicable capacity with the rated load at the rated motor speed. This value may fluctuate based on the power supply side impedance, as well as the input current, power supply transformer, input side reactor, and wiring conditions.

*3: Rated input capacity is calculated with a power line voltage of 480 V.

Standard Specifications

Common Specifications

Item		Specifications
Control Characteristics	Control Method	The following controls are selected by parameters. <ul style="list-style-type: none"> • V/f Control • Closed Loop V/f Control • Open Loop Vector Control • Closed Loop Vector Control • Advanced Open Loop Vector Control
	Maximum Output Frequency	<ul style="list-style-type: none"> • Advanced Open Loop Vector Control: 120 Hz • Closed Loop V/f Control, Closed Loop Vector Control: 400 Hz • V/f Control, Open Loop Vector Control: 590 Hz
	Frequency Accuracy (Temperature Fluctuation)	Digital reference: within $\pm 0.01\%$ of the max. output frequency (-10°C to $+40^{\circ}\text{C}$) Analog reference: within $\pm 0.1\%$ of the max. output frequency ($25^{\circ}\text{C} \pm 10^{\circ}\text{C}$)
	Frequency Setting Resolution	Digital reference: 0.01 Hz Analog reference: 1/2048 of the maximum output frequency setting (11 bit plus sign)
	Output Frequency Resolution	0.001 Hz
	Frequency Setting Resolution	Main frequency reference: -10 to $+10$ Vdc, 0 to 10 Vdc ($20\text{ k}\Omega$), 4 to 20 mA ($250\text{ }\Omega$), 0 to 20 mA ($250\text{ }\Omega$)
	Starting Torque	<ul style="list-style-type: none"> • V/f Control: 150%/3 Hz • Closed Loop V/f Control: 150%/3 Hz • Open Loop Vector Control: 200%/0.3 Hz • Closed Loop Vector Control: 200%/0 min-1 • Advanced Open Loop Vector Control: 200%/0.3 Hz Note: Drive capacity must selected appropriately to obtain this starting torque under Open Loop Vector Control, Closed Loop Vector Control, and Advanced Open Loop Vector Control.
	Speed Control Range	<ul style="list-style-type: none"> • V/f Control 1:40 • Closed Loop V/f Control 1:40 • Open Loop Vector Control 1:200 • Closed Loop Vector Control 1:1500 • Advanced Open Loop Vector Control 1:200
	Zero Speed Control	Possible in Closed Loop Vector Control.
	Torque Limit	Parameter settings allow separate limits in four quadrants in Open Loop Vector Control, Closed Loop Vector Control, and Advanced Open Loop Vector Control.
	Accel/Decel Time	0.0 s to 6000.0 s The drive allows four selectable combinations of independent acceleration and deceleration settings.
	Braking Torque	Approx. 20% Approx. 125% with a dynamic braking option • Short-time average deceleration torque Motor capacity 0.4/0.75 kW: over 100% Motor capacity 1.5 kW: over 50% Motors 2.2 kW and larger: over 20%, Overexcitation Braking allow for approx. 40% • Continuous regenerative torque: Approx. 20%. Dynamic braking option allows for approx. 125%, 10% ED, 10 s Note: • Catalog codes CR70-2003 to 2115 and 4002 to 4150 have a built-in braking transistor. • Set L3-04 = 0 [Disabled] (default setting) when connecting the regenerative converter, regenerative unit, braking unit and braking resistor unit. The drive may not stop within the specified deceleration time if L3-04 is changed to 1 through 5 [Enabled]. • Short-time deceleration torque refers to the torque required to decelerate the motor (uncoupled from the load) from the rated speed to zero. Actual specifications may vary depending on motor characteristics. • Continuous regenerative torque and short-time deceleration torque for motors 2.2 kW and larger vary depending on motor characteristics.
	V/f Characteristics	Select from 15 predefined V/f patterns, or a user-set V/f pattern.
	Main Control Functions	Droop Control, Feed Forward Control, Zero Servo Control, torque limit, 9 Step Speed (max.), accel/decel switch, S-curve accel/decel, Auto-Tuning (rotational, stationary), cooling fan on/off switch, slip compensation, torque compensation, Frequency Jump, Upper/lower limits for frequency reference, Injection Braking at start and stop, Overexcitation Deceleration, MEMOBUS/Modbus communications. (RS-485, max. 115.2 kbps), Parameter Backup Function, Online Tuning, Overexcitation Deceleration, Inertia Tuning and ASR Tuning, Crane Sequence, etc.
Protection Function	Motor Protection	Motor overheat protection based on output current
	Momentary Overcurrent Protection	Drive stops when output current exceeds 200% of rated output current.
	Overload Protection	Drive stops after 60 s at 150% of rated output current. Note: The drive may trigger the overload protection function at 150% of the drive rated output in under 60 s if the output frequency is less than 6 Hz.
	Overvoltage Protection	200 V class: Stops when DC bus exceeds approx. 410 V 400 V class: Stops when DC bus exceeds approx. 820 V
	Undervoltage Protection	200 V class: Stops when DC bus falls below approx. 190 V 400 V class: Stops when DC bus falls below approx. 380 V
	Heatsink Overheat Protection	Thermistor
	Braking Resistance Overheat Protection	Overheat sensor for braking resistor (optional ERF-type, 3% ED)
	Stall Prevention	Stall prevention during acceleration/deceleration and constant speed operation
	Ground Fault Protection	Protection by electronic circuit Note: Protection may not be provided under the following conditions as the motor windings are grounded internally during run: Low resistance to ground from the motor cable or terminal block. Drive already has a short-circuit when the power is turned on.
	Charge LED	Charge LED remains lit until DC bus has fallen below approx. 50 V

Item		Specifications
Environment	Area of Use	Indoors • chemical gas: IEC 60721-3-3: 3 C2 • solid particle: IEC 60721-3-3: 3 S2
	Power Supply	Overcurrent Category III
	Ambient Temperature	Open chassis type (IP20): -10°C to +50°C Enclosed wall-mounted type (UL Type 1): -10°C to +40°C • Do not use the drive in a location where the temperature changes suddenly to improve the drive reliability. • When installing the drive in an enclosure, use a cooling fan or air conditioner to keep the internal air temperature in the permitted range. • Do not let the drive freeze. • Derate the output current and output voltage to install the drive in areas with ambient temperatures ≤ 60 °C.
	Humidity	95% RH or less (no condensation)
	Storage Temperature	Short-term temperature during transportation is -20 °C to +70 °C
	Surrounding Area	Pollution degree 2 or less Install the drive in an area without: • Oil mist, corrosive or flammable gas, or dust • Metal powder, oil, water, or other unwanted materials • Radioactive materials or flammable materials, including wood • Harmful gas or fluids • Salt • Direct sunlight Keep wood or other flammable materials away from the drive.
	Altitude	1000 m or less*
	Shock	• 10 Hz to 20 Hz, 1 G (9.8 m/s ²) • 20 Hz to 55 Hz, Catalog code CR70□2003 to 2180, 4002 to 4150: 0.6 G (5.9 m/s ²), Catalog code CR70□2215 to 2415, 4180 to 4605: 0.2 G (2.0 m/s ²)
	Standards Compliance	• UL61800-5-1 • EN61800-3:2004+A1:2012 • IEC/EN61800-5-1 • Two Safe Disable inputs and 1EDM output according to ISO/EN13849-1 Cat.3 Ple, IEC/EN61508 SIL3 Note: Used by setting functions to multi-function digital output terminals.
Protection Design		Open chassis type (IP20), Enclosure wall-mounted type (UL Type 1) Note: Installing the UL Type 1 kit to a drive in an open chassis type (IP20) makes the drive compliant with an enclosure wall-mounted type (UL Type 1).

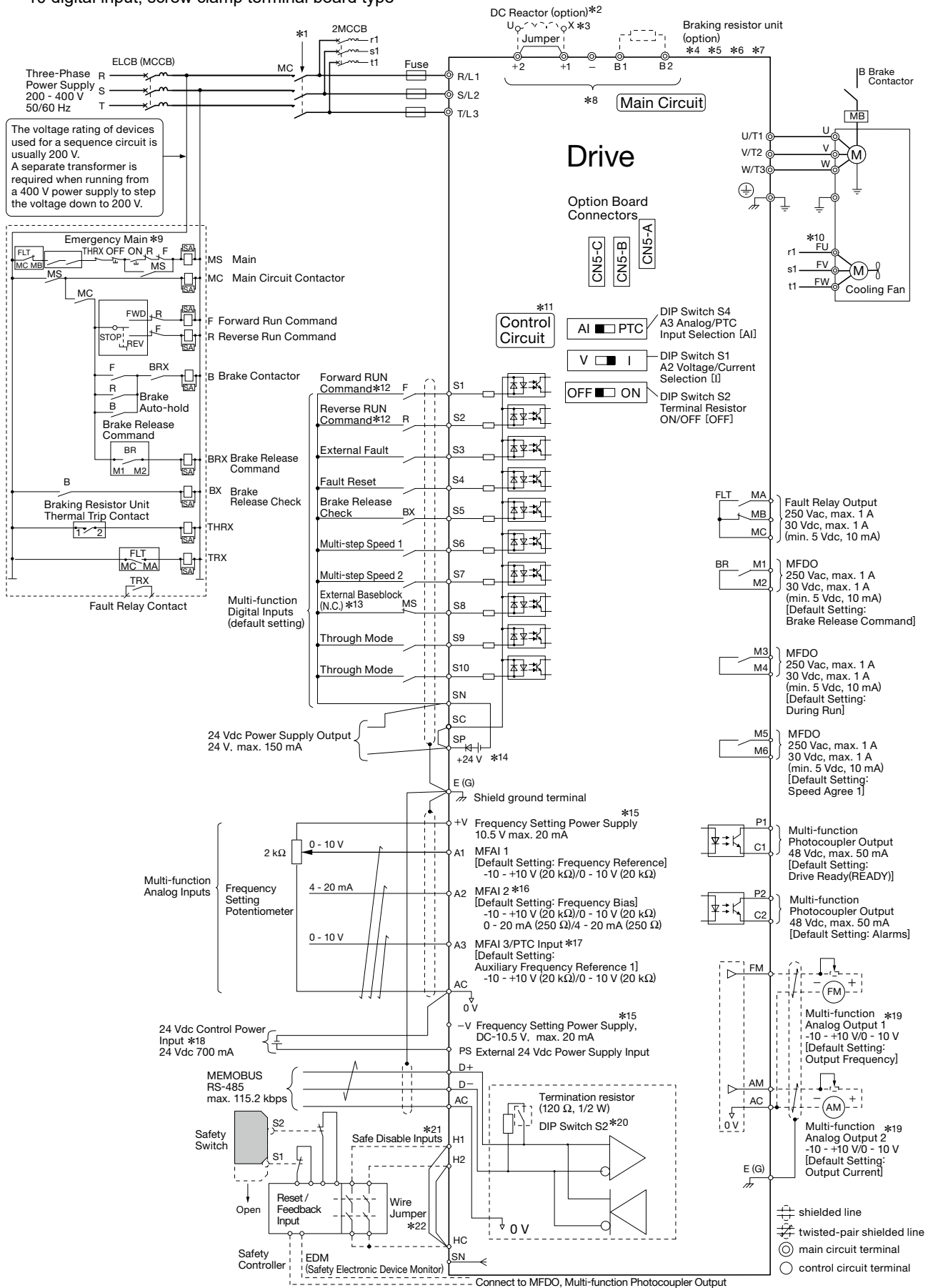
* Altitudes over 1000 m and up to 3000 m are possible by derating the output current by 1% for every 100 m.
Contact Yaskawa or your nearest sales representative for details.

Note: 1. Perform Rotational Auto-Tuning to achieve specifications listed for Open Loop Vector Control, Close Loop Vector Control and Advanced Open Loop Vector Control.
2. Install the drive in an environment matching the specifications in the table above for optimum performance life.

Standard Connection Diagram

Standard Connection Diagram

10 digital input, screw clamp terminal board type




- *1: We recommend that the sequence that de-energizes the power supply be set via the fault relay output for the drive.
- *2: Be sure to remove the jumper between terminals +1 and +2 when installing a DC reactor (option).
- *3: Catalog codes CR70A2088 to 2415 and 4045 to 4605 have a built-in DC reactor.
- *4: Be sure to set L8-55 = 0 [Internal DB Transistor Protection = Disable] when using an optional regenerative converter, regenerative unit, or braking unit. Leaving L8-55 = 1 [Protection Enabled] can cause rF [Braking Resistor Fault].
- *5: Set L3-04 = 0 [Disabled] (default setting) when connecting the regenerative converter, regenerative unit, braking unit and braking resistor unit. The drive may not stop within the specified deceleration time if L3-04 is changed to 1 through 5 [Enabled].
- *6: Set L8-01 = 1 [3% ERF DB Resistor Protection = Enabled] and set a sequence to de-energize the drive with the fault relay output when using an ERF-type braking resistor.
- *7: When connecting a braking unit (CDBR series) or a braking resistor unit (LKEB series) to the catalog code CR70: 2088, 2115, and 4091, use wires that are in the range of the applicable gauges for the drive. A junction terminal is required when connecting wires that are less than the applicable gauge to the drive. Contact Yaskawa or your nearest sales representative for details on selection and installation of the junction terminal.
- *8: Terminals -, +1, +2, B1 and B2 are the optional connection terminals. Do not connect an AC power supply to terminals -, +1, +2, B1, and B2. Failure to obey can cause damage to the drive and peripheral devices.
- *9: Use a sequence that shuts the power OFF by Fault relay output.
- *10: Self-cooling motors do not require the wiring for the motors with cooling fans.
- *11: Connect a 24 V power supply to terminals PS-AC to operate the control circuit while the main circuit power supply is OFF.
- *12: Check that the wiring is set up so that the motor rotates in forward (FOR) when hoisting, and reverse (REV) when lowering in every control method.
- *13: The baseblock is released when the external baseblock command is ON.
- *14: Use a wire jumper between terminals SC and SP or SC and SN to set the MFDI power supply to SINK Mode, SOURCE Mode, or External power supply. Do not short circuit terminals SP and SN. Failure to obey will cause damage to the drive.
 - SINK Mode: Install a jumper between terminals SC and SP. Do not short circuit terminals SC and SN. Failure to obey will cause damage to the drive.
 - SOURCE Mode: Install a jumper between terminals SC and SN. Do not short circuit terminals SC and SP. Failure to obey will cause damage to the drive.
 - External power supply: No jumper necessary between terminals SC and SN or terminals SC and SP.
- *15: The output current capacity of the +V and -V terminals on the control circuit is 20 mA. Do not install a jumper between terminals +V, -V, and AC. Failure to obey can cause damage to the drive.
- *16: DIP switch S1 set terminal A2 for voltage or current input. The default setting for S1 is current input ("I" side).
- *17: DIP switch S4 sets terminal A3 for analog or PTC input.
- *18: Connect the positive lead from an external 24 Vdc power supply to terminal PS and the negative lead to terminal AC. Reversing polarity can cause damage to the drive.
- *19: Use multi-function analog monitor outputs with analog frequency meters, ammeters, voltmeters, and wattmeters. Do not use monitor outputs with feedback-type signal devices.
- *20: Set DIP switch S2 to "ON" to enable the termination resistor in the last drive in a MEMOBUS/Modbus network.
- *21: Use sourcing mode when using an internal power supply for Safe Disable input.
- *22: Disconnect the wire jumper between H1 and HC, and H2 and HC to use the Safe Disable input.

Terminal Specifications

Terminal Functions

Main Circuit Terminals

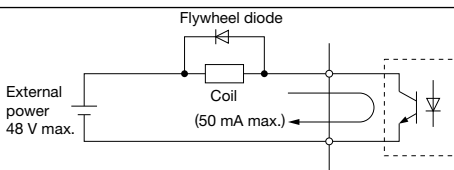
Voltage	200 V Class			400 V Class			
Catalog Code CR70A	2003 to 2075	2088 to 2115	2145 to 2415	4002 to 4039	4045 to 4150	4180 to 4371	4414 to 4605
Max. Applicable Motor Capacity kW	0.4 to 18.5	22, 30	37 to 110	0.4 to 18.5	22 to 75	90 to 200	220 to 315
R/L1, S/L2, T/L3	Main circuit input power supply			Main circuit input power supply			
R1/L11, S1/L21, T1/L31	-			-			
U/T1, V/T2, W/T3	Drive output			Drive output			
B1, B2	Braking resistor unit connection		-	Braking resistor unit connection		-	
+2	DC reactor (+1, +2) DC power supply (+1, -)	-		DC reactor (+1, +2) DC power supply (+1, -)	-		
+1		DC power supply (+1, -)	DC power supply (+1, -)		DC power supply (+1, -)	DC power supply (+1, -)	
-							
+3	-		Braking unit (+3, -)	-		Braking unit (+3, -)	
	Ground terminal (100 Ω or less)			Ground terminal (10 Ω or less)			

Note: 1. Use terminals B1 and - to connect a CDBR braking unit to drive models CR70A2003 to 2115 and CR70A4002 to 4150 with built-in braking transistors.
2. CR70A2180 and CR70A4150 or less are used for European terminals.

Control Circuit Input Terminals (200 V/400 V Class)

Terminal Type	Terminal	Signal Function (default)	Description (Signal Level)
Multi-Function Digital Input	S1	Multi-function input selection 1 (Forward RUN Command)	<ul style="list-style-type: none"> • Photocoupler • 24 V, 6 mA <p>Note: Use a wire jumper between terminals SC and SP or SC and SN to set the MFDI power supply to SINK Mode, SOURCE Mode, or External power supply.</p> <ul style="list-style-type: none"> • SINK Mode: Install a jumper between terminals SC and SP. Do not short circuit terminals SC and SN. Failure to obey will cause damage to the drive. • SOURCE Mode: Install a jumper between terminals SC and SN. Do not short circuit terminals SC and SP. Failure to obey will cause damage to the drive. • External power supply: No jumper necessary between terminals SC and SN or terminals SC and SP.
	S2	Multi-function input selection 2 (Reverse RUN Command)	
	S3	Multi-function input selection 3 (External fault, N.O.)	
	S4	Multi-function input selection 4 (Fault reset)	
	S5	Multi-function input selection 5 (Brake Release Check)	
	S6	Multi-function input selection 6 (Multi-step speed reference 1)	
	S7	Multi-function input selection 7 (Multi-step speed reference 2)	
	S8	Multi-function input selection 8 (External Baseblock, N.C.)	
	S9	Multi-function input selection 9 (Through Mode)	
	S10	Multi-function input selection 10 (Through Mode)	
	SN	Digital input power supply 0V 24V transducer power supply 0V	MFDI power supply and sensor power supply, 24 Vdc (max. 150 mA) Note: Do not install a jumper between terminals SP and SN. Failure to comply will damage the drive.
	SC	Multi-functions input common	
	SP	Multi-function input power supply +24 Vdc	
Safety Input	H1	Safety Input 1	Remove the jumper between terminals H1-HC and H2-HC when using the Safe Disable input. <ul style="list-style-type: none"> • 24 Vdc 6 mA • ON: Normal operation • OFF: Output disabled • Internal impedance 4.7 kΩ • Switching time at least 2 ms
	H2	Safety Input 2	
	HC	Safety input common	Safety input common Note: Do not install a jumper between terminals HC and SN. Failure to comply will damage the drive.
Main Frequency Reference Input	+V	Setting power supply	10.5 V (20 mA max.)
	-V	Setting power supply	-10.5 V (20 mA max.)
	A1	Multi-function analog input 1 (Main frequency reference)	Voltage input H3-01 can be used to set the voltage or current output for terminal A1 (Terminal A1 Signal Level Select.) <ul style="list-style-type: none"> • -10 to +10 Vdc for -100 to +100% (impedance 20 kΩ) • 0 to 10 Vdc for 0 to 100% (impedance 20 kΩ)
	A2	Multi-function analog input 2 (Frequency reference bias with terminal A1)	Voltage input or current input DIP switch S1 and H3-09 can be used to set the voltage or current output for terminal A2 (Terminal A2 Signal Level Select.) <ul style="list-style-type: none"> • -10 to +10 Vdc for -100 to +100% (impedance 20 kΩ) • 0 to 10 Vdc for 0 to 100% (impedance 20 kΩ) • 4 to 20 mA for 0 to 100%, 0 to 20 mA for 0 to 100% (impedance 250 Ω)
	A3	Multi-function analog input 3/PTC input (Auxiliary frequency reference)	Voltage input Selected with H3-05 (Terminal A3 Signal Level Select.) <ul style="list-style-type: none"> • -10 to +10 Vdc for -100 to +100% (impedance 20 kΩ) • 0 to 10 Vdc for 0 to 100% (impedance 20 kΩ) PTC input (For motor overheat protection) Set DIP switch S4 to "PTC" to set terminal A3 for PTC input.
	AC	Frequency reference common	0 V
	E(G)	Shielded cable	-

Control Circuit Input Terminals (200 V/400 V) (continued)

Terminal Type	Terminal	Signal Function (default)	Description (Signal Level)
Fault Relay Output	MA	N.O. output (Fault)	<ul style="list-style-type: none">• Relay output• 30 Vdc or less, 10 mA to 1 A• 250 Vac or less, 10 mA to 1 A• Minimum load: 5 Vdc, 10 mA (Values only for reference)
	MB	N.C. output (Fault)	
	MC	Digital output common	
Multi-Function Digital Output	M1	Multi-function digital output	<ul style="list-style-type: none">• Relay output• 30 Vdc or less, 10 mA to 1 A• 250 Vac or less, 10 mA to 1 A• Minimum load: 5 Vdc, 10 mA (Values only for reference) <p>Note: Switching life is estimated at 8,000,000 times (assumes 30 mA, inductive load) and 200,000 times (assumes 1 A, resistive load). When an inductive load such as relay coils is switched on and off, connecting the surge absorber parallel to the load is an effective means to protect the contacts.</p>
	M2	(Brake Release Command)	
	M3	Multi-function digital output (During run)	
	M4		
	M5	Multi-function digital output (Speed agree 1)	
	M6		
Multi-Function Photocoupler Output	P1	Multi-Function Photocoupler Output	<ul style="list-style-type: none">• Photocoupler output• 48 Vdc or less, 2 to 50 mA <p>Note: Connect a flywheel diode as shown below when driving a reactive load such as a relay coil. Diode must be rated higher than the circuit voltage.</p> 
	C1	(Drive Ready (READY))	
	P2	Multi-Function Photocoupler Output	
	C2	(Alarms)	
Monitor Output	FM	analog monitor (1) (Output frequency)	<p>Voltage output</p> <ul style="list-style-type: none">• 0 to 10 Vdc for 0 to 100%• -10 to 10 Vdc for -100 to 100% <p>Note: H4-07 (Terminal FM Signal Level Select.) and H4-08 (Terminal AM Signal Level Select.) to select the signal type for terminals AM and FM.</p>
	AM	analog monitor (2) (Output current)	
	AC	Monitor common	

External Power Supply Input Terminals (200 V/400 V Class)

Type	Terminal	Terminal Name (Default)	Function
External power supply input terminals	PS	External 24 V power supply input	Supplies backup power to the drive control circuit, keypad, and option card. 21.6 Vdc to 26.4 Vdc, 700 mA
	AC	External 24 V power supply ground	0 V

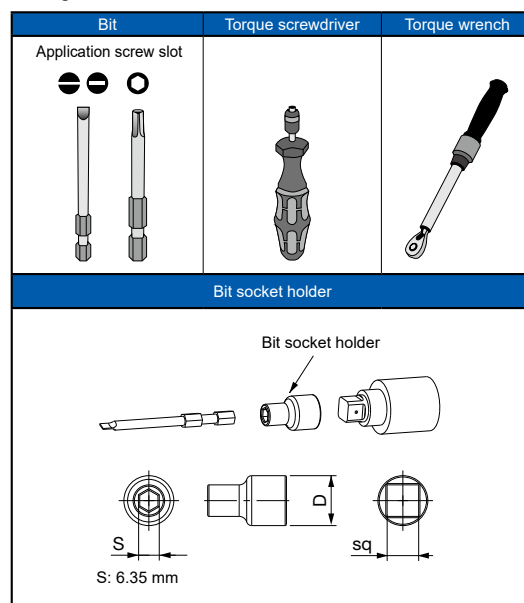
Serial Communication Terminals (200 V/400 V Class)

Classification	Terminal	Signal Function	Description (Signal Level)
MEMOBUS / Modbus communications	D+	Communications input (+)	<p>MEMOBUS/Modbus communications:</p> <p>Use a RS-485 cable to connect the drive.</p> <p>Note: Set DIP switch S2 to ON to enable the termination resistor in the last drive in a MEMOBUS/Modbus network.</p> <ul style="list-style-type: none"> RS-485 MEMOBUS/Modbus communications protocol 115.2 kbps (max.)
	D-	Communications input (-)	
	AC	Shield ground	

Tools for Wiring European Style Terminal Blocks (Recommended product)

Check the "Terminal size / Wire gauge" on the next page and prepare the tools for wiring.

Screw size	Screw type	Recommended Product
M4	Slot	Prepare the following two tools. <ul style="list-style-type: none"> Bit [PHOENIX CONTACT] Model: SF-BIT-SL 1,0X4,0-70 Torque screwdriver [PHOENIX CONTACT] Model: TSD-M 3NM (1.2 to 3 N·m)
M5	Slot	When wiring drive models CR70□2047 and CR70□4075 or earlier models, be sure to correctly select tools based on the wire gauges. Wiring Gauge: ≤25 mm2 or AWG10 <ul style="list-style-type: none"> Bit [PHOENIX CONTACT] Model: SF-BIT-SL 1,2X6,5-70 Torque screwdriver [PHOENIX CONTACT] Model: TSD-M 3NM (1.2 to 3 N·m) Wiring Gauge: ≥30 mm2 or AWG8 <ul style="list-style-type: none"> Torque wrench that includes a torque measurement range of 4.5 N·m Bit socket holder of 6.35 mm
M6	Hex socket (WAF: 5)	Prepare the following three tools. <ul style="list-style-type: none"> Bit [PHOENIX CONTACT] Model: SF-BIT-HEX 5-50 Torque wrench that includes a torque measurement range of 9 N·m Bit socket holder of 6.35 mm
	Minus	Prepare the following three tools for the models CR70□2088 to 2115, and CR70□4091. <ul style="list-style-type: none"> Bit [PHOENIX CONTACT] Model: SF-BIT-SL 1,2X6,5-70 Torque wrench that includes a torque measurement range of 3.5 N·m Bit socket holder of 6.35 mm
M8	Hex socket (WAF: 6)	Prepare the following three tools. <ul style="list-style-type: none"> Bit [PHOENIX CONTACT] Model: SF-BIT-HEX 6-50 Torque wrench that includes a torque measurement range of 12 N·m Bit socket holder of 6.35 mm
M10	Hex socket (WAF: 8)	Prepare the following three tools. <ul style="list-style-type: none"> Bit [PHOENIX CONTACT] Model: SF-BIT-HEX 8-50 Torque wrench that includes a torque measurement range of 14 N·m Bit socket holder of 6.35 mm



Terminal Specifications

Terminal Size / Wire Gauge

200 V Class

Catalog code CR70A□	Terminal	Recommended Gauge mm ²	Wire Range (IP20 Compatible Gauge) mm ²	Wire Stripping Length*1 mm	Terminal Screw		Tightening Torque N·m	Catalog code CR70A□	Terminal	Recommended Gauge mm ²	Wire Range (IP20 Compatible Gauge) mm ²	Wire Stripping Length*1 mm	Terminal Screw		Tightening Torque N·m
					Size	Shape							Size	Shape	
2003	R/L1, S/L2, T/L3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	2060	R/L1, S/L2, T/L3	38	2 to 38 (22 to 38)	20	M6	Hex socket (WAF: 5)	5 to 5.5
	U/T1, V/T2, W/T3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	22	2 to 22 (14 to 22)	20	M6	Hex socket (WAF: 5)	5 to 5.5
	-, +1, +2	2	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5*2		-, +1, +2	50	2 to 50 (22 to 50)	20	M6	Hex socket (WAF: 5)	5 to 5.5
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7
2005	R/L1, S/L2, T/L3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	2075	R/L1, S/L2, T/L3	50	2 to 50 (22 to 50)	20	M6	Hex socket (WAF: 5)	5 to 5.5
	U/T1, V/T2, W/T3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	30	2 to 30 (14 to 30)	20	M6	Hex socket (WAF: 5)	5 to 5.5
	-, +1, +2	2	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5*2		-, +1, +2	60	2 to 60 (22 to 60)	20	M6	Hex socket (WAF: 5)	5 to 5.5
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7
2008	R/L1, S/L2, T/L3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	2088	R/L1, S/L2, T/L3	38	22 to 38 (22 to 38)	27	M6	Hex socket (WAF: 5)	8 to 9
	U/T1, V/T2, W/T3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	38	22 to 38 (22 to 38)	27	M6	Hex socket (WAF: 5)	8 to 9
	-, +1, +2	2	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5*2		-, +1	60	30 to 60 (30 to 60)	27	M8	Hex socket (WAF: 6)	10 to 12
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	22	8 to 22 (8 to 22)	21	M6	Minus (-)	3 to 3.5
2011	R/L1, S/L2, T/L3	3.5	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	2115	R/L1, S/L2, T/L3	60	22 to 60 (38 to 60)	27	M6	Hex socket (WAF: 5)	8 to 9
	U/T1, V/T2, W/T3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	60	22 to 60 (38 to 60)	27	M6	Hex socket (WAF: 5)	8 to 9
	-, +1, +2	3.5	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5*2		-, +1	80	30 to 80 (50 to 80)	27	M8	Hex socket (WAF: 6)	10 to 12
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	30	8 to 30 (8 to 30)	21	M6	Minus (-)	3 to 3.5
2014	R/L1, S/L2, T/L3	3.5	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	2145	R/L1, S/L2, T/L3	80	50 to 100 (80 to 100)	37	M10	Hex socket (WAF: 8)	12 to 14
	U/T1, V/T2, W/T3	3.5	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	80	50 to 125 (80 to 125)	37	M10	Hex socket (WAF: 8)	12 to 14
	-, +1, +2	5.5	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5*2		-, +1, +1*3	38*4	22 to 50 (50)	28	M6	Hex socket (WAF: 5)	8 to 9
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		+3	60	30 to 80*5 (50 to 80)*5	28	M8	Hex socket (WAF: 6)	8 to 9
2018	R/L1, S/L2, T/L3	8	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	2180	R/L1, S/L2, T/L3	100	50 to 100 (80 to 100)	37	M10	Hex socket (WAF: 8)	12 to 14
	U/T1, V/T2, W/T3	3.5	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	125	50 to 125 (80 to 125)	37	M10	Hex socket (WAF: 8)	12 to 14
	-, +1, +2	8	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5*2		-, +1, +1*3	50	22 to 50 (50)	28	M6	Hex socket (WAF: 5)	8 to 9
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		+3	80	30 to 80*5 (50 to 80)*5	28	M8	Hex socket (WAF: 6)	8 to 9
2025	R/L1, S/L2, T/L3	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	*1: Remove the insulator from the tips of wires to the length shown in "Wire Stripping Length." *2: When using wire with a gauge over 30 mm ² , tighten to a tightening torque of 4.1 to 4.5 N·m. *3: Terminals - and + have two screws. Recommended Gauge means the wire gauge of one terminal. *4: Use cables in the range of applicable gauges to meet the IP20 protective level. *5: A junction terminal is required when connecting a braking unit (CDBR series) or a braking resistor unit (LKEB series). Note: The recommended wire gauges based on drive continuous current ratings using 75°C 600 V class 2 heat resistant indoor PVC wire. Assume the following usage conditions: • Ambient temperature: 40°C or lower • Wiring distance: 100 m or shorter • Rated current value	R/L1, S/L2, T/L3	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7
	U/T1, V/T2, W/T3	8	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7
	-, +1, +2	14	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5*2		-, +1, +2	22	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5*2
	B1, B2	3.5	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	5.5	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7
2033	R/L1, S/L2, T/L3	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		R/L1, S/L2, T/L3	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7
	U/T1, V/T2, W/T3	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7
	-, +1, +2	22	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5*2		-, +1, +2	22	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5*2
	B1, B2	5.5	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	5.5	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7
2047	R/L1, S/L2, T/L3	22	2 to 22 (8 to 22)	18	M5	Slot (-)	2.3 to 2.5*2		R/L1, S/L2, T/L3	22	2 to 22 (8 to 22)	18	M5	Slot (-)	2.3 to 2.5*2
	U/T1, V/T2, W/T3	14	2 to 14 (5.5 to 14)	18	M5	Slot (-)	2.3 to 2.5*2		U/T1, V/T2, W/T3	14	2 to 14 (5.5 to 14)	18	M5	Slot (-)	2.3 to 2.5*2
	-, +1, +2	38	2 to 38 (8 to 38)	20	M6	Hex socket (WAF: 5)	5 to 5.5		-, +1, +2	38	2 to 38 (8 to 38)	20	M6	Hex socket (WAF: 5)	5 to 5.5
	B1, B2	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7

400 V Class

Catalog code CR70A□	Terminal	Recommended Gauge mm ²	Wire Range (IP20 Compatible Gauge) mm ²	Wire Stripping Length ^{*1} mm	Terminal Screw		Tightening Torque N•m	Catalog code CR70A□	Terminal	Recommended Gauge mm ²	Wire Range (IP20 Compatible Gauge) mm ²	Wire Stripping Length ^{*1} mm	Terminal Screw		Tightening Torque N•m
					Size	Shape							Size	Shape	
4002	R/L1, S/L2, T/L3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	4031	R/L1, S/L2, T/L3	14	2 to 22 (8 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	U/T1, V/T2, W/T3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	14	2 to 14 (5.5 to 14)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	- , +1, +2	2	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}		- , +1, +2	22	2 to 38 (8 to 38)	20	M6	Hex socket (WAF: 5)	5 to 5.5
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	5.5	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7
4003	R/L1, S/L2, T/L3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	4039	R/L1, S/L2, T/L3	14	2 to 14 (3.5 to 14)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	U/T1, V/T2, W/T3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	14	2 to 14 (5.5 to 14)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	- , +1, +2	2	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}		- , +1, +2	22	2 to 22 (3.5 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	8	2 to 8 (2 to 8)	10	M4	Slot (-)	1.5 to 1.7
4005	R/L1, S/L2, T/L3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	4045	R/L1, S/L2, T/L3	14	2 to 14 (3.5 to 14)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	U/T1, V/T2, W/T3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	14	2 to 14 (5.5 to 14)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	- , +1, +2	2	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}		- , +1	22	2 to 22 (3.5 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7
4006	R/L1, S/L2, T/L3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	4060	R/L1, S/L2, T/L3	22	2 to 22 (3.5 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	U/T1, V/T2, W/T3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	22	2 to 22 (3.5 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	- , +1, +2	2	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}		- , +1	30	2 to 30 (3.5 to 30)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	14	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7
4007	R/L1, S/L2, T/L3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	4075	R/L1, S/L2, T/L3	30	2 to 30 (5.5 to 30)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	U/T1, V/T2, W/T3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	30	2 to 30 (5.5 to 30)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
	- , +1, +2	2	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}		- , +1	38	2 to 38 (22 to 38)	20	M6	Hex socket (WAF: 5)	5 to 5.5
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	22	2 to 22 (3.5 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}
4009	R/L1, S/L2, T/L3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	4091	R/L1, S/L2, T/L3	38	22 to 60 (38 to 60)	27	M6	Hex socket (WAF: 5)	8 to 9
	U/T1, V/T2, W/T3	2	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	38	22 to 60 (38 to 60)	27	M6	Hex socket (WAF: 5)	8 to 9
	- , +1, +2	3.5	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}		- , +1	50	30 to 80 (50 to 80)	27	M8	Hex socket (WAF: 6)	10 to 12
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	30	8 to 30 (8 to 30)	21	M6	Minus (-)	3 to 3.5
4015	R/L1, S/L2, T/L3	3.5	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	4112	R/L1, S/L2, T/L3	60*4	50 to 100 (80 to 100)	37	M10	Hex socket (WAF: 8)	12 to 14
	U/T1, V/T2, W/T3	3.5	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	60*4	50 to 125 (80 to 125)	37	M10	Hex socket (WAF: 8)	12 to 14
	- , +1, +2	5.5	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}		- , -, +1, +1 ^{*3}	30*4	22 to 50 (50)	28	M6	Hex socket (WAF: 5)	8 to 9
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	50	30 to 80 ^{*5} (50 to 80) ^{*5}	28	M8	Hex socket (WAF: 6)	8 to 9
4018	R/L1, S/L2, T/L3	8	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7	4150	R/L1, S/L2, T/L3	80	50 to 100 (80 to 100)	37	M10	Hex socket (WAF: 8)	12 to 14
	U/T1, V/T2, W/T3	5.5	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7		U/T1, V/T2, W/T3	80	50 to 125 (80 to 125)	37	M10	Hex socket (WAF: 8)	12 to 14
	- , +1, +2	14	2 to 22 (2 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}		- , -, +1, +1 ^{*3}	38*4	22 to 50 (50)	28	M6	Hex socket (WAF: 5)	8 to 9
	B1, B2	2	2 to 5.5 (2 to 5.5)	10	M4	Slot (-)	1.5 to 1.7		B1, B2	60	30 to 80 ^{*5} (50 to 80) ^{*5}	28	M8	Hex socket (WAF: 6)	8 to 9
4024	R/L1, S/L2, T/L3	14	2 to 22 (8 to 22)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}	*1: Remove the insulator from the tips of wires to the length shown in "Wire Stripping Length." *2: When using wire with a gauge over 30 mm2, tighten to a tightening torque of 4.1 to 4.5 N•m. *3: Terminals - and + have two screws. Recommended Gauge means the wire gauge of one terminal. *4: Use cables in the range of applicable gauges to meet the IP20 protective level. *5: A junction terminal is required when connecting a braking unit (CDBR series) or a braking resistor unit (LKEB series). Note: The recommended wire gauges based on drive continuous current ratings using 75°C 600 V class 2 heat resistant indoor PVC wire.							
	U/T1, V/T2, W/T3	8	2 to 14 (5.5 to 14)	18	M5	Slot (-)	2.3 to 2.5 ^{*2}								
	- , +1, +2	14	2 to 38 (8 to 38)	20	M6	Hex socket (WAF: 5)	5 to 5.5								
	B1, B2	3.5	2 to 14 (2 to 14)	10	M4	Slot (-)	1.5 to 1.7								

Dimensions

Enclosures

200 V Class

Catalog Code CR70A	2003	2005	2008	2011	2014	2018	2025	2033	2047	2060	2075	2088	2115	2145	2180	2215	2283	2346	2415	
Max. Applicable Motor Capacity	kW	0.4	0.75	1.5	2.2	3	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110
Open Chassis [IP20]	IP20 supported with standard model																			
Enclosure Wall-Mounted [UL Type 1]	Option supported (Install UL Type 1 kit for IP20)																			*

400 V Class

Catalog Code CR70A	4002	4003	4005	4006	4007	4009	4015	4018	4024	4031	4039	4045	4060	4075	
Max. Applicable Motor Capacity	kW	0.4	0.75	1.5	2.2	3	3.7	5.5	7.5	11	15	18.5	22	30	37
Open Chassis [IP20]	IP20 supported with standard model														
Enclosure Wall-Mounted [UL Type 1]	Option supported (Install UL Type 1 kit for IP20)														

Catalog Code CR70A	4091	4112	4150	4180	4216	4260	4304	4371	4414	4453	4605
Max. Applicable Motor Capacity	kW	45	55	75	90	110	132	160	200	220	315
Open Chassis [IP20]	IP20 supported with standard model										
Enclosure Wall-Mounted [UL Type 1]	Option supported (Install UL Type 1 kit for IP20)										*

* UL Type 1 is not available for this capacity.

Open Chassis [IP20]

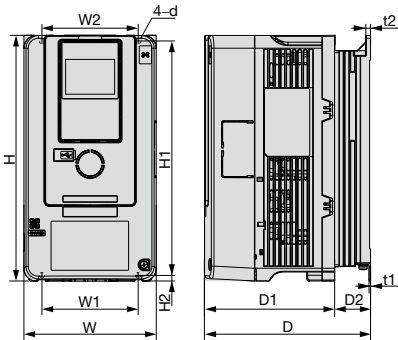


Figure 1

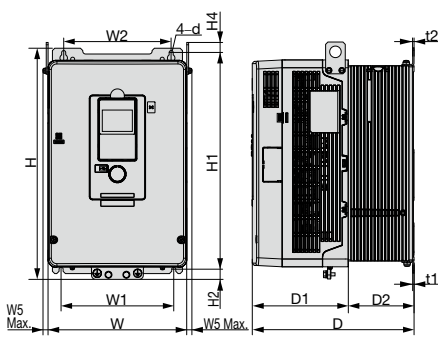


Figure 2

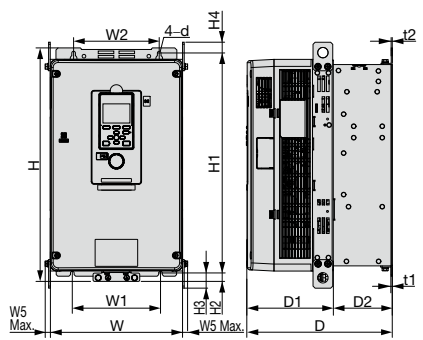


Figure 3

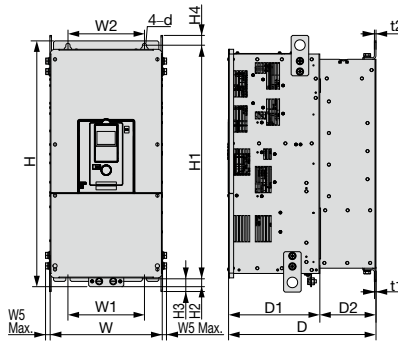


Figure 4

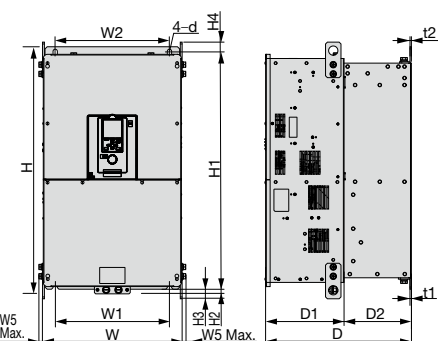


Figure 5

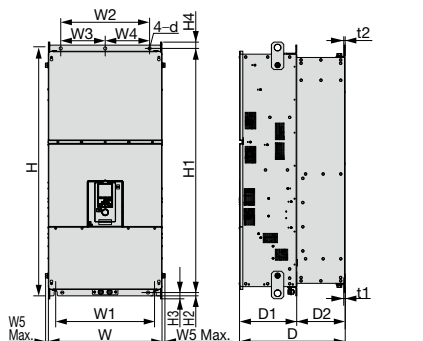


Figure 6

200 V Class

Catalog Code CR70A	Figure	Dimensions mm																	Weight kg				
		W	H	D	D1	D2	W1	W2	W3	W4	W5	H1	H2	H3	H4	t1	t2	d					
2003	1	140	260	176	138	38	102	102	—	—	—	248	6	—	—	1.6	5	M5	3.5				
2005																							
2008																							
2011																							
2014				211	73	102	102	—				—	—			248	6	—	—	1.6	5	M5	3.9
2018																							
2025																							
2033																							
2047																							
2060																							
2075	180	300	202	134	68	140	140	284	8	2.3	2.3	M6	4.2										
2088	2	240	400	280	166	114	195	186	—	—	12	375	17.5	—	17.5	2.3	2.3	M6	6.0				
2115	3	255	450	280	166	114	170	165	—	—	12	424	16	29	21	2.3	2.3	M6	8.5				
2145		264	543	335	186	149	190	182				516	17.5	28.5	20.5			M8	9				
2180																			39				
2215		4	312	700	420	260	160	218				218	—	—	18			659	28	43.5	28.5	4.5	4.5
2283	67																						
2346	5	440	800	472	254	218	370	370	—	—	20	757	28	44	30	4.5	4.5	M12	104				
2415																			119				

400 V Class

Catalog Code CR70A	Figure	Dimensions mm																	Weight kg							
		W	H	D	D1	D2	W1	W2	W3	W4	W5	H1	H2	H3	H4	t1	t2	d								
4002	1	140	260	176	138	38	102	102	—	—	—	248	6	—	—	1.6	5	M5	3.5							
4003																										
4005																										
4006																										
4007																										
4009																										
4015																										
4018																										
4024				180		300						202	134				68		140	140	284	8	2.3	2.3	M6	6.0
4031																										
4039				220		350						227	140				87	192	192	335	8	2.3	2.3	M6	7.5	
4045												246					106								12	
4060	2	240	400	280	166	114	195	186	—	—	12	375	17.5	—	17.5	2.3	2.3	M6	17							
4075	3	255	450	280	166	114	170	165	—	—	12	424	16	29	21	2.3	2.3	M6	22							
4091												516	17.5	28.5	20.5	2.3	2.3	M8	25							
4112		264	543	335	186	149	190	182											38							
4150																				39						
4180	4	312	700	420	260	160	218	218	—	—	18	659	28	43.5	28.5	4.5	4.5	M10	71							
4216																										
4260																										
4304	5	440	800	472	254	218	370	370	—	—	20	757	28	44	30	4.5	4.5	M12	122							
4371																			126							
4414	6	510	1136	480	260	220	450	450	225	225	20	1093	25.5	43.5	30.5	4.5	4.5	M12	198							
4453																										
4605																			207							

Note: External and mounting dimensions are different for standard mounting and panel through mounting.
Please refer to P.35 for panel through mounting.

Dimensions

■ Enclosure Wall-Mounted [UL Type 1]

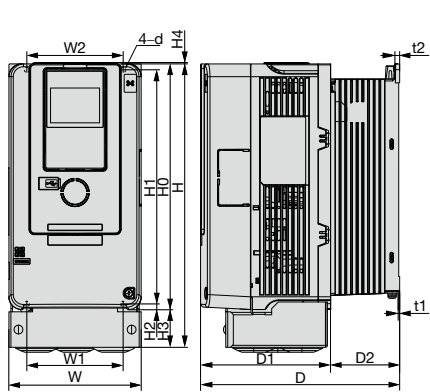


Figure 1

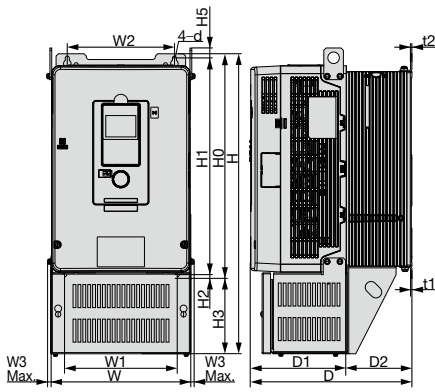


Figure 2

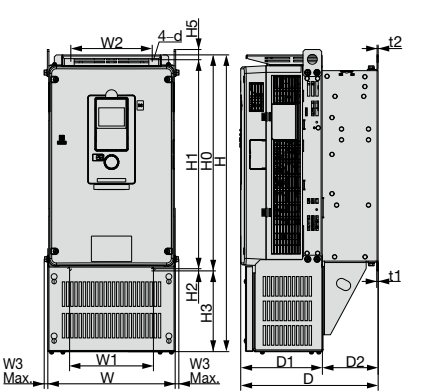


Figure 3

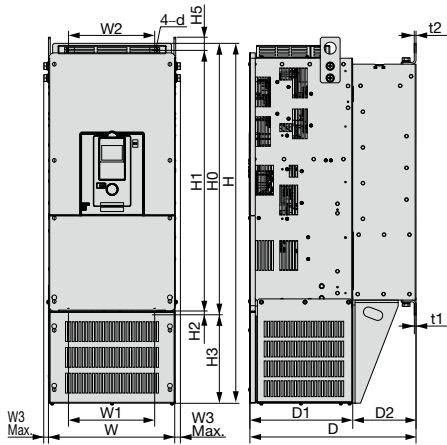


Figure 4

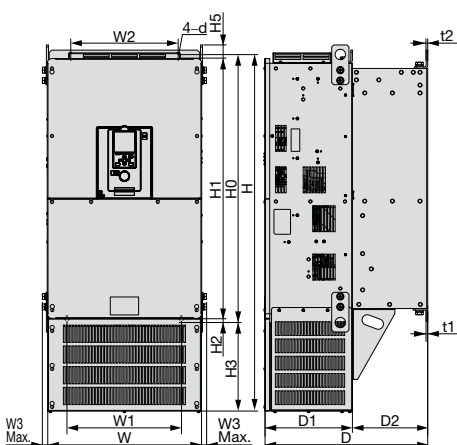


Figure 5

200 V Class: UL Type 1

Catalog Code CR70A	Figure	Dimensions mm																	Weight kg	UL Type 1 Kit Code No. (Model No.)									
		W	H	D	D1	D2	W1	W2	W3	H0	H1	H2	H3	H4	H5	t1	t2	d											
2003	1	140	300	176	138	38	102	102	—	260	248	6	40	1.5	—	1.6	5	M5	4.1	900-192-121-001 (100-202-326)									
2005				211		73													102		102	260	248	6	40	1.6	5	M5	4.5
2008																													4.8
2011																													7.0
2014																													
2018																													
2025																													
2033																													
2047	180	340	202	134	68	140	140	300		284	8	40	1.6						7.0	900-192-121-002 (100-202-327)									
2060	220	400	227	140	87	192	192	350		335		50				2.3	2.3	M6	9	900-192-121-003 (100-202-328)									
2075		435										85							10	900-192-121-004 (100-202-329)									
2088	2	244	500	280	166	114	195	186	10	400	375	17.5	100	—	17.5	2.3	2.3	M6	24	900-192-121-005 (100-202-330)									
2115	3	259	580	280	166	114	170	165	10	450	424	16	130	—	21	2.3	2.3	M6	27	900-192-121-006 (100-208-526)									
2145		268	700	335	186	149	190	182		543	516	17.5	157		20.5			44	900-192-121-007 (100-208-527)										
2180			770										227						46	900-192-121-008 (100-208-528)									
2215	4	316	915	420	260	160	218	218	16	700	659	28	215	—	28.5	4.5	4.5	M10	72	900-192-121-009 (100-208-549)									
2283																													
2346	5	444	1045	472	254	218	370	370	18	800	757	28	245	—	30	4.5	4.5	M12	113	900-192-121-010 (100-213-136)									

400 V Class: UL Type 1

Catalog Code CR70A	Figure	Dimensions mm																	Weight kg	UL Type 1 Kit Code No. (Model No.)																																																		
		W	H	D	D1	D2	W1	W2	W3	H0	H1	H2	H3	H4	H5	t1	t2	d																																																				
4002	1	140	300	176	138	38	102	102	—	260	248	6	40	1.5	—	1.6	5	M5	4.1	900-192-121-001 (100-202-326)																																																		
4003				211		73													102		102	260	248	6	40	1.5	—	1.6	5	M5	4.5																																							
4005																															211	73	102	102	260	248	6	40	1.5	—	1.6	5	M5	4.8																										
4006																																												211	73	102	102	260	248	6	40	1.5	—	1.6	5	M5	7.0													
4007																																																									211	73	102	102	260	248	6	40	1.5	—	1.6	5	M5	8.5
4009																																																																						211
4015		180	340	202	134	68	140	140		300	284	8	40			1.5	—	1.6	5	M5	7.0	900-192-121-002 (100-202-327)																																																
4018																					220	400	227	140	87	192	192	350	335	8	50	1.5	—	2.3	2.3	M6	8.5	900-192-121-003 (100-202-328)																																
4024																																					220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6	13	900-192-121-005 (100-202-330)																
4031																																																					220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6	20	900-192-121-006 (100-208-526)
4039	220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6	25	900-192-121-007 (100-208-527)																																																				
4045																	220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6	25	900-192-121-009 (100-208-549)																																				
4060	220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6																	25	900-192-121-010 (100-213-136)																																				
4075																	220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6	25	900-192-121-010 (100-213-136)																																				
4091	220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6																	25	900-192-121-010 (100-213-136)																																				
4112																	220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6	25	900-192-121-010 (100-213-136)																																				
4150	220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6																	25	900-192-121-010 (100-213-136)																																				
4180																	220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6	25	900-192-121-010 (100-213-136)																																				
4216	220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6																	25	900-192-121-010 (100-213-136)																																				
4260																	220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6	25	900-192-121-010 (100-213-136)																																				
4304	220	400	246	140	106	192	192	350	335	8	50	1.5	—	2.3	2.3	M6																	25	900-192-121-010 (100-213-136)																																				

Note: UL Type 1 kit (option) is required. The values in the table are the dimensions of the UL Type 1 kit mounted to the IP20 open chassis type.

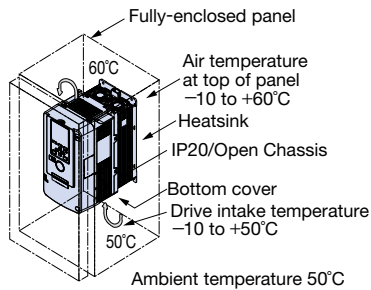
Fully-Enclosed Design

The Open Chassis type drive can be installed in a fully-enclosed panel.

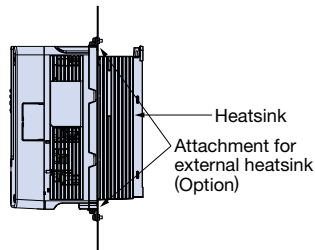
An open chassis model in a protective enclosure with the heatsink inside the panel allows for intake air temperature up to 50°C.

The heatsink can alternatively be mounted outside the control panel, thus reducing the amount of heat inside the panel and allowing for a more compact set up.

• Cooling Design for Fully-Enclosed Panel

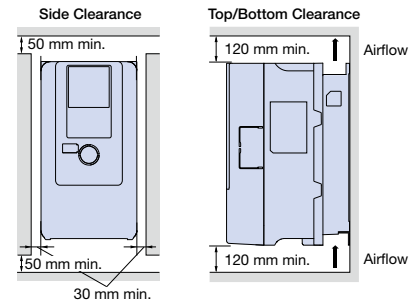


• Mounting the External Heatsink



Intake air temperature for external heatsink
Heatsink side: 50 °C
Open chassis side: 50 °C
Use only an open chassis type for the external heatsink.

• Ventilation Space



For installing the drive with capacity of 200 V class 22 kW or 400 V class 22 kW, be sure to leave enough clearance during installation for suspension brackets on both side of the unit and main circuit wiring for maintenance.

Drive Watts Loss Data

200 V Class

Catalog Code CR70A2:	003	005	008	011	014	018	025	033	047	060	075	088	115	145
Rated Output Current A	3.2	5	8	11	14	17.5	25	33	47	60	75	88	115	145
Carrier Frequency kHz	2	2	2	2	2	2	2	2	2	2	2	2	2	2
Heat Loss* W	Internal	5	9	16	21	27	32	36	53	59	110	134	147	209
	Heatsink	7	13	27	42	59	74	95	126	155	299	357	467	613
	Total Heat Loss	12	22	43	63	86	106	131	179	214	409	491	614	822

Catalog Code CR70A2:	180	215	283	346	415
Rated Output Current A	180	215	283	346	415
Carrier Frequency kHz	2	2	2	2	2
Heat Loss* W	Internal	297	362	459	520
	Heatsink	935	1144	1508	1769
	Total Heat Loss	1232	1506	1967	2289

400 V Class

Catalog Code CR70A4:	002	003	005	006	007	009	015	018	024	031	039	045	060	075
Rated Output Current A	1.8	3.4	4.8	5.5	7.2	9.2	14.8	18	24	31	39	45	60	75
Carrier Frequency kHz	2	2	2	2	2	2	2	2	2	2	2	2	2	2
Heat Loss* W	Internal	13	12	21	28	35	44	55	63	93	121	132	141	188
	Heatsink	14	18	32	50	70	86	116	141	206	286	331	365	497
	Total Heat Loss	27	30	53	78	105	130	171	204	299	407	463	506	685

Catalog Code CR70A4:	091	112	150	180	216	260	304	371	414	453	605
Rated Output Current A	91	112	150	180	216	260	304	371	414	453	605
Carrier Frequency kHz	2	2	2	2	2	2	2	2	2	2	2
Heat Loss* W	Internal	225	275	385	397	564	573	728	976	1118	1495
	Heatsink	658	804	1012	1279	1484	1709	2075	2778	3133	4500
	Total Heat Loss	883	1079	1397	1676	2048	2282	2803	3754	4251	5995

* Heat loss is calculated in the following conditions:

• 200 V class: Input voltage 220 V, power frequency 60 Hz, load ratio 100%

• 400 V class: Input voltage 440 V, power frequency 60 Hz, load ratio 100%

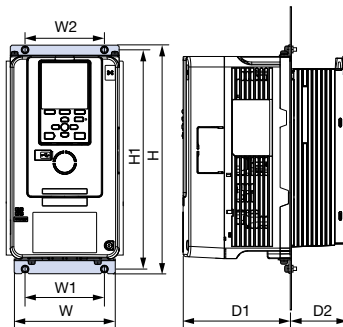
Contact your Yaskawa or nearest agent when not calculating heat loss in the above conditions.

Attachment for External Heatsink

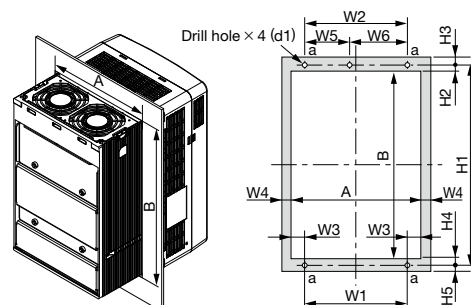
When the heatsink is installed outside the drive, additional attachments are required.

Additional attachments are not required for models CR70A2088 and above, and CR70A4060 and above because installing a heatsink outside the drive can be performed on these models by replacing their standard mounting feet.

Contact Yaskawa if an instruction manual is needed.



Panel Modification for External Heatsink



Panel cut out dimensions

Note: The shaded area is the size when in installing the gasket.
Guarantee a wider and higher gasket width space than the following W and H information.

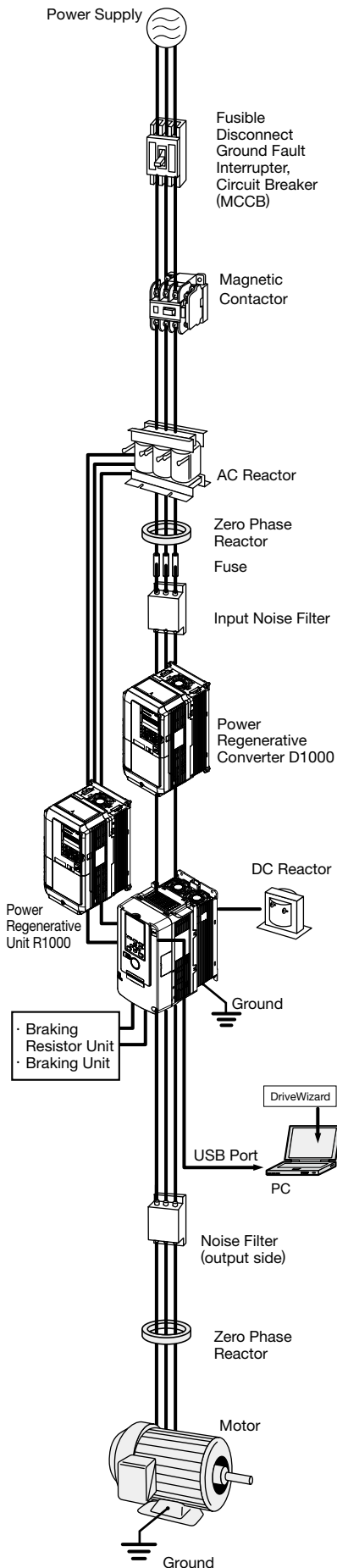
200 V Class

Catalog Code CR70A□□	Dimensions mm																Attachment for External Heatsink Code No. (Model No.)
	W	H	D1	D2	W1	W2	W3	W4	H1	H2	H3	H4	H5	A	B	d1	
2003	140	294	138	38	102	102	16	3	282	23	6	26	6	134	233	M5	900-193-209-001 (100-203-229)
2005																	
2008																	
2011																	
2014																	
2018																	
2025																	
2033																	
2047	180	329	134	68	140	140	17	3	318	23.5	5	24.5	6	174	270	M5	900-193-209-002 (100-203-230)
2060	220	384	140	87	192	192	11	3	371	27	7	25	6	214	319	M6	900-193-209-003 (100-203-231)
2075																	
2088	240	400	166	114	195	204	14.5	8	385	19.5	7.5	19.5	7.5	224	346	M6	—
2115	255	450	166	114	170	210	34.5	8	436	20	8	20	6	239	396	M6	—
2145	264	543	186	149	190	220	29	8	527	19.5	8.5	20.5	7.5	248	487	M8	—
2180																	
2215	312	700	260	160	218	263	39	8	675	33	12	32	13	296	610	M10	—
2283																	
2346	440	800	254	218	370	310	23	12	773	31.5	14	31.5	13	416	710	M12	—
2415																	

400 V Class

Catalog Code CR70A□□	Dimensions mm																		Attachment for External Heatsink Code No. (Model No.)
	W	H	D1	D2	W1	W2	W3	W4	W5	W6	H1	H2	H3	H4	H5	A	B	d1	
4002	140	294	138	38	102	102	16	3	—	—	282	23	6	26	6	134	233	M5	900-193-209-001 (100-203-229)
4003																			
4005																			
4006																			
4007			73																
4009																			
4015																			
4018																			
4024	180	329	134	68	140	140	17	3	—	—	318	23.5	5	24.5	6	174	270	M5	900-193-209-002 (100-203-230)
4031	220	384	140	87	192	192	11	3	—	—	371	27	7	25	6	214	319	M6	900-193-209-003 (100-203-231)
4045				106															
4060	240	400	166	114	195	204	14.5	8	—	—	385	19.5	7.5	19.5	7.5	224	346	M6	—
4075	255	450	166	114	170	210	34.5	8	—	—	436	20	8	20	6	239	396	M6	—
4091	264	543	186	149	190	220	29	8	—	—	527	19.5	8.5	20.5	7.5	248	487	M8	—
4112																			
4150	312	700	260	160	218	263	39	8	—	—	675	33	12	32	13	296	610	M10	—
4180																			
4216																			
4260																			
4304	440	800	254	218	370	310	23	12	—	—	773	31.5	14	31.5	13	416	710	M12	—
4371																			
4414																			
4453	510	1140	260	220	450	404	18	12	179	225	1110	34	15	34	15	486	1042	M12	—
4605																			

Peripheral Devices and Options



Name	Purpose	Model, Manufacturer	Page
Power Regenerative Converter D1000	Effectively utilizes regenerative energy as energy for other equipment. Suppresses the power line harmonics (K5 = 0) and satisfies the Guidelines of Harmonics Reduction.	CIMR-DA□□□□	P.49
Power Regenerative Unit R1000	Effectively utilizes regenerative energy as energy for other equipment.	CIMR-RA□□□□	P.49
Ground Fault Interrupter (GFI)	Always install a GFI on the power-supply side to protect the power supply system and to prevent an overload at the occurrence of shortcircuit, and to protect the drive from ground faults that could result in electric shock or fire. Note: When a GFI is installed for the upper power supply system, an MCCB can be used instead of a GFI. GFI designed to minimize harmonics specifically for AC drives. Use one GFI per drive, each with a current rating of at least 30 mA.	NV series* by Mitsubishi Electric Corporation	P.38
Circuit Breaker	Always install a circuit breaker on the power-supply side to protect the power supply system and to prevent an overload at the occurrence of a short-circuit.	NF series* by Mitsubishi Electric Corporation	P.38
Magnetic Contactor	Interrupts the power supply to the drive. In addition to protecting drive circuitry, a magnetic contactor also prevents damage to a braking resistor if used.	SC series* by Fuji Electric FA Components & Systems Co., Ltd	P.39
AC Reactor	Improve the input power ratio of the drive. The DC reactor is built in for models of catalog codes CR70□2088 and above, and CR70□4045 and above. (The DC reactor is optional for models of catalog codes CR70□2075 and below, and CR70□4039 and below.)	UZBA series	P.40
DC Reactor	• Used for harmonic current suppression and total improving power factor. • Suppresses harmonic current • Improves the power factor of the input power supply Should be used if the power supply capacity is larger than 600 kVA.	UZDA series	P.42
Zero Phase Reactor	Reduces noise from the line that enters into the drive input power system. Should be installed as close as possible to the drive. Can be used on both the input and output sides.	F6045GB F11080GB by Hitachi Metals, Ltd.	P.43
Fuse / Fuse Holder	Protects internal circuitry in the event of component failure. Fuse should be connected to the input terminal of the drive. Note: Refer to the instruction manual for information on UL approval.	FWH series by BUSSMANN	P.44
Input Noise Filter	Reduces noise from the line that enters into the drive input power system. Should be installed as close as possible to the drive. Note: For CE Marking (EMC Directive) compliant models, refer to CR700 Technical Manual.	LNFD series LNFB series FN series	P.46
Output Noise Filter	Reduces noise from the line that enters into the drive input power system. Should be installed as close as possible to the drive.	LF series by NEC Tokin Corporation	P.48
External Heatsink Attachment for Braking Unit	Use the external heatsink attachment for installation with the heatsink outside the enclosure.	EZZ021711A	P.55
Braking Resistor Unit	Used to shorten the deceleration time by dissipating regenerative energy through a resistor unit (10% ED). A thermal overload relay is built in (10% ED).	LKEB series	P.49
Braking Unit	Shortened deceleration time results when used with a Braking Resistor Unit.	CDBR series	P.49
PC cable	Connect the drive and PC when using DriveWizard. The cable length must be 3 m or less.	Commercially available USB2.0 A-miniB cable.	P.57
LED Keypad	For easier operation using the LED screen when connecting the optional LED Keypad to the drive. Allows for remote operation. Includes a Copy function for saving drive settings.	JVOP-KPLEA04AAA	P.56
Bluetooth LCD Keypad	Bluetooth connection enables the drive to be operated from a smartphone.	JVOP-KPLCC04AAA	P.56
Keypad Extension Cable	It is used as an extension cable when operating the keypad remotely.	WV001: 1 m WV003: 3 m	P.56
Frequency Meter, Current Meter	Allows the user to set and monitor the frequency, current, and voltage using an external device.	DCF-6A	P.58
Frequency Setting Potentiometer (2 kΩ)		RV30YN20S 2 kΩ	P.58
Frequency Meter Adjusting Potentiometer (20 kΩ)		RV30YN20S 20 kΩ	P.58
Control Dial for Frequency Setting Potentiometer		CM-3S	P.58
Output Voltage Meter		SCF-12NH	P.59
Potential Transformer		UPN-B	P.59
Attachment for External Heatsink	Required for heatsink installation. Current derating may be needed when using a heatsink.	—	P.35

* Recommended by Yaskawa. Contact the manufacturer in question for availability and specifications of non-Yaskawa products.

Option Cards

RoHS compliant. Shipment of factory installed option is available. Contact Yaskawa.

Type	Name	Model	Function	Manual No.
Speed Reference Card	Analog Input	AI-A3	Enables high-precision and high-resolution analog speed reference setting. • Input signal level: -10 to +10 Vdc (20 kΩ), 4 to 20 mA (250 Ω) • Input channels: 3 channels, DIP switch for input voltage/input current selection • Input resolution: Input voltage 13 bit signed (1/8192) Input current 1/4096	TOBPC73060078
	Digital Input	DI-A3	Enables 16-bit digital speed reference setting. • Input signal: 16 bit binary, 4 digit BCD +sign signal +set signal • Input voltage: 24 V (isolated) • Input current: 8 mA User-set: 8 bit, 12 bit, 16 bit	TOBPC73060080
Communications Option Card	MECHATROLINK-II Interface	SI-T3*1	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through MECHATROLINK-II communication with the host controller. Note: Use options with software versions of 6108 or later.	TOBPC73060086
				SIEPC73060086
	MECHATROLINK-III Interface	SI-ET3*1	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through MECHATROLINK-III communication with the host controller. Note: Use options with software versions of 6202 or later.	TOBPC73060088
				SIEPC73060088
	CC-Link Interface	SI-C3*1	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through CC-Link communication with the host controller.	TOBPC73060083
	DeviceNet Interface	SI-N3*1	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through DeviceNet communication with the host controller. Note: Use options with software versions of 1114 or later.	TOBPC73060084
				SIEPC73060084
	PROFIBUS-DP Interface	SI-P3*1	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through PROFIBUS-DP communication with the host controller.	TOBPC73060082
Monitor Option Card	Analog Monitor	AO-A3	Outputs analog signal for monitoring drive output state (output freq., output current etc.). • Output resolution: 11 bit signed (1/2048) • Output voltage: -10 to +10 Vdc (non-isolated) • Terminals: 2 analog outputs	TOBPC73060079
	Digital Output	DO-A3	Outputs isolated type digital signal for monitoring drive run state (alarm signal, zero speed detection, etc.) • Terminals: 6 photocoupler outputs (48 V, 50 mA or less) 2 relay contact outputs (250 Vac, 1 A or less 30 Vdc, 1 A or less)	TOBPC73060081
PG Speed Controller Card	Complimentary Type PG	PG-B3	For control modes requiring a PG encoder for motor feedback. • Phase A, B, and Z pulse (3-phase) inputs (complementary type) • Max. input frequency: 50 kHz • Pulse monitor output: Open collector, 24 V, max. current 30 mA • Power supply output for PG: 12 V, max. current 200 mA	TOBPC73060075
	Line Driver PG	PG-X3	For control modes requiring a PG encoder for motor feedback. • Phase A, B, and Z pulse (differential pulse) inputs (RS-422) • Max. input frequency: 300 kHz • Pulse monitor output: RS-422 • Power supply output for PG: 5 V or 12 V, max. current 200 mA	TOBPC73060076
	Resolver Interface for TS2640N321E64	PG-RT3	For control modes requiring a PG encoder for motor feedback. Can be connected to the TS2640N321E64 resolver made by Tamagawa Seiki Co., Ltd. And electrically compatible resolvers. The representative electrical characteristics of the TS2640N321E64 are as follows. • Input voltage: 7 Vac rms 10 kHz • Transformation ratio: 0.5 ± 5% • maximum input current: 100 mArms • Wiring length: 10 m max.	TOBPC73060087

*1: Under development

*2: Contact Yaskawa for PROFINET.

Note: 1. Each communication option card requires a separate configuration file to link to the network.
2. PG speed controller card is required for PG control.

Peripheral Devices and Options (continued)

Ground Fault Interrupter, Circuit Breaker

Device selection is based on the motor capacity.

Make sure that the rated breaking capacity is higher than the short-circuit current for the power supply.

Protect the wiring to withstand the short-circuit current for the power supply using a combination of fuses if the rated breaking capacity of the circuit breaker or ground fault interrupter is insufficient, such as when the power transformer capacity is large.



Ground Fault Interrupter
[Mitsubishi Electric Corporation]



Circuit Breaker
[Mitsubishi Electric Corporation]

200 V Class

Motor Capacity (kW)	Ground Fault Interrupter						Circuit Breaker					
	Without Reactor ^{*1}			With Reactor ^{*1}			Without Reactor ^{*1}			With Reactor ^{*1}		
	Model	Rated Current (A)	Interrupt Capacity (kA) Icu/Ics ^{*2}	Model	Rated Current (A)	Interrupt Capacity (kA) Icu/Ics ^{*2}	Model	Rated Current (A)	Interrupt Capacity (kA) Icu/Ics ^{*2}	Model	Rated Current (A)	Interrupt Capacity (kA) Icu/Ics ^{*2}
0.4	NV32-SV	5	10/10	NV32-SV	5	10/10	NF32-SV	5	7.5/7.5	NF32-SV	5	7.5/7.5
0.75	NV32-SV	10	10/10	NV32-SV	10	10/10	NF32-SV	10	7.5/7.5	NF32-SV	10	7.5/7.5
1.5	NV32-SV	15	10/10	NV32-SV	10	10/10	NF32-SV	15	7.5/7.5	NF32-SV	10	7.5/7.5
2.2	NV32-SV	20	10/10	NV32-SV	15	10/10	NF32-SV	20	7.5/7.5	NF32-SV	15	7.5/7.5
3	NV32-SV	30	10/10	NV32-SV	20	10/10	NF32-SV	30	7.5/7.5	NF32-SV	20	7.5/7.5
3.7												
5.5	NV63-SV	50	15/15	NV63-SV	40	15/15	NF63-SV	50	15/15	NF63-SV	40	15/15
7.5	NV125-SV	60	50/50	NV63-SV	50	15/15	NF125-SV	60	50/50	NF63-SV	50	15/15
11	NV125-SV	75	50/50	NV125-SV	75	50/50	NF125-SV	75	50/50	NF125-SV	75	50/50
15	NV250-SV	125	85/85	NV125-SV	100	50/50	NF250-SV	125	85/85	NF125-SV	100	50/50
18.5	NV250-SV	150	85/85	NV250-SV	125	85/85	NF250-SV	150	85/85	NF250-SV	125	85/85
22	-	-	-	NV250-SV	150	85/85	-	-	-	NF250-SV	150	85/85
30	-	-	-	NV250-SV	175	85/85	-	-	-	NF250-SV	175	85/85
37	-	-	-	NV250-SV	225	85/85	-	-	-	NF250-SV	225	85/85
45	-	-	-	NV400-SW	250	85/85	-	-	-	NF400-CW	250	50/25
55	-	-	-	NV400-SW	300	85/85	-	-	-	NF400-CW	300	50/25
75	-	-	-	NV400-SW	400	85/85	-	-	-	NF400-CW	400	50/25
90	-	-	-	NV630-SW	500	85/85	-	-	-	NF630-CW	500	50/25
110	-	-	-	NV630-SW	600	85/85	-	-	-	NF630-CW	600	50/25

*1: The AC or DC reactor is connected to the drive.

*2: Icu: Rated ultimate short-circuit breaking capacity

Ics: Rated service short-circuit breaking capacity

Note: 200 V models 22 kW and above come with a built-in DC reactor that improves the power factor.

400 V Class

Motor Capacity (kW)	Ground Fault Interrupter						Circuit Breaker					
	Without Reactor ^{*1}			With Reactor ^{*1}			Without Reactor ^{*1}			With Reactor ^{*1}		
	Model	Rated Current (A)	Interrupt Capacity (kA) Icu/Ics ^{*2}	Model	Rated Current (A)	Interrupt Capacity (kA) Icu/Ics ^{*2}	Model	Rated Current (A)	Interrupt Capacity (kA) Icu/Ics ^{*2}	Model	Rated Current (A)	Interrupt Capacity (kA) Icu/Ics ^{*2}
0.4	NV32-SV	5	5/5	NV32-SV	5	5/5	NF32-SV	3	2.5/2.5	NF32-SV	3	2.5/2.5
0.75	NV32-SV	5	5/5	NV32-SV	5	5/5	NF32-SV	5	2.5/2.5	NF32-SV	5	2.5/2.5
1.5	NV32-SV	10	5/5	NV32-SV	10	5/5	NF32-SV	10	2.5/2.5	NF32-SV	10	2.5/2.5
2.2	NV32-SV	15	5/5	NV32-SV	10	5/5	NF32-SV	15	2.5/2.5	NF32-SV	10	2.5/2.5
3	NV32-SV	20	5/5	NV32-SV	15	5/5	NF32-SV	20	2.5/2.5	NF32-SV	15	2.5/2.5
3.7												
5.5	NV32-SV	30	5/5	NV32-SV	20	5/5	NF32-SV	30	2.5/2.5	NF32-SV	20	2.5/2.5
7.5	NV32-SV	30	5/5	NV32-SV	30	5/5	NF32-SV	30	2.5/2.5	NF32-SV	30	2.5/2.5
11	NV63-SV	50	7.5/7.5	NV63-SV	40	7.5/7.5	NF63-SV	50	7.5/7.5	NF63-SV	40	7.5/7.5
15	NV125-SV	60	25/25	NV63-SV	50	7.5/7.5	NF125-SV	60	25/25	NF63-SV	50	7.5/7.5
18.5	NV125-SV	75	25/25	NV125-SV	60	25/25	NF125-SV	75	25/25	NF125-SV	60	25/25
22	-	-	-	NV125-SV	75	25/25	-	-	-	NF125-SV	75	25/25
30	-	-	-	NV125-SV	100	25/25	-	-	-	NF125-SV	100	25/25
37	-	-	-	NV250-SV	125	36/36	-	-	-	NF250-SV	125	36/36
45	-	-	-	NV250-SV	150	36/36	-	-	-	NF250-SV	150	36/36
55	-	-	-	NV250-SV	175	36/36	-	-	-	NF250-SV	175	36/36
75	-	-	-	NV250-SV	225	36/36	-	-	-	NF250-SV	225	36/36
90	-	-	-	NV400-SW	250	42/42	-	-	-	NF400-CW	250	25/13
110	-	-	-	NV400-SW	300	42/42	-	-	-	NF400-CW	300	25/13
132	-	-	-	NV400-SW	350	42/42	-	-	-	NF400-CW	350	25/13
160	-	-	-	NV400-SW	400	42/42	-	-	-	NF400-CW	400	25/13
200	-	-	-	NV630-SW	500	42/42	-	-	-	NF600-CW	630	36/18
220	-	-	-	NV630-SW	630	42/42	-	-	-	NF600-CW	630	36/18
250	-	-	-	NV630-SW	630	42/42	-	-	-	NF600-CW	630	36/18
315	-	-	-	NV800-SEW	800	42/42	-	-	-	NF800-CEW	800	36/18

*1: The AC or DC reactor is connected to the drive.

*2: Icu: Rated ultimate short-circuit breaking capacity

Ics: Rated service short-circuit breaking capacity

Note: 400 V models 22 kW and above come with a built-in DC reactor that improves the power factor.

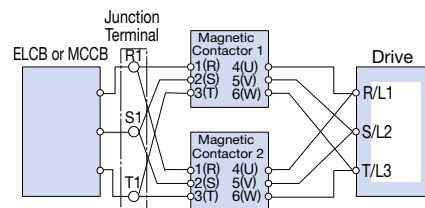
Magnetic Contactor

Base device selection on motor capacity.



Magnetic Contactor
[Fuji Electric FA Components & Systems Co., Ltd]

Wiring a Magnetic Contactor in Parallel



Note: When wiring contactors in parallel, make sure wiring lengths are the same to keep current flow even to the relay terminals.

200 V Class

Motor Capacity (kW)	Without Reactor*		With Reactor*	
	Model	Rated Current (A)	Model	Rated Current (A)
0.4	SC-03	11	SC-03	11
0.75	SC-05	13	SC-03	11
1.5	SC-4-0	18	SC-05	13
2.2	SC-N1	26	SC-4-0	18
3	SC-N2	35	SC-N1	26
3.7	SC-N2	35	SC-N1	26
5.5	SC-N2S	50	SC-N2	35
7.5	SC-N3	65	SC-N2S	50
11	SC-N4	80	SC-N3	65
15	SC-N5A	93	SC-N4	80
18.5	SC-N5	93	SC-N5A	93
22	-	-	SC-N6	125
30	-	-	SC-N7	152
37	-	-	SC-N8	180
45	-	-	SC-N10	220
55	-	-	SC-N11	300
75	-	-	SC-N12	400
90	-	-	SC-N12	400
110	-	-	SC-N14	600

Note: 200 V models 22 kW and above come with a built-in DC reactor that improves the power factor.

400 V Class

Motor Capacity (kW)	Without Reactor*		With Reactor*	
	Model	Rated Current (A)	Model	Rated Current (A)
0.4	SC-03	7	SC-03	7
0.75	SC-03	7	SC-03	7
1.5	SC-05	9	SC-05	9
2.2	SC-4-0	13	SC-4-0	13
3	SC-4-1	17	SC-4-1	17
3.7	SC-4-1	17	SC-4-1	17
5.5	SC-N2	32	SC-N1	25
7.5	SC-N2S	48	SC-N2	32
11	SC-N2S	48	SC-N2S	48
15	SC-N3	65	SC-N2S	48
18.5	SC-N3	65	SC-N3	65
22	-	-	SC-N4	80
30	-	-	SC-N4	80
37	-	-	SC-N5	90
45	-	-	SC-N6	110
55	-	-	SC-N7	150
75	-	-	SC-N8	180
90	-	-	SC-N10	220
110	-	-	SC-N11	300
132	-	-	SC-N11	300
160	-	-	SC-N12	400
200	-	-	SC-N12	400
220	-	-	SC-N14	600
250	-	-	SC-N14	600
315	-	-	SC-N16	800

* The AC or DC reactor is connected to the drive.

Note: 400 V models 22 kW and above come with a built-in DC reactor that improves the power factor.

Peripheral Devices and Options (continued)

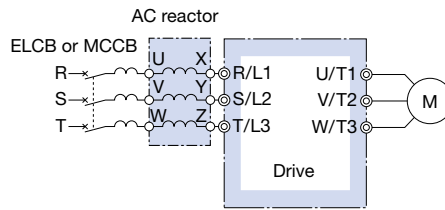
AC Reactor (UZBA-B for 50/60 Hz Input)

Base device selection on motor capacity.

Lead Wire Type



Connection Diagram



Note: When using low noise type drives (high-carrier frequency of 2.5 kHz or more), do not connect an AC reactor to the output side (U, V, W) of the drive.

Dimensions (mm)

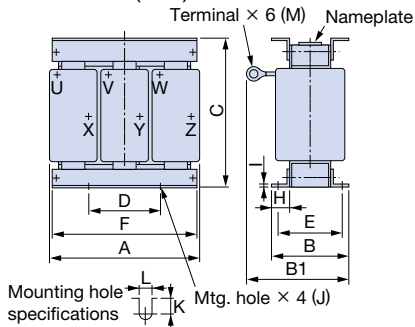


Figure 1

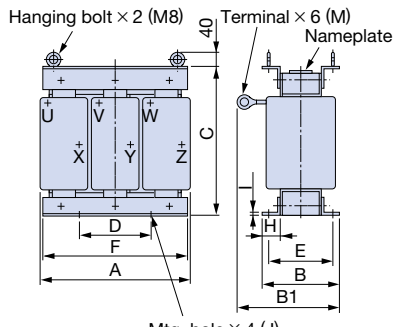


Figure 2

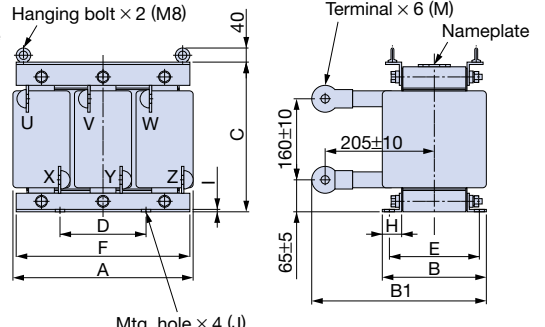


Figure 3

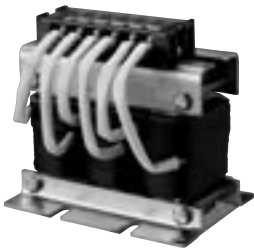
200 V Class

Motor Capacity (kW)	Current (A)	Inductance (mH)	Code No.	Figure	Dimensions (mm)													Weight (kg)	Watt Loss (W)	
					A	B	B1	C	D	E	F	H	I	J	K	L	M			
3	20	0.53	X002491	1	130	88	114	105	50	70	130	22	3.2	M6	11.5	7	M5	3	35	
3.7			119				9													
5.5			139				11.5													
7.5	40	0.265	X002493			98	139			80					11.5		M6	4	50	
11	60	0.18	X002495		160	105	147.5	130	75	85	160	25	2.3	M6	10	7	M6	6	65	
15	80	0.13	X002497		180	100	155	150	75	80	180	25	2.3	M6	10	7	M8	8	75	
18.5	90	0.12	X002498				150										M8			
22	120	0.09	X002555				155										M10			90
30	160	0.07	X002556		210	100	170	175	75	80	205	25	3.2	M6	10	7	M10	12	100	
37	200	0.05	X002557				115										182.5		15	110
45	240	0.044	X002558																	
55	280	0.039	X002559		240	126	218	215	150	110	240	25	3.2	M8	8	10	M12	23	130	
75	360	0.026	X002560	270	162	241	230	150	130	260	40	5	M8	16	10	M12	32	145		
90	500	0.02	X010145	2	330	162	281	270	150	130	320	40	4.5	M10	16	10	M12	55	200	
110	500	0.02	X010145																	

400 V Class

Motor Capacity (kW)	Current (A)	Inductance (mH)	Code No.	Figure	Dimensions (mm)													Weight (kg)	Watt Loss (W)		
					A	B	B1	C	D	E	F	H	I	J	K	L	M				
7.5	20	1.06	X002502	1	160	90	115	130	75	70	160	25	2.3	M6	10	7	M5	5	50		
11	30	0.7	X002503			105	132.5			85								6	65		
15	40	0.53	X002504		180	100	140	150	75	80	180	25	2.3	M6	10	7	M6	8	90		
18.5	50	0.42	X002505				145											8.5			
22	60	0.36	X002506				150											12	95		
30	80	0.26	X002508		210	100	150	175	75	80	205	25	3.2	M6	10	7	M8	12	95		
37	90	0.24	X002509				115			177.5								95	15	110	
45	120	0.18	X002566		240	126	193	205	150	110	240	25	3.2	M8	8	10	M10	23	130		
55	150	0.15	X002567				198											231	M12	32	135
75	200	0.11	X002568				246														
90	250	0.09	X002569		270	162	246	230	150	130	260	40	5	M8	16	10	M12	32	135		
110	250	0.09	X002569																		
132	330	0.06	X002570	2	320	165	253	275	150	130	320	40	4.5	M10	17.5	12	M12	55	200		
160	330	0.06	X002570																		
200	490	0.04	X002690																		
220	490	0.04	X002690																		
250	490	0.04	X002690																		
315	660	0.03	300-032-353	3	330	216	353	285	150	185	320	40	4.5	M10	22	12	M16	80	300		

Terminal Type



Dimensions (mm)

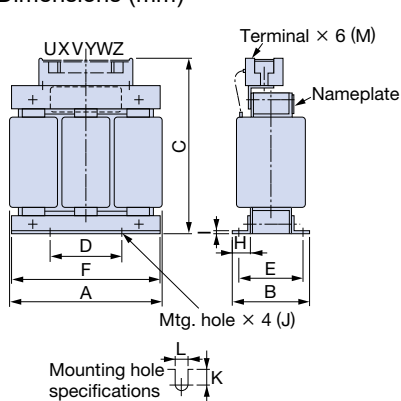


Figure 1

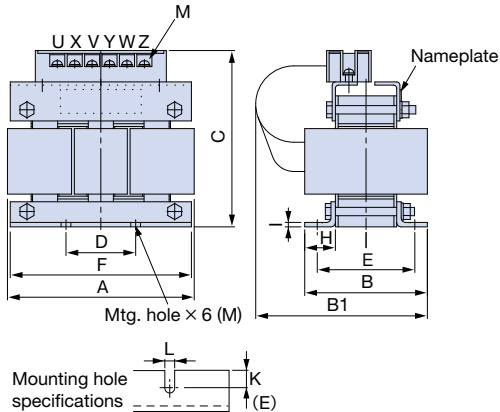


Figure 2

200 V Class

Motor Capacity (kW)	Current (A)	Inductance (mH)	Code No.	Figure	Dimensions (mm)													Weight (kg)	Watt Loss (W)	
					A	B	B1	C	D	E	F	H	I	J	K	L	M			
0.4	2.5	4.2	X002553	1	120	71	-	120	40	50	105	20	2.3	M6	10.5	7	M4	2.5	15	
0.75	5	2.1	X002554		130	88		130	50	70	130	22	3.2		9			3	25	
1.5	10	1.1	X002489		130	88	130	50	70	130	22	3.2	9		7	M4		3	30	
2.2	15	0.71	X002490															3	35	
3	20	0.53	300-027-120	2	135	88	140	130	50	70	130	22	3.2	M6	9	7	M5	4	45	
3.7			5.5		30	0.35	300-027-121	165	105	185	170	75	85		160			25	2.3	10
7.5	11	60	0.265		300-027-122	185	100	180	195	75	80	180	25		2.3			10	8	65
15	80	0.13	300-027-124		185	100	180	195	75	80	180	25	2.3		10	M6	8	75		
18.5	90	0.12	300-027-125															90		

400 V Class

Motor Capacity (kW)	Current (A)	Inductance (mH)	Code No.	Figure	Dimensions (mm)													Weight (kg)	Watt Loss (W)
					A	B	B1	C	D	E	F	H	I	J	K	L	M		
0.4	1.3	18	X002561	1	120	71	-	120	40	50	105	20	2.3	M6	10.5	7	M4	2.5	15
0.75	2.5	8.4	X002562		130	88		130	50	70	130	22	3.2		9			3	25
1.5	5	4.2	X002563																40
2.2	7.5	3.6	X002564																
3	10	2.2	X002500		98	155	75	85	160	25	2.3	10	7		M4	4	50		
3.7																50			
5.5	15	1.42	X002501		2	165	105	175	185	80	180	25	2.3		10	7	M5	5	50
7.5	20	1.06	300-027-126	185		100	170	6						65					
11	30	0.7	300-027-127					8						90					
15	40	0.53	300-027-128																
18.5	50	0.42	300-027-129																

Peripheral Devices and Options (continued)

● DC Reactor (UZDA-B for DC circuit)

Base device selection on motor capacity.

Terminal Type



Dimensions (mm)

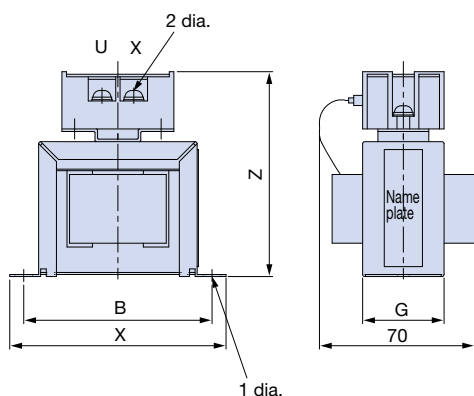


Figure 1

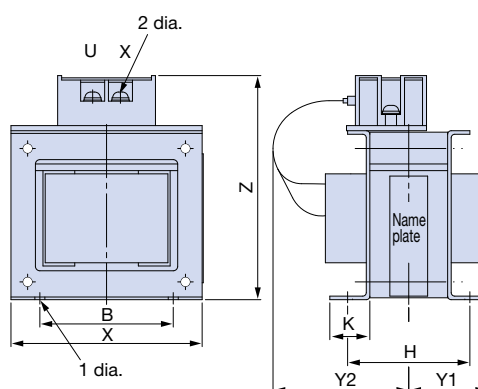


Figure 2

200 V Class

Motor Capacity (kW)	Current (A)	Inductance (mH)	Code No.	Figure	Dimensions (mm)										Weight (kg)	Watt Loss (W)	
					X	Y2	Y1	Z	B	H	K	G	φ1	φ2			
0.4	5.4	8	300-027-130	1	85	-	-	81	74	-	-	32	M4	M4	0.8	8	
0.75																	
1.5	18	3	300-027-131	2	86	84	36	101	60	55	18	-	M4	M4	2	18	
2.2																	
3																	
3.7																	
5.5	36	1	300-027-132		105	94	46	129	64	80	26	-	M6	M4	3.2	22	
7.5																	
11	72	0.5	300-027-133		105	124	56	135	64	100	26	-	M6	M6	4.9	29	
15																	
18.5	90	0.4	300-027-139		133	147.5	52.5	160	86	80	25	-	M6	M6	6.5	44	
22 to 110					Built-in												

400 V Class

Motor Capacity (kW)	Current (A)	Inductance (mH)	Code No.	Figure	Dimensions (mm)										Weight (kg)	Watt Loss (W)
					X	Y2	Y1	Z	B	H	K	G	φ1	φ2		
0.4	3.2	28	300-027-134	1	85	-	-	81	74	-	-	32	M4	M4	0.8	9
0.75																
1.5	5.7	11	300-027-135		90	-	-	88	80	-	-	32	M4	M4	1	11
2.2																
3	12	6.3	300-027-136	2	86	84	36	101	60	55	18	-	M4	M4	2	16
3.7																
5.5	23	3.6	300-027-137		105	104	46	118	64	80	26	-	M6	M4	3.2	27
7.5																
11	33	1.9	300-027-138		105	109	51	129	64	90	26	-	M6	M4	4	26
15																
18.5	47	1.3	300-027-140		115	142.5	57.5	136	72	90	25	-	M6	M5	6	42
22 to 315					Built-in											

Zero Phase Reactor

Zero-phase reactor should match wire gauge.*

* Current values for wire gauges may vary based on electrical codes.

The table below lists selections based on Japanese electrical standards rating.

Contact Yaskawa for questions regarding UL.

Pass each wire (U/T1, V/T2, W/T3) through the core 4 times. Noise will be more effectively reduced when more wire is wrapped.

If the wire is thick and cannot be wrapped around the core, pass it through in series of no less than 4 cores.

FINEMET Zero-Phase Reactor to Reduce Radio Noise

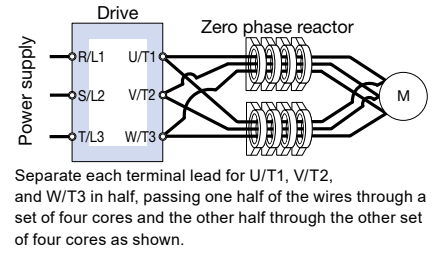
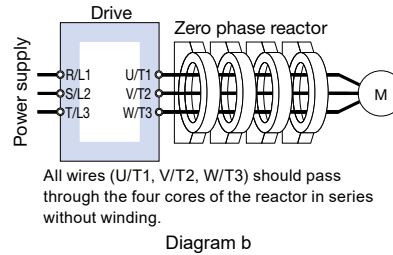
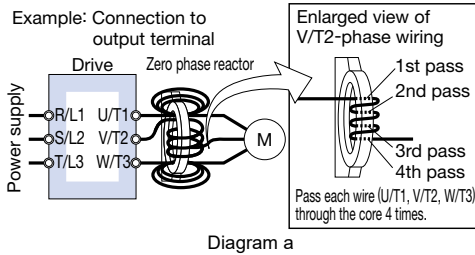


[Hitachi Metals, Ltd.]

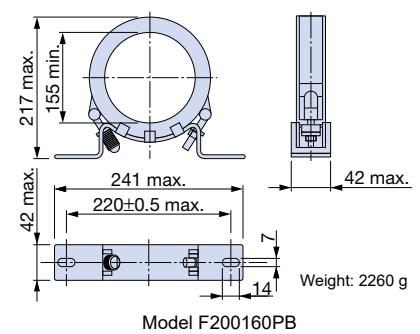
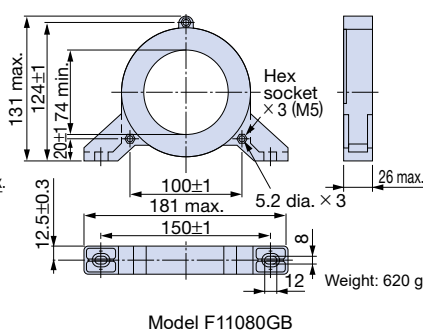
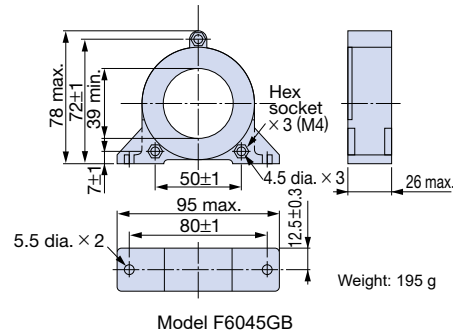
Note: FINEMET is a trademark of Hitachi Metals, Ltd.

Connection Diagram

Compatible with the input and output side of the drive.



Dimensions (mm)



200 V Class

Motor Capacity (kW)	CR700		Zero Phase Reactor									
	Recommended Gauge (mm ²)		Input Side				Output Side				Qty.	Diagram
	Input Side	Output Side	Model	Code No.	Qty.	Diagram	Model	Code No.	Qty.	Diagram		
0.4	2	2	F6045GB	FIL001098	1	a	F6045GB	FIL001098	1	a		
0.75												
1.5												
2.2												
3	3.5	2	F6045GB	FIL001098	1	a	F6045GB	FIL001098	1	a		
3.7	3.5	3.5										
5.5	8	3.5	F11080GB	FIL001097	1	a	F6045GB	FIL001098	1	a		
7.5	14	8	F6045GB	FIL001098	4	b	F11080GB	FIL001097	1	a		
11	14	14	F6045GB	FIL001098	4	b	F6045GB	FIL001098	4	b		
15	22	14										
18.5	38	22										
22	50	30	F11080GB	FIL001097	4	b	F6045GB	FIL001098	4	b		
30	38	38	F6045GB	FIL001098	4	b	F6045GB	FIL001098	4	b		
37	60	60	F11080GB	FIL001097	4	b	F11080GB	FIL001097	4	b		
45	80	80										
55	100	125										
75	60×2P	50×2P	F200160PB	300-001-041	4	b	F11080GB	FIL001097	4	b		
90	80×2P	80×2P	F200160PB	300-001-041	4	b	F200160PB	300-001-041	4	b		
110	125×2P	125×2P										

Depending on the loading conditions of the motor, when a wire is selected that is not of the recommended gauge, select a zero-phase reactor using the table below.

Wiring Gauge Guide mm ²	Model	Code No.	Qty.	Diagram
2 to 5.5 or less	F6045GB	FIL001098	1	a
More than 5.5 to 8	F11080GB	FIL001097	1	
More than 8 to 38	F6045GB	FIL001098	4*	b
More than 38 to 200, more than 38×2P to 50×2P	F11080GB	FIL001097	4*	
More than 200 to 250, more than 50×2P to 150×4P	F200160PB	300-001-041	4*	
More than 150×4P to 150×8P	F200160PB	300-001-041	8*	c

400 V Class

Motor Capacity (kW)	CR700		Zero Phase Reactor									
	Recommended Gauge (mm ²)		Input Side				Output Side				Qty.	Diagram
	Input Side	Output Side	Model	Code No.	Qty.	Diagram	Model	Code No.	Qty.	Diagram		
0.4	2	2	F6045GB	FIL001098	1	a	F6045GB	FIL001098	1	a		
0.75												
1.5												
2.2												
3	3.5	2	F6045GB	FIL001098	1	a	F6045GB	FIL001098	1	a		
3.7	3.5	3.5										
5.5	8	3.5	F11080GB	FIL001097	1	a	F6045GB	FIL001098	1	a		
7.5	14	8	F6045GB	FIL001098	4	b	F11080GB	FIL001097	1	a		
11	14	14	F6045GB	FIL001098	4	b	F6045GB	FIL001098	4	b		
15	22	14										
18.5	38	22										
22	50	30	F11080GB	FIL001097	4	b	F6045GB	FIL001098	4	b		
30	38	38	F6045GB	FIL001098	4	b	F6045GB	FIL001098	4	b		
37	60	60	F11080GB	FIL001097	4	b	F6045GB	FIL001098	4	b		
45	80	80										
55	100	125										
75	60	60	F11080GB	FIL001097	4	b	F11080GB	FIL001097	4	b		
90	80	80										
110	50×2P	50×2P	F11080GB	FIL001097	4	b	F11080GB	FIL001097	4	b		
132	125×2P	125×2P	F200160PB	300-001-041	4	b	F200160PB	300-001-041	4	b		
160												
200												
220	125×4P	100×4P	F200160PB	300-001-041	4	b	F200160PB	300-001-041	4	b		
250												
315												

* The selection of 4 or more zero-phase reactors assumes that the wires are thick and cannot be wrapped.
When the wires can be wrapped, you can reduce the number of reactors used.

Fuse and Fuse Holder

Install a fuse to the drive input terminals to prevent damage in case a fault occurs.

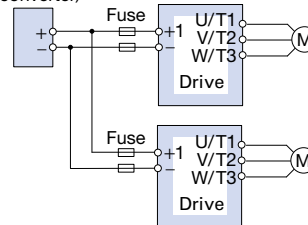
Refer to the instruction manual for information on UL-approved components.

[BUSSMANN]

Connection Diagram

This example shows a DC power supply (two drives connected in series). For an AC power supply, see the connection diagram on page 24.

DC power supply
(converter)



Note: When connecting multiple drives together, make sure that each drive has its own fuse. If any one fuse blows, all fuses should be replaced.

200 V Class

Catalog Code CR70A	AC Power Supply Input					DC Power Supply Input				
	Fuse			Fuse Holder		Fuse			Fuse Holder	
	Model	Rated Shortcircuit Breaking Current (kA)	Qty.	Model	Qty.	Model	Rated Shortcircuit Breaking Current (kA)	Qty.	Model	Qty.
2003	FWH-45B	200	3	1BS101	6	FWH-45B	200	2	1BS101	4
2005										
2008										
2011	FWH-50B	200	3	1BS101	6	FWH-50B	200	2	1BS101	4
2014	FWH-80B	200	3	1BS101	6	FWH-80B	200	2	1BS101	4
2018										
2025	FWH-125B	200	3	1BS102	6	FWH-125B	200	2	1BS102	4
2033	FWH-150B					FWH-150B				
2047	FWH-200B					FWH-200B				
2060	FWH-225A					FWH-250A				
2075	FWH-225A	200	3	1BS102	6	FWH-250A	200	2	1BS102	4
	FWH-250A*1									
2088	FWH-225A	200	3	1BS102	6	FWH-250A	200	2	1BS102	4
	FWH-250A*1									
2115	FWH-275A	200	3	1BS102	6	FWH-300A	200	2	1BS102	4
	FWH-300A*1									
2145	FWH-275A	200	3	1BS102	6	FWH-350A	200	2	1BS103	4
	FWH-350A*1									
2180	FWH-325A	200	3	1BS102	6	FWH-450A	200	2	1BS103	4
	FWH-450A*1	200	3	1BS103	6					
2215	FWH-600A	200	3	1BS103	6	FWH-600A	200	2	1BS103	4
						FWH-700A*1			*2	
2283	FWH-800A	200	3	*2		FWH-800A	200	2	*2	
						FWH-1000A*1				
2346	FWH-1000A	200	3	*2		FWH-1000A	200	2	*2	
2415										

*1: For applications in which a high current that is 150% or more of the drive rated current repeatedly flows, Yaskawa suggests that you select a lower tier fuse.

*2: Manufacturer does not recommend a specific fuse holder for this fuse.

400 V Class

Catalog Code CR70A	AC Power Supply Input					DC Power Supply Input				
	Fuse			Fuse Holder		Fuse			Fuse Holder	
	Model	Rated Shortcircuit Breaking Current (kA)	Qty.	Model	Qty.	Model	Rated Shortcircuit Breaking Current (kA)	Qty.	Model	Qty.
4002	FWH-50B	200	3	1BS101	6	FWH-50B	200	2	1BS101	4
4003	FWH-50B	200	3	1BS101	6	FWH-50B	200	2	1BS101	4
4005										
4006										
4007	FWH-60B	200	3	1BS101	6	FWH-60B	200	2	1BS101	4
4009										
4015	FWH-80B	200	3	1BS101	6	FWH-80B	200	2	1BS101	4
4018	FWH-90B	200	3	1BS101	6	FWH-90B	200	2	1BS101	4
4024	FWH-150B	200	3	1BS102	6	FWH-150B	200	2	1BS102	4
4031	FWH-200B	200	3	1BS102	6	FWH-200B	200	2	1BS102	4
4039										
4045	FWH-225A	200	3	1BS102	6	FWH-225A	200	2	1BS102	4
4060	FWH-250A	200	3	1BS102	6	FWH-250A	200	2	1BS102	4
4075	FWH-275A	200	3	1BS102	6	FWH-275A	200	2	1BS102	4
4091										
4112	FWH-300A	200	3	1BS102	6	FWH-300A	200	2	1BS102	4
						FWH-325A*1				
4150	FWH-325A	200	3	1BS102	6	FWH-400A	200	2	1BS103	4
	FWH-400A*1					FWH-450A*1				
4180	FWH-500A	200	3	1BS103	6	FWH-500A	200	2	1BS103	4
						FWH-600A*1				
4216	FWH-600A	200	3	1BS103	6	FWH-600A	200	2	1BS103	4
						FWH-700A*1	200	2	*2	
4260	FWH-700A	200	3	1BS103	6	FWH-700A	200	2	*2	
				*2		FWH-800A*1				
4304	FWH-800A	200	3	*2		FWH-800A	200	2	*2	
						FWH-1000A*1				
4371	FWH-1000A	200	3	*2		FWH-1000A	200	2	*2	
						FWH-1200A*1				
4414	FWH-1200A	200	3	*2		FWH-1200A	200	2	*2	
						FWH-1400A*1				
4453	FWH-1200A	200	3	*2		FWH-1200A	200	2	*2	
						FWH-1600A*1				
4605	FWH-1400A	200	3	*2		FWH-1600A	200	2	*2	
	FWH-1600A*1									

*1: For applications in which a high current that is 150% or more of the drive rated current repeatedly flows, Yaskawa suggests that you select a lower tier fuse.

*2: Manufacturer does not recommend a specific fuse holder for this fuse.

Peripheral Devices and Options (continued)

Input Noise Filter

Base device selection on motor capacity.



Noise Filter without Case



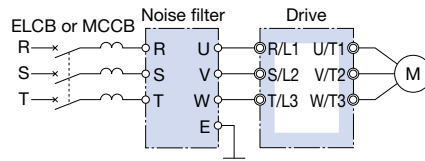
Noise Filter with Case



Noise Filter
[Schaffner EMC K.K.]

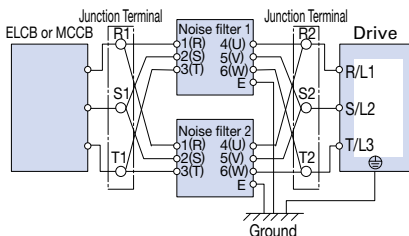
Note: Refer to the instruction manual for information on the CE mark and compliance with the EMC directive.

Connection Diagram



Note: Do not connect the input noise filter to the drive output terminals (U, V, W). Connect in parallel when using two filters.

Connecting Noise Filters in Parallel to the Input or Output Side (examples shows two filters in parallel)



Note: When wiring contactors in parallel, make sure wiring lengths are the same to keep current flow even to the relay terminals. Noise filters and grounding wire should be as heavy and as short as possible.

200 V Class

Motor Capacity (kW)	Noise Filter without Case				Noise Filter with Case				Noise Filter by Schaffner EMC K.K.			
	Model	Code No.	Qty.	Rated Current (A)	Model	Code No.	Qty.	Rated Current (A)	Model	Code No.	Qty.	Rated Current (A)
0.4												
0.75	LNFD-2103DY	FIL000132	1	10	LNFD-2103HY	FIL000140	1	10	-	-	-	-
1.5												
2.2	LNFD-2153DY	FIL000133	1	15	LNFD-2153HY	FIL000141	1	15	-	-	-	-
3												
3.7	LNFD-2303DY	FIL000135	1	30	LNFD-2303HY	FIL000143	1	30	-	-	-	-
5.5	LNFD-2203DY	FIL000134	2	40	LNFD-2203HY	FIL000142	2	40	FN258L-42-07	FIL001065	1	42
7.5			2	60			2	60	FN258L-55-07	FIL001066	1	55
11									FN258L-75-34	FIL001067	1	75
15	LNFD-2303DY	FIL000135	3	90	LNFD-2303HY	FIL000143	3	90	FN258L-100-35	FIL001068	1	100
18.5									FN258L-130-35	FIL001069	1	130
22			4	120			4	120	FN258L-130-35	FIL001069	1	130
30									FN258L-180-07	FIL001070	1	180
37												
45												
55	-	-	-	-	-	-	-	-	FN359P-250-99	FIL001071	1	250
75									FN359P-400-99	FIL001073	1	400
90									FN359P-500-99	FIL001074	1	500
110									FN359P-600-99	FIL001075	1	600

400 V Class

Motor Capacity (kW)	Noise Filter without Case				Noise Filter with Case				Noise Filter by Schaffner EMC K.K.			
	Model	Code No.	Qty.	Rated Current (A)	Model	Code No.	Qty.	Rated Current (A)	Model	Code No.	Qty.	Rated Current (A)
0.4												
0.75	LNFD-4053DY	FIL000144	1	5	LNFD-4053HY	FIL000149	1	5				
1.5												
2.2	LNFD-4103DY	FIL000145	1	10	LNFD-4103HY	FIL000150	1	10				
3												
3.7	LNFD-4153DY	FIL000146	1	15	LNFD-4153HY	FIL000151	1	15				
5.5	LNFD-4203DY	FIL000147	1	20	LNFD-4203HY	FIL000152	1	20				
7.5	LNFD-4303DY	FIL000148	1	30	LNFD-4303HY	FIL000153	1	30				
11	LNFD-4203DY	FIL000147	2	40	LNFD-4203HY	FIL000152	2	40	FN258L-42-07	FIL001065	1	42
15			2	60			2	60	FN258L-55-07	FIL001066	1	55
18.5									FN258L-75-34	FIL001067	1	75
22	LNFD-4303DY	FIL000148	3	90	LNFD-4303HY	FIL000153	3	90	FN258L-100-35	FIL001068	1	100
30									FN258L-100-35	FIL001068	1	100
37			4	120			4	120	FN258L-130-35	FIL001069	1	130
45									FN258L-180-07	FIL001070	1	180
55												
75									FN359P-300-99	FIL001072	1	300
90									FN359P-400-99	FIL001073	1	400
110									FN359P-500-99	FIL001074	1	500
132									FN359P-600-99	FIL001075	1	600
160									FN359P-900-99	FIL001076	1	900
200												
220												
250												
315												

Without Case

Dimensions (mm)

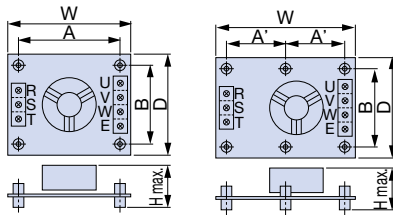
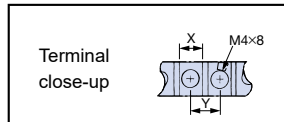


Figure 1

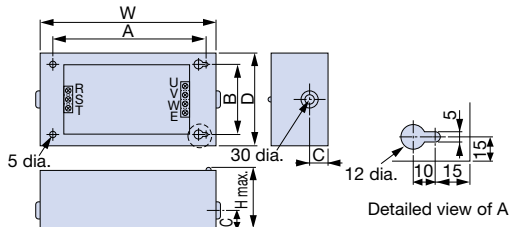
Figure 2



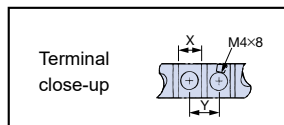
Model LNFD	Code No.	Figure	Dimensions (mm)								Terminal (mm)		Mounting Screw	Weight (kg)
			W	D	H	A	A'	B	M	X	Y			
2103DY	FIL000132	1	120	80	55	108	—	68	20	9	11	M4×4, 20 mm	0.2	
2153DY	FIL000133	1		90	70	158	—	78	20	9	11	M4×4, 20 mm	0.4	
2203DY	FIL000134	1	110	—		79	98	10		13	M4×6, 20 mm	0.5		
2303DY	FIL000135	2	170	130	75	—	79	118	30	9	11	M4×6, 30 mm	0.3	
4053DY	FIL000144	2			95								0.4	
4103DY	FIL000145	2												
4153DY	FIL000146	2												
4203DY	FIL000147	2	200	145	100	—	94	133	30	9	11	M4×4, 30 mm	0.5	
4303DY	FIL000148	2								10	13		0.6	

With Case

Dimensions (mm)



The figure shows an example of three-phase input.



Model LNFD	Code No.	Dimensions (mm)						Terminal (mm)		Weight (kg)
		W	D	H	A	B	C	X	Y	
2103HY	FIL000140	185	95	85	155	65	33	9	11	0.9
2153HY	FIL000141									
2203HY	FIL000142									
2303HY	FIL000143									
4053HY	FIL000149	240	125	100	210	95	33	9	11	1.5
4103HY	FIL000150							10	13	1.6
4153HY	FIL000151									1.6
4203HY	FIL000152									
4303HY	FIL000153	235	140	120	205	110	43	9	11	1.7
2103HY	FIL000140	270	155	125	240	125	43	9	11	2.2
2153HY	FIL000141							10	13	
2203HY	FIL000142									
2303HY	FIL000143									

Manufactured by Schaffner EMC K.K.

Dimensions (mm)

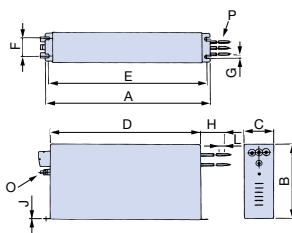


Figure 1

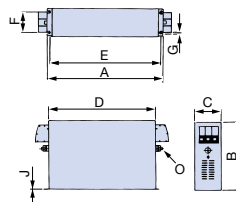


Figure 2

Model	Weight (kg)
FN359P-250-99	16
FN359P-300-99	16
FN359P-400-99	18.5
FN359P-500-99	19.5
FN359P-600-99	20.5

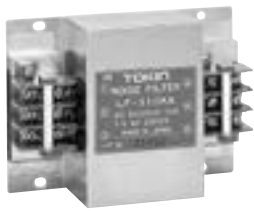
Model	Figure	Dimensions (mm)											Wire Gauge P	Weight (kg)
		A	B	C	D	E	F	G	H	J	L	O		
FN258L-42-07	1	329	185±1	70	300	314	45	6.5	500	1.5	12	M6	AWG8	2.8
FN258L-55-07				80			55						AWG6	3.1
FN258L-75-34				220			-						-	4
FN258L-100-35	2	379±1.5	220	90±0.8	350±1.2	364	65	6.5	-	1.5	-	M10	-	5.5

Note: For CE Marking (EMC Directive) compliant models, contact us for inquiry.

Peripheral Devices and Options (continued)

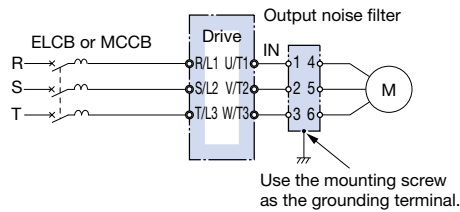
Output Noise Filter

Base device selection on motor capacity.

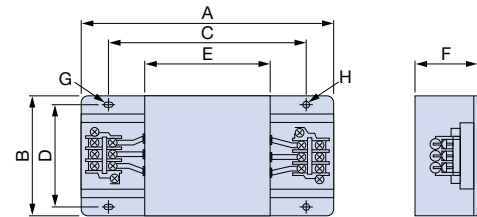


[NEC Tokin Corporation]

Connection Diagram



Dimensions (mm)



200 V Class

Motor Capacity (kW)	Model	Code No.	Qty.*1	Rated Current (A)	Dimensions (mm)								Terminal	Weight*2 (kg)
					A	B	C	D	E	F	G	H		
0.4	LF-310KA	FIL000068	1	10	140	100	100	90	70	45	7× ϕ4.5	ϕ4.5	TE-K5.5 M4	0.5
0.75														
1.5														
2.2	LF-320KA	FIL000069	1	20	140	100	100	90	70	45	7× ϕ4.5	ϕ4.5	TE-K5.5 M4	0.6
3														
3.7														
5.5	LF-350KA	FIL000070	1	50	260	180	180	160	120	65	7× ϕ4.5	ϕ4.5	TE-K22 M6	2.0
7.5														
11			2	100										
15														
18.5														
22	LF-350KA*3	FIL000070	3	150	260	180	180	160	120	65	7× ϕ4.5	ϕ4.5	TE-K22 M6	2.0
	LF-3110KB*3	FIL000076	1	110	540	340	480	300	340	240	9× ϕ6.5	ϕ6.5	TE-K60 M8	19.5
30	LF-350KA*3	FIL000070	3	150	260	180	180	160	120	65	7× ϕ4.5	ϕ4.5	TE-K22 M6	2.0
	LF-375KB*3	FIL000075	2	150	540	320	480	300	340	240	9× ϕ6.5	ϕ6.5	TE-K22 M6	12.0
37	LF-3110KB	FIL000076	2	220	540	320	480	300	340	240	9× ϕ6.5	ϕ6.5	TE-K60 M8	19.5
45														
55														
75	LF-3110KB	FIL000076	3	330	540	320	480	300	340	240	9× ϕ6.5	ϕ6.5	TE-K60 M8	19.5
90			4	440										
110			5	550										

*1: Connect in parallel when using more than one filter. Refer to the Connecting Noise Filters in Parallel to the Input or Output Side on page 46.

*2: Weight of one filter.

*3: Either noise filter model can be used.

400 V Class

Motor Capacity (kW)	Model	Code No.	Qty.*1	Rated Current (A)	Dimensions (mm)								Terminal	Weight*2 (kg)
					A	B	C	D	E	F	G	H		
0.4	LF-310KB	FIL000071	1	10	140	100	100	90	70	45	7× $\phi 4.5$	$\phi 4.5$	TE-K5.5 M4	0.5
0.75														
1.5														
2.2														
3														
3.7	LF-320KB	FIL000072	1	20	140	100	100	90	70	45	7× $\phi 4.5$	$\phi 4.5$	TE-K5.5 M4	0.6
5.5														
7.5														
11	LF-335KB	FIL000073	1	35	140	100	100	90	70	45	7× $\phi 4.5$	$\phi 4.5$	TE-K5.5 M4	0.8
15	LF-345KB	FIL000074	1	45	260	180	180	160	120	65	7× $\phi 4.5$	$\phi 4.5$	TE-K22 M6	2.0
18.5	LF-375KB	FIL000075	1	75	540	320	480	300	340	240	9× $\phi 6.5$	$\phi 6.5$	TE-K22 M6	12.0
22	LF-3110KB	FIL000076	1	110	540	340	480	300	340	240	9× $\phi 6.5$	$\phi 6.5$	TE-K60 M8	19.5
30														
37														
45	LF-375KB	FIL000075	2	150	540	320	480	300	340	240	9× $\phi 6.5$	$\phi 6.5$	TE-K22 M6	12.0
55	LF-3110KB	FIL000076	2	220	540	320	480	300	340	240	9× $\phi 6.5$	$\phi 6.5$	TE-K60 M8	19.5
75			3	330										
90			4	440										
110			5	550										
132			6	660										
160			7	770										
200														
220														
250														
315														

*1: Connect in parallel when using more than one filter. Refer to the Connecting Noise Filters in Parallel to the Input or Output Side on page 46.

*2: Weight of one filter.

● Power Regenerative Converter/Unit, Dynamic Braking Option



Power Regenerative Converter D1000



Power Regenerative Unit R1000

Dynamic Braking Option



Braking Unit (CDBR series)
[CDBR series]

+

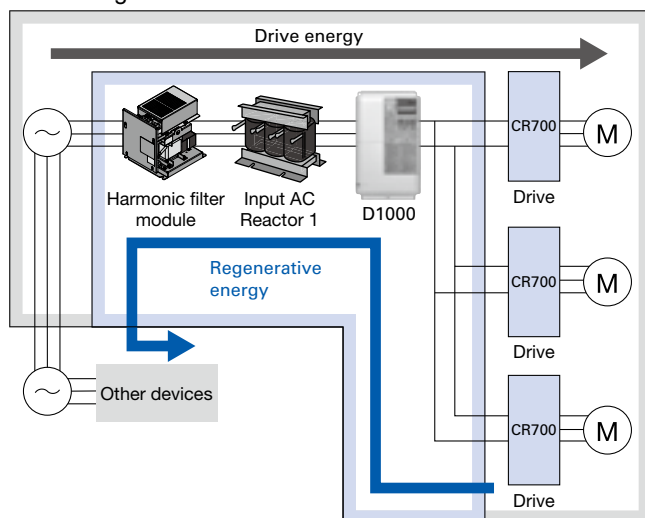


Braking Resistor Unit [LKEB series]

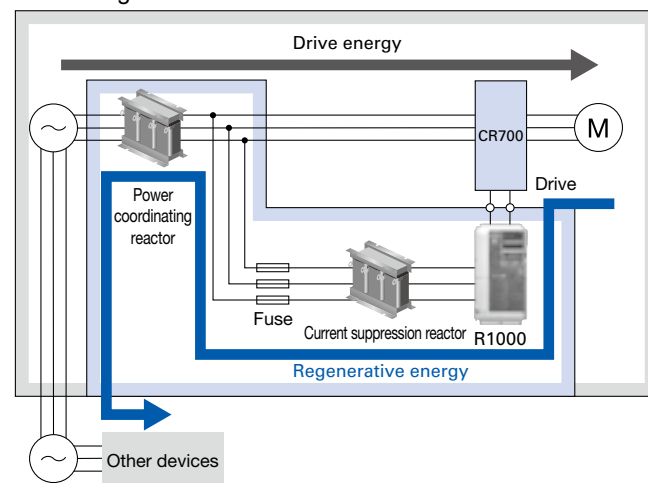
Select devices from the table below based on their method of handling regenerative energy (improve braking performance of the brake). Yaskawa recommends D1000 which is capable of saving energy and producing measures for harmonics.

Merit	Model	Power Regenerative Converter D1000	Power Regenerative Unit R1000	Dynamic Braking Option
Regenerative energy treatment		●	●	●
Use power regeneration to save energy.		●	●	×
Suppression of harmonics		●	▲	×
Use with more than one drive		●	×	×
Reduction of power supply capacity		●	▲	×

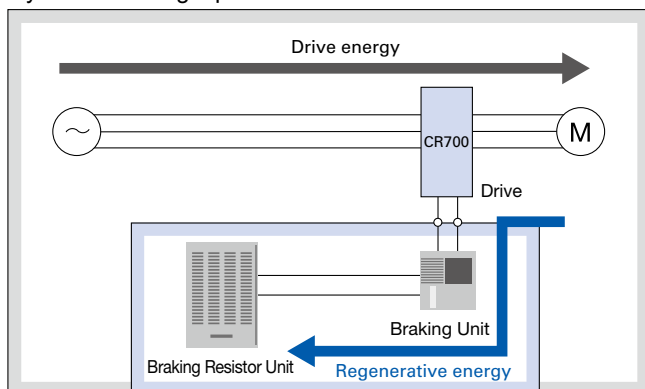
Power Regenerative Converter D1000



Power Regenerative Unit R1000



Dynamic Braking Option



Peripheral Devices and Options (continued)

Selecting the Capacity

Select D1000 and R1000 according to motor capacity. For details, refer to the product catalogs.

200 V Class

Max. Applicable Motor Capacity	kW	0.4	0.75	1.5	2.2	3	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110
D1000 Model: CIMR-DA2A□	0005	0005	0005	0005	0005	0005	0005	0010	0010	0020	0020	0030	0030	0050	0050	0065	0065	0090	0130	0130
R1000 Model: CIMR-RA2A□	03P5	03P5	03P5	03P5	03P5	03P5	03P5	0005	0007	0010	0014	0017	0020	0028	0035	0053	0053	0073	0105	0105

400 V Class

Max. Applicable Motor Capacity	kW	0.4	0.75	1.5	2.2	3	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110
D1000 Model: CIMR-DA4A□	0005	0005	0005	0005	0005	0005	0005	0010	0010	0020	0020	0030	0030	0040	0060	0060	0100	0100	0130	0130
R1000 Model: CIMR-RA4A□	03P5	03P5	03P5	03P5	03P5	03P5	03P5	0005	0007	0010	0014	0017	0020	0028	0035	0043	0053	0073	0105	0105
Max. Applicable Motor Capacity	kW	132	160	200	220	250	315													
D1000 Model: CIMR-DA4A□	0185	0185	0270	0270	0370	0370														
R1000 Model: CIMR-RA4A□	0150	0150	0210	0210	0300	0300														

Select the dynamic braking option from the following table.

The braking unit for drives with catalog codes CR70□2003 through 2115 and CR70□4002 through 4150 is not required since these drives have built-in braking transistors.

When connecting a braking unit or a braking resistor unit with the catalog codes CR70□2145, CR70□2180, CR70□4112, and CR70□4150, a junction terminal is required.

Yaskawa recommends Mibu Denki Industrial Co., Ltd. as a manufacturer of the junction terminal.

Specification

200 V Class

Footnotes are listed on page 51.

Max. Applicable Motor Capacity (kW)	CR700	Braking Unit				Braking Resistor Unit (Duty Factor: 10% ED, 10 s max.)* ¹					Min.* ² Connectable Resistance (Ω)
	Catalog Code CR70A □□□□	Model CDBR- □□□□	Maximum discharge current A/10% ED (10 s max.)	Rated discharge current A/continuous	Qty.	Model LKEB- □□□□	Resistor Specifications (per unit)	Qty.	Diagram	Braking Torque* ³ (%)	
0.4	2003	Built-in				20P7	70 W 200 Ω	1	A	220	48
0.75	2005					20P7	70 W 200 Ω	1	A	125	48
1.5	2008					21P5	260 W 100 Ω	1	A	125	48
2.2	2011					22P2	260 W 70 Ω	1	A	120	16
3	2014					23P7	390 W 40 Ω	1	A	150	16
3.7	2018					23P7	390 W 40 Ω	1	A	125	16
5.5	2025					25P5	520 W 30 Ω	1	A	115	16
7.5	2033					27P5	780 W 20 Ω	1	A	125	9.6
11	2047					2011	2400 W 13.6 Ω	1	A	125	9.6
15	2060					2015	3000 W 10 Ω	1	A	125	9.6
18.5	2075					2015	3000 W 10 Ω	1	A	100	9.6
22	2088					2022	4800 W 6.8 Ω	1	A	125	6.4
30	2115					2022	4800 W 6.8 Ω	1	A	90	6.4
37	2145*5	2037D	80	24	1	2015	3000 W 10 Ω	2	E	100	5.0
45	2180*5	2022D	60	20	2	2022	4800 W 6.8 Ω	2	F	120	6.4
55	2215	2022D	60	20	2	2022	4800 W 6.8 Ω	2	B	100	6.4
75	2283	2110D	250	80	1	2022	4800 W 6.8 Ω	3	C	110	1.6
90	2346	2110D	250	80	1	2022	4800 W 6.8 Ω	4	C	120	1.6
110	2415	2110D	250	80	1	2018	4800 W 8 Ω	5	C	100	1.6

Note: 1. Use the retrofit attachment when replacing an older model CDBR braking unit (CDBR-□□□□B, CDBR-□□□□C). Refer to TOBP C720600 01 CR700 Option CDBR, LKEB Installation Manual for more details.

2. Use the External Heatsink Attachment for installation with the heatsink outside the enclosure. Refer to page 55 for details.

3. See the connection diagram on page 52 and 53.

400 V Class

Max. Applicable Motor Capacity (kW)	CR700	Braking Unit				Braking Resistor Unit (Duty Factor: 10% ED, 10 s max.)*1					Min.*2 Connectable Resistance (Ω)
	Catalog Code CR70A □□□□	Model CDBR- □□□□	Maximum discharge current A/10% ED (10 s max.)	Rated discharge current A/continuous	Qty.	Model LKEB- □□□□	Resistor Specifications (per unit)	Qty.	Diagram	Braking Torque*3 (%)	
0.4	4002	Built-in				40P7	70 W 750 Ω	1	A	230	165
0.75	4003					40P7	70 W 750 Ω	1	A	130	165
1.5	4005					41P5	260 W 400 Ω	1	A	125	110
2.2	4006					42P2	260 W 250 Ω	1	A	135	110
3	4007					43P7	390 W 150 Ω	1	A	150	55
3.7	4009					43P7	390 W 150 Ω	1	A	135	55
5.5	4015					45P5	520 W 100 Ω	1	A	135	32
7.5	4018					47P5	780 W 75 Ω	1	A	130	32
11	4024					4011	1040 W 50 Ω	1	A	135	20
15	4031					4015	1560 W 40 Ω	1	A	125	20
18.5	4039					4018	4800 W 32 Ω	1	A	125	19.2
22	4045					4022	4800 W 27.2 Ω	1	A	125	19.2
30	4060					4030	6000 W 20 Ω	1	A	125	19.2
37	4075					4037	9600 W 16 Ω	1	A	125	10.6
45	4091					4045	9600 W 13.6 Ω	1	A	125	8.7
55	4112*5					4030	6000 W 20 Ω	2	G	135	7.2
75	4150*5					4045	9600 W 13.6 Ω	2	G*4	145	5.2
90	4180	4045D	60	18	2	4045	9600W 13.6 Ω	2	B	100	12.8
110	4216	4220D	250	80	1	4030	6000 W 20 Ω	3	C	100	3.2
132	4260	4220D	250	80	1	4045	9600 W 13.6 Ω	4	C	140	3.2
160	4304	4220D	250	80	1	4045	9600 W 13.6 Ω	4	C	140	3.2
200	4371	4220D	250	80	1	4045	9600 W 13.6 Ω	4	C	120	3.2
220	4414	4220D	250	80	1	4037	9600 W 16 Ω	5	C	110	3.2
250	4453	4220D	250	80	1	4037	9600 W 16 Ω	5	C	90	3.2
315	4605	4220D	250	80	2	4045	9600 W 13.6 Ω	6	D	100	3.2

*1: Refers to a motor coasting to stop with a constant torque load. Constant output and regenerative braking will reduce the duty factor.

*2: Assumes the use of a single braking unit. The braking unit should have a resistance higher than the minimum connectable resistance value and be able to generate enough braking torque to stop the motor.

*3: Applications with a relatively large amount of regenerative power may require more braking power than is possible with only the standard braking unit and braking resistor unit. If the braking torque exceeds the value shown in the table, the capacity of the braking resistor unit must be increased.

*4: When using multiple braking resistor units, connect them in parallel.

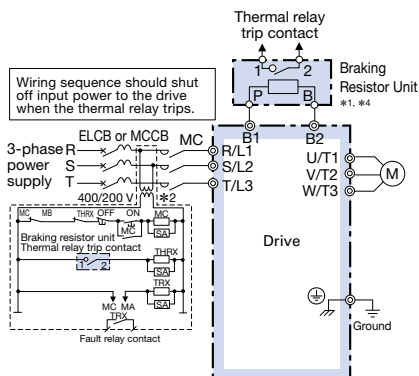
*5: When connecting a braking unit or a braking resistor unit with the catalog codes CR70□□2145, CR70□□2180, CR70□□4112, and CR70□□4150, a junction terminal is required. See the connection diagram on page 52 and 53.

Note: 1. Use the retrofit attachment when replacing an older model CDBR braking unit (CDBR□□□B, CDBR□□□C). Refer to TOBP C720600 01 CR700 Option CDBR, LKEB Installation Manual for more details.
2. Use the External Heatsink Attachment for installation with the heatsink outside the enclosure. Refer to page 55 for details.

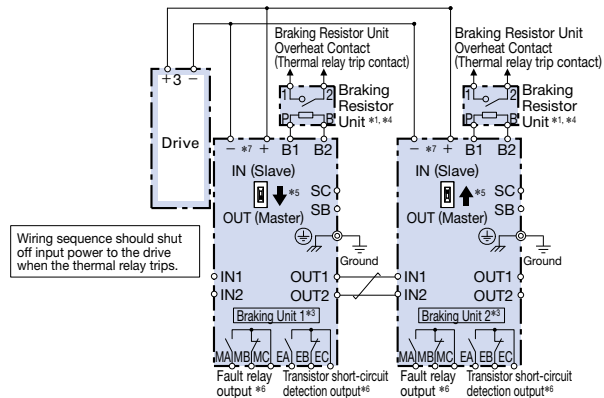
Peripheral Devices and Options (continued)

Connection Diagram

Footnotes are listed on page 53.

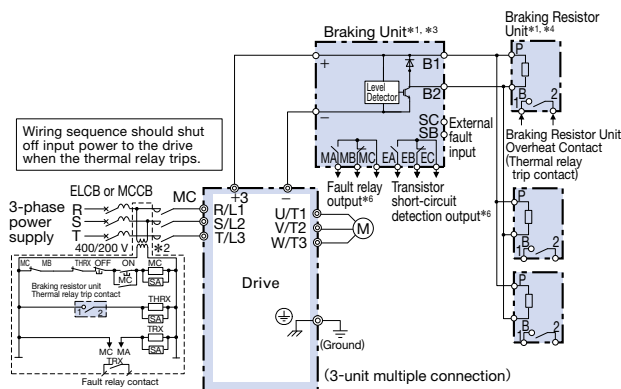


Connection Diagram A

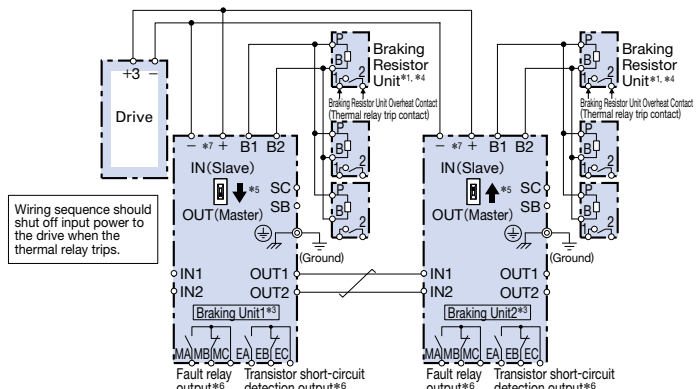


(Braking Units in Parallel^{#6})

Connection Diagram B

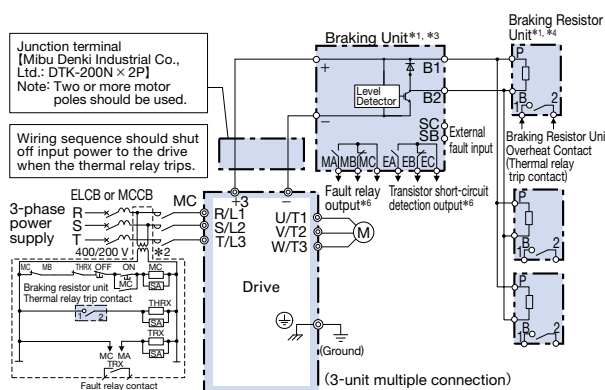


Connection Diagram C

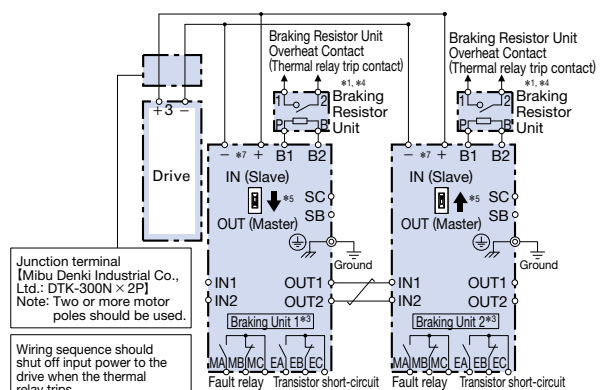


(Braking Units in Parallel^{#6})

Connection Diagram D

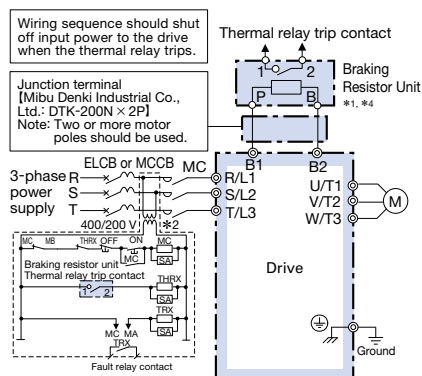


Connection Diagram E



(Braking Units in Parallel^{#6})

Connection Diagram F



Connection Diagram G

*1: Set L3-04 = 0 [Disabled] (default setting) when connecting the regenerative converter, regenerative unit, braking unit and braking resistor unit. The drive may not stop within the specified deceleration time if L3-04 is changed to 1 through 5 [Enabled].

*2: 200 V class drives do not require a control circuit transformer.

*3: Set L8-55 to 0 to disable the protection function for the built-in braking transistor when using a regenerative unit or another type of braking option in lieu of the built-in braking transistor. If the protection function is enabled under these conditions, it may cause a braking resistor fault (rF).

When connecting a separately-installed type braking resistor unit (model CDBR) to drives with a built-in braking transistor (catalog codes CR70: 2003 to 2115, and CR70: 4002 to 4150), connect the B1 terminal of the drive to the positive terminal of the braking resistor unit and connect the negative terminal of the drive to the negative terminal of the braking resistor unit. The B2 terminal is not used in this case.

*4: Be sure to protect non-Yaskawa braking resistors by thermal overload relay.

*5: When using more than one braking unit connected in parallel, set one of the braking units as the master, and set the others as slaves.

*6: Connect fault relay output to multi-function digital input S₁ (External Fault). Connect the CDBR transistor short-circuit detection output to disconnect main input power to the drive.

*7: Connect directly to the drive terminal or install a terminal block.

*8: Contact your Yaskawa or nearest sales representative for a replacement manual when connecting braking units CDBR-₁B, CDBR-₁C, and CDBR-₁D in parallel.

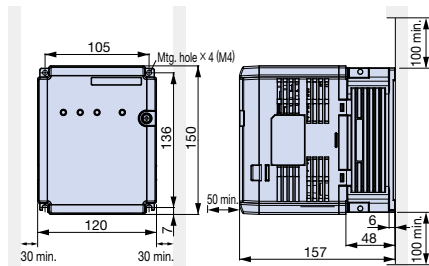
Peripheral Devices and Options (continued)

Dimensions (mm)

Braking Unit

Open Chassis [IP20]

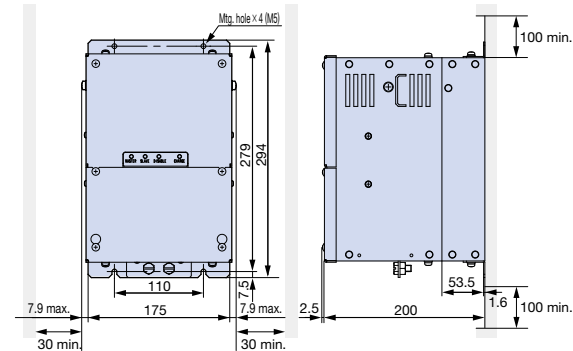
CDBR-2022D, -2037D, -4045D



Weight: 2 kg

Open Chassis [IP00]

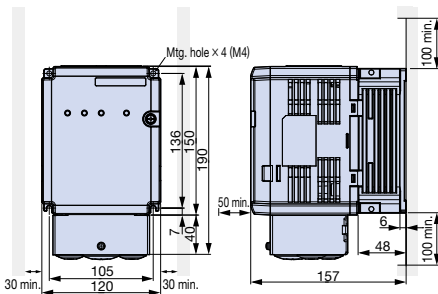
CDBR-2110D, -4220D



Weight: 7.5 kg

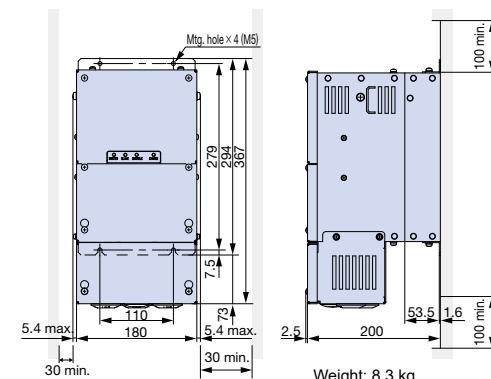
Enclosure Wall-Mounted [UL Type 1]

CDBR-2022D, -2037D, -4045D



Weight: 2.3 kg

CDBR-2110D, -4220D



Weight: 8.3 kg

Braking Resistor Unit (stand-alone)

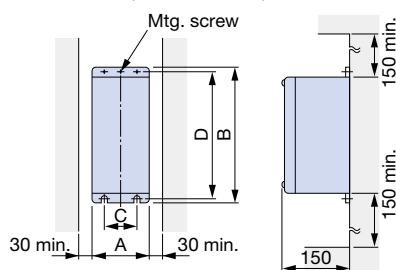


Figure 1

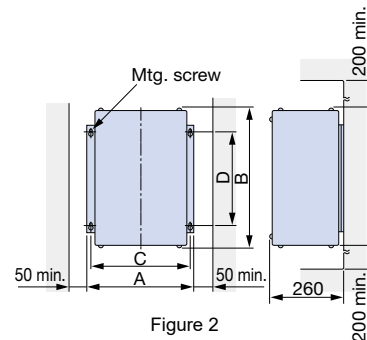


Figure 2

Applicable Voltage Class	Braking Resistor Unit Model LKEB-{:}	Figure	Dimensions (mm)					Weight (kg)	Allowable Average Power Consumption (W)
			A	B	C	D	MTG Screw		
200 V Class	20P7	1	105	275	50	260	M5×3	3.0	30
	21P5							4.5	60
	22P2							4.5	89
	23P7							5.0	150
	25P5	1	250	350	200	335	M6×4	7.5	220
	27P5							8.5	300
	2011		266	356	246	340	M8×4	10	440
	2015	2						15	600
	2018		446	543	336			19	740
	2022				426			19	880

Applicable Voltage Class	Braking Resistor Unit Model LKEB-{:}	Figure	Dimensions (mm)					Weight (kg)	Allowable Average Power Consumption (W)
			A	B	C	D	MTG Screw		
400 V Class	40P7	1	105	275	50	260	M5×3	3.0	30
	41P5							4.5	60
	42P2							4.5	89
	43P7							5.0	150
	45P5	1	250	350	200	335	M6×4	7.5	220
	47P5							8.5	300
	4011	2	350	412	330	325	M6×4	16	440
	4015							18	600
	4018		446	543	426	340	M8×4	19	740
	4022	2						19	880
	4030		356	956	336	740	M8×4	25	1200
	4037							33	1500
	4045		446		426			33	1800

Model, Code No. Braking Unit 200 V Class

Model CDBR-□□□□□	Protection Design	Code No.
2022D	IP20	100-091-707
	UL Type 1	100-091-754
2037D	IP20	100-091-712
	UL Type 1	100-091-759
2110D	IP00	100-091-524
	UL Type 1	100-091-530

400 V Class

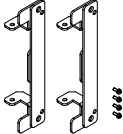
Model CDBR-□□□□□	Protection Design	Code No.
4045D	IP20	100-091-722
	UL Type 1	100-091-769
4220D	IP00	100-091-526
	UL Type 1	100-091-532

Heat Loss

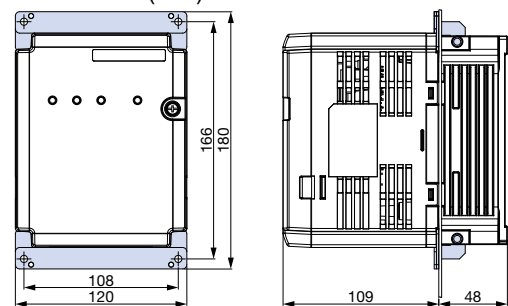
Model CDBR-□□□□□	Heat Loss (W)
2022D	27
2037D	38
2110D	152
4045D	36
4220D	152

Braking Unit External Heatsink Attachment

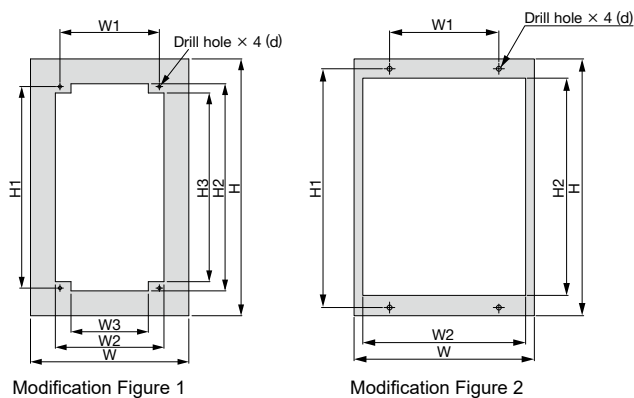
Use the external heatsink attachment for installation with the heatsink outside the enclosure.

Attachment	Model CDBR-□□□□□	Model (Code No.)
	2022D	EZZ021711A (100-066-355)
	2037D	
	4045D	

Dimensions (mm)



Braking Unit Panel Cutout Dimensions



Model CDBR-□□□□□	Modification Figure	Dimensions (mm)								
		W*	H*	W1	W2	W3	H1	H2	H3	d1
2022D	1	172	226	108	118	84	166	172	152	M4
2037D	1	172	226	108	118	84	166	172	152	M4
2110D	2	175	294	110	159	—	279	257.8	—	M5
4045D	1	172	226	108	118	84	166	172	152	M4
4220D	2	175	294	110	159	—	279	257.8	—	M5

* The following W, H information is the size when in installing the gasket.

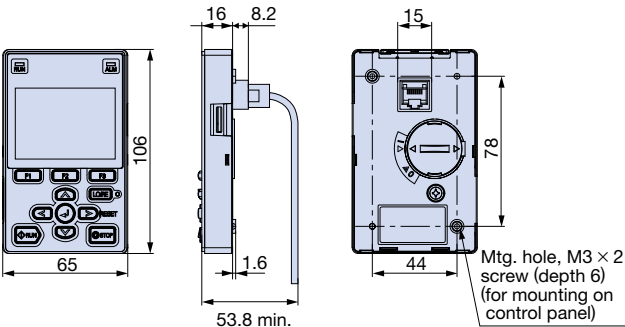
Bluetooth LCD Keypad

A Bluetooth communications interface is built into the LCD keypad.
The drive can be connected to DriveWizard Mobile through a wireless connection.

Specification	Model	Code No.
Standard	JVOP-KPLCC04AAA	100-213-745
Humidity, dust	JVOP-KPLCC04MAA	100-213-746

Note: 1. Certified international standards:
CE, FCC, IC (Industry Canada), KC Korea, MIC Japan
2. This keypad is equipped with a wireless device. The usage of wireless devices may be restricted in accordance with the Radio Law in each country. Check relevant laws and regulations in each country before using the product.

Dimensions (mm)

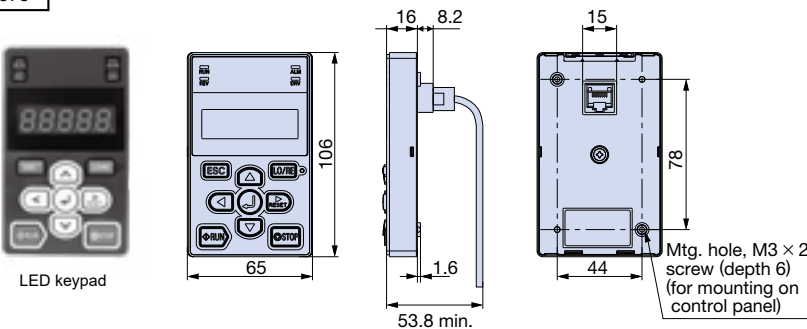


LED Keypad

The LED keypad offers a five-digit LED display.
Shipment of LED keypad as standard prepared is available. Contact Yaskawa.

Specification	Model	Code No.
Standard	JVOP-KPLEA04AAA	100-206-377
Humidity, dust	JVOP-KPLEA04MAA	100-206-378

Dimensions (mm)

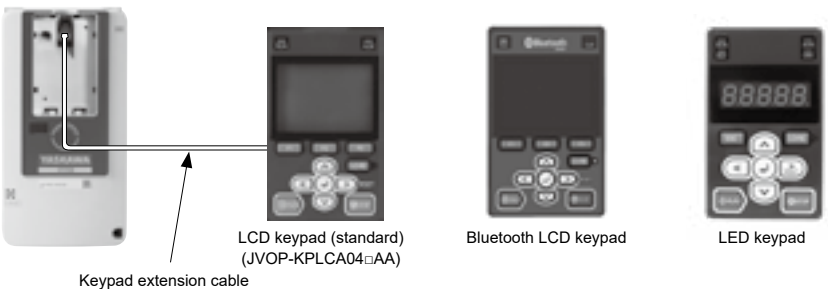


Keypad Extension Cable

Enables remote operation.

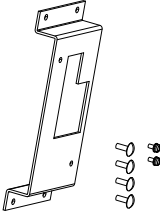
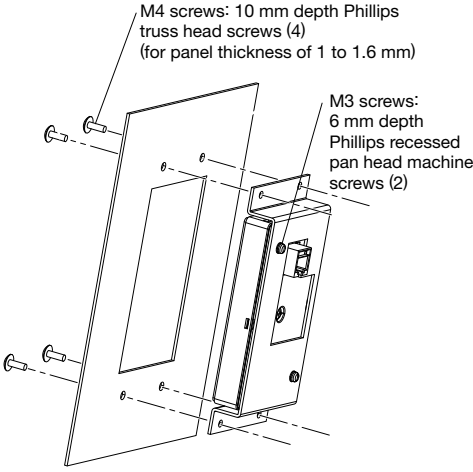
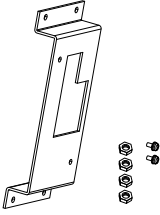
Model	Code No.
WV001 (1 m)	WV001
WV003 (3 m)	WV003

Note: Never use this cable for connecting the drive to a PC. Doing so may damage the PC.



Keypad Mounting Bracket

This bracket is required to mount the LCD, Bluetooth LCD Keypad, or LED keypad on the control panel.

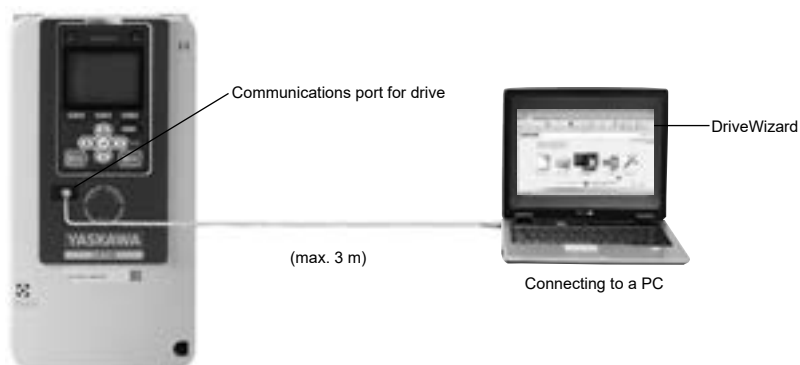
Item	Model	Code No.	Installation	Notes
 <p>Installation Support Set A</p>	900-192-933-001	100-203-008		For use with holes through the panel
 <p>Installation Support Set B</p>	900-192-933-002	100-203-009		<p>For use with panel mounted threaded studs</p> <p>Note: If there are weld studs on the interior of the control panel, use the installation support set B (nut clamp).</p>

PC Cable

Cable to connect the drive to a PC with DriveWizard installed.

Use a commercially available USB 2.0 cable (A-miniB connectors, max. 3 m).

Connection



Note: DriveWizard is a PC software package for managing parameters and functions in Yaskawa drives.

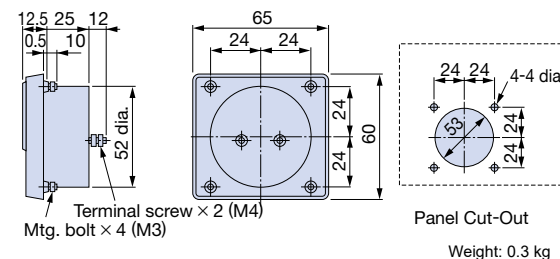
Frequency Meter/Current Meter



Model	Code No.
Scale-75 Hz full-scale: DCF-6A	FM000065
Scale-60/120 Hz full-scale: DCF-6A	FM000085
Scale-5 A full-scale: DCF-6A	DCF-6A-5A
Scale-10 A full-scale: DCF-6A	DCF-6A-10A
Scale-20 A full-scale: DCF-6A	DCF-6A-20A
Scale-30 A full-scale: DCF-6A	DCF-6A-30A
Scale-50 A full-scale: DCF-6A	DCF-6A-50A

Note: DCF-6A specifications are 3 V, 1 mA, and 3 kΩ inner impedance. Because the CR700 multifunction analog monitor output default setting is 0 to 10 V, set frequency meter adjusting potentiometer (20 kΩ) or parameter H4-02 (analog monitor output gain) within the range of 0 to 3 V.

Dimensions (mm)

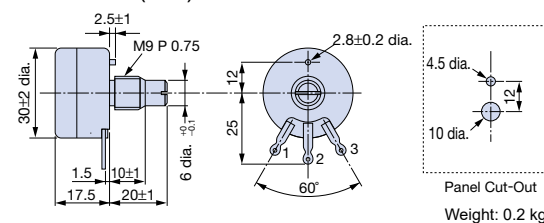


Frequency Setting Potentiometer/ Frequency Meter Adjusting Potentiometer



Model	Code No.
RV30YN20S 2 kΩ	RH000739
RV30YN20S 20 kΩ	RH000850

Dimensions (mm)

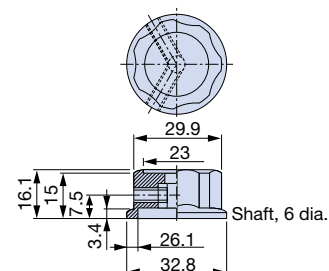


Control Dial for Frequency Setting Potentiometer/ Frequency Meter Adjusting Potentiometer



Model	Code No.
CM-3S	HLNZ-0036

Dimensions (mm)

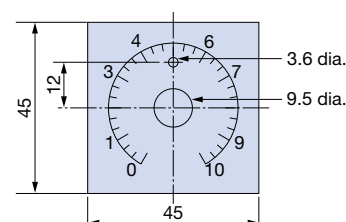


Meter Plate for Frequency Setting Potentiometer/ Frequency Meter Adjusting Potentiometer



Model	Code No.
NPJT41561-1	NPJT41561-1

Dimensions (mm)

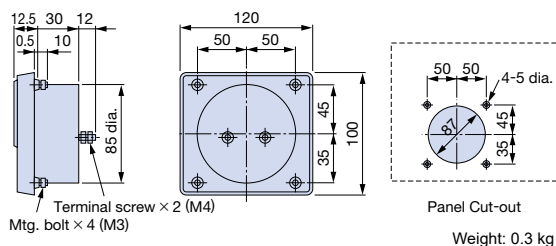


Output Voltage Meter

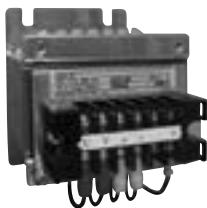


Model	Code No.
Scale-300 V full-scale (Rectification Type Class 2.5: SCF-12NH)	VM000481
Scale-600 V full-scale (Rectification Type Class 2.5: SCF-12NH)	VM000502

Dimensions (mm)



Potential Transformer

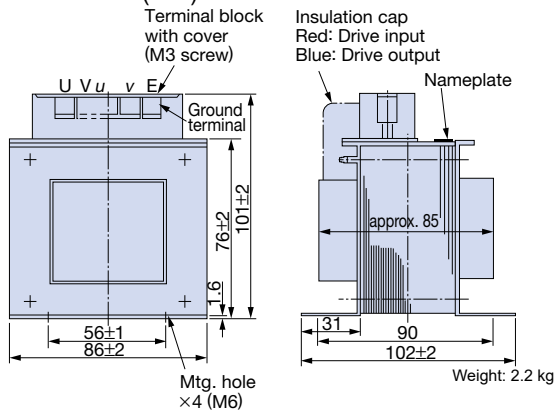


Model	Code No.
600 V meter for voltage transformer UPN-B 440/110 V (400/100 V)	100-011-486

Note: For use with a standard voltage regulator.

A standard voltage regulator may not match the drive output voltage. Select a regulator specifically designed for the drive output (100-011-486), or a voltmeter that does not use a transformer and offers direct read out.

Dimensions (mm)



Application Notes

Selection

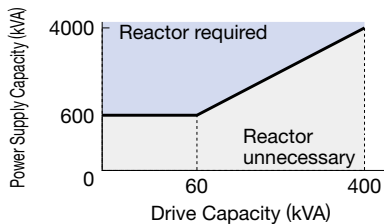
■ Installing a Reactor

An AC or DC reactor can be used for the following situations:

- when the power supply is 600 kVA or more.
- to smooth peak current that results from switching a phase advance capacitor.
- to improve the power supply power factor.

The DC reactor is built in for models of catalog codes CR70□2088 and above, CR70□4045 and above.

Use an AC reactor when also connecting a thyristor converter to the same power supply system, regardless of the conditions of the power supply.



■ Emergency Stop

When the drive faults out, a protective circuit is activated and drive output is shut off. This, however, does not stop the motor immediately. Some type of mechanical brake may be needed if it is necessary to halt the motor faster than the Fast Stop function is able to.

■ Options

The B1, B2, -, +1, +2 and +3 terminals are used to connect optional devices. Connect only CR700-compatible devices.

■ Repetitive Starting/Stopping

Using the drive with frequent starts and stops often exceed 150% of the drive rated current values. Heat stress generated from repetitive high current can shorten the lifespan of the IGBTs. The expected lifespan for the IGBTs is about 8 million start and stop cycles with a 2 kHz carrier frequency and a 150% peak current. Yaskawa recommends lowering the carrier frequency, particularly when audible noise is not a concern. The user can also choose to reduce the load, increase the acceleration and deceleration times, or switch to a larger drive. This will help keep peak current levels under 150%. Be sure to check the peak current levels when starting and stopping repeatedly during the initial test run, and make adjustments accordingly.

For using the inching function in which the drives starts and stops the motor repeatedly, Yaskawa recommends the following steps to ensure torque levels:

- Select a large enough drive so that peak current levels remain below 150%.
- The drive should be one frame size larger than the motor.

- As the carrier frequency of the drive is increased above the factory default setting, the drive's rated output current must be derated. Refer to the instruction manual of the drive for details on this function.

Installation

■ Enclosure Panels

Keep the drive in a clean environment by either selecting an area free of airborne dust, lint, oil mist, corrosive gas, and flammable gas, or install the drive in an enclosure panel. Leave the required space between the drives to provide for cooling, and take steps to ensure that the ambient temperature remains within allowable limits. Keep flammable materials away from the drive. If the drive must be used in an area where it is subjected to oil mist and excessive vibration, protective designs are available. Contact Yaskawa for details.

■ Installation Direction

The drive should be installed upright as specified in the manual.

Settings

- Use V/f Control when running multiple induction motors at the same time.

■ Upper Limits

Because the drive is capable of running the motor at up to 590 Hz, be sure to set the upper limit for the frequency to control the maximum speed. The default setting for the maximum output frequency is 60 Hz.

- Pay attention to the following points when using the Virtual I/O function.

This function virtually wires the I/O terminal of the drive internally. Consequently, the behavior of the drive may differ from its defaults, even if there is no wiring in the I/O terminal.

Before conducting a test operation, always check the setting values for the parameter of the Virtual I/O function. Failure to check may result in death or serious injury.

■ DC Injection Braking

Motor overheat can result if there is too much current used during DC Injection Braking, or if the time for DC Injection Braking is too long.

■ Acceleration/Deceleration Times

Acceleration and deceleration times are affected by how much torque the motor generates, the load torque, and the inertia moment (GD²/4). Set a longer accel/decel time when Stall Prevention is enabled. The accel/decel times are lengthened for as long as the Stall Prevention function is operating. For faster acceleration, increase the capacity of both the motor and the drive.

For faster deceleration, use a dynamic braking option or a power regenerative unit.

General Handling

■ Electrical Shock Hazard

Failure to comply may result in death or serious injury.

Do not allow unqualified personnel to perform work on the drive. Installation, maintenance, inspection, and servicing must be performed only by authorized personnel familiar with installation, adjustment, and maintenance of AC drives.

■ Wiring Check

Never short the drive output terminals or apply voltage to output terminals (U/T1, V/T2, W/T3), as this can cause serious damage to the drive. Doing so will destroy the drive. Be sure to perform a final check of all sequence wiring and other connections before turning the power on. Make sure there are no short circuits on the control terminals (+V, AC, etc.), as this could damage the drive. Retighten the screws for the wiring terminals periodically.

■ European Terminal

- For European terminals, do not shake the wires excessively or pull on the wires too much.
- When connecting uninsulated wire and when crimping wire to the solderless terminal, do not let the wire protrude past the conductor section. Pay close attention to this because it could cause a short circuit.
- Check for any unsuitable wire size connections.
- Tighten at the specified torque.

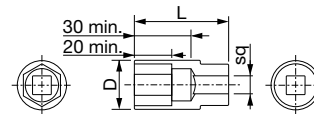
■ European Terminal Wiring Work

Heed the following points. Follow the procedure in the manual concerning all points except the following.

- Use the torque driver or a torque wrench and ratchet. The tip of a straight-edge screwdriver or a hex socket tool is required for wiring the European terminal.
- Wiring tools can be purchased from Yaskawa. Contact Yaskawa. The torque wrench should be supplied by the customer.
- To replace a previous model, the wires that are used may be partially out of connection range. Contact Yaskawa beforehand about the available wire gauges.

■ Wiring Using Closed-loop Crimp Terminals

Wrench-type or closed-wrench type tools cannot be used with drives with catalog codes of CR70□2215 and above or 4180 and above. Make sure to always use socket-type tools. Use only sockets with a depth of 30 mm or more.



Socket Dimensions (for crimp terminals)

■ Magnetic Contactor Installation

Avoid switching a magnetic contactor on the power supply side more frequently than once every 30 minutes.

Frequent switching can cause damage to the drive.

■ Keypad

[microSD card]

- The SD card supports microSD, and microSD HC with a capacity of up to 32 GB.
- Plug in and remove the microSD card after turning off the power supply for the drive. Do not remove the microSD card or de-energize the keypad when accessing the microSD card. This may cause data loss and failure.
- If there are many files and folders on the SD card or if the free space on the microSD card is low, the SD card may not run properly.

[Connection via USB]

- Use a miniUSB cable. The USB connection between the PC and keypad is not possible while the drive and keypad are connected. First remove the keypad from the drive and then connect with the PC.
- While connected to the USB, it is not possible from a PC to access the files on a microSD card that is inserted.

■ Inspection and Maintenance

After shutting off the drive, make sure the CHARGE light has gone out completely before performing any inspection or maintenance. Residual voltage in drive capacitors can cause serious electric shock.

The heatsink can become quite hot during operation, and proper precautions should be taken to prevent burns. When replacing the cooling fan, shut off the power and wait at least 15 minutes to be sure that the heatsink has cooled down.

■ Wiring on UL- and cUL-certified drives

When performing wiring work on UL/cUL-certified drives, wire the drives at their recommended tightening torques using UL/cUL-compliant wires. For drives that require connection with closed-loop crimp terminals, use closed-loop crimp terminals and perform closed-loop crimping work using the crimping tools specified by the terminal manufacturer.

■ Replacing an existing model

- Wires used in existing models may be out of connection range. Contact Yaskawa beforehand for the available wire gauges.
- If replacing an existing model with drives with catalog codes of CR70□2180 and lower or 4150 and lower, the wire connection method should be changed. Cut off the crimp terminal and remove the covering to expose the wires. If an uninsulated wire is already connected to it, check the condition of the tip of the wire. After peeling of the dressing as necessary, wire again.

■ Transporting the Drive

Never steam clean the drive. During transport, keep the drive from coming into contact with salts, fluorine, bromine and other such harmful chemicals.

Storage

The drive contains electrolytic capacitors and fine electronic components that undergo chemical changes. Observe the following precautions to help maintain the expected performance life and reliability during long-term storage.

■ Storage Location

- Temperature and humidity
Storage temperatures between -20 to +70°C are allowed when storing the drive for approximately one month. During transport, store and pack the drive so that it is isolated from as much vibration and shock as possible. Store the drive in a location with a relative humidity of 95% or less. Do not store the drive in direct sunlight or where condensation or ice will form.
- Dust and oil mist
Do not store the drive in dusty locations or locations that are susceptible to oil mist, such as the site of a cement factory or cotton mill.
- Corrosive gas
Do not store the drive in an area that may contain corrosive gas or in a location like a chemical plant, refinery, or sewage facility.
- Salt-air damage
Do not store the drive in locations that are subject to salt damage, such as near the ocean, and salt damage-designated zones, in particular.

Do not store the drive in adverse environments. Store all drives in storage rooms that are not subjected to adverse environmental elements.

■ Periodic Power Application

Try to apply power to the drive once per year for at least 30 minutes to prevent the capacitors from deteriorating.

When applying power after power has not been applied for more than two years, Yaskawa recommends using a variable power source and gradually increasing the power over a period of 2 to 3 minutes. Apply power for at least 1 hour with no load to age the main circuit electrolytic capacitor.

Wire the drive normally and check for drive faults, overcurrents, motor vibration, speed fluctuations, and other abnormalities during operation after performing the above procedure.

■ Environmental Specifications

The drive must not be used in the above mentioned environments. However, if it is difficult to avoid running the drive in these environments, Yaskawa offers special drives that are resistant to moisture, gas, vibrations, and salt. Contact Yaskawa for details.

Be aware that drives with these specifications do not guarantee complete protection for the environmental conditions indicated.

- Contact Yaskawa when running an isolation test with a drive.

Peripheral Devices

■ Installing a Ground Fault Interrupter or an MCCB

- Be sure to install an MCCB or an ELCB that is recommended by Yaskawa at the power supply side of the drive to protect internal circuitry.
- The type of MCCB is selected depending on the power supply power factor (power supply voltage, output frequency, load characteristics, etc.). Sometimes a fairly large MCCB may be required due to the affects of harmonic current on operating characteristics. If you do not use a recommended ELCB, use one fitted for harmonic suppression measures and designed specifically for drives. A malfunction may occur due to high-frequency leakage current, so the rated current of the ELCB must be 30 mA or higher per drive unit. If a malfunction occurs in an ELCB without any countermeasures, reduce the carrier frequency of the drive, replace the ELCB with one that has countermeasures against high frequency, or use an ELCB which has a rated current of 200 mA or higher per drive unit. Select an MCCB or an ELCB with a rated capacity greater than the short-circuit current for the power supply. For a fairly large power supply transformer, a fuse can be added to the ELCB or MCCB in order to handle the short-circuit current level.

■ Magnetic Contactor for Input Power

Use a magnetic contactor (MC) to ensure that power to the drive can be completely shut off when necessary. The MC should be wired so that it opens when a fault output terminal is triggered. Even though an MC is designed to switch to a momentary power loss, frequent MC use can damage other components. Avoid switching the MC more than once every 30 minutes. The MC will not be activated after a momentary power loss if using the LCD keypad to run the drive. This is because the drive is unable to restart automatically when set for LOCAL. Although the drive can be stopped by using an MC installed on the power supply side, the drive cannot stop the motor in a controlled fashion, and it will simply coast to stop. If a braking resistor or dynamic braking unit has been installed, be sure to set up a sequence that opens the MC with a thermal protector switch connected to the braking resistor device.

■ Magnetic Contactor for Motor

As a general principle, the user should avoid opening and closing the magnetic contactor between the motor and the drive during run. Doing so can cause high peak currents and overcurrent faults. If magnetic contactors are used to bypass the drive by connecting the motor to the power supply directly, make sure to close the bypass only after the drive is stopped and fully disconnected from the motor.

■ Motor Thermal Over Load Relay Installation

Although the drive comes with built in electrothermal protection to prevent damage from overheat, a thermal relay should be connected between the drive and each motor if running several motors from the same drive.

For a multi-pole motor or some other type of nonstandard motor, Yaskawa recommends using an external thermal relay appropriate for the motor. Be sure to disable the motor protection selection parameter (L1-01 = 0), and set the thermal relay or thermal protection value to 1.1 times the motor rated current listed on the motor nameplate.

When long motor cables and high carrier frequency are used, nuisance tripping of the thermal relay may occur due to increased leakage current. Therefore, reduce the carrier frequency or increase the tripping level of the thermal overload relay.

■ Improving the Power Factor

Install a DC reactor, AC reactor, or Power Regenerative Converter D1000 to the drive input side to improve the power factor. The DC reactor is built in for models of catalog codes CR70□2088 and above, CR70□4045 and above.

Refrain from using a capacitor or surge absorber on the output side as a way of improving the power factor, because high-frequency contents on the output side can lead to damage from overheat. This can also lead to problems with overcurrent.

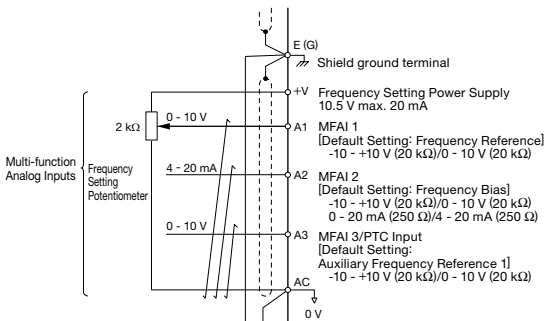
■ Radio Frequency Interference

Drive output contains high-frequency contents that can affect the performance of surrounding electronic instruments such as an AM radio. These problems can be prevented by installing a noise filter, as well as by using a properly grounded metal conduit to separate wiring between the drive and motor.

■ Wire Gauges and Wiring Distance

Motor torque can suffer as a result of voltage loss across a long cable running between the drive and motor, especially when there is low frequency output. Make sure that a large enough wire gauge is used.

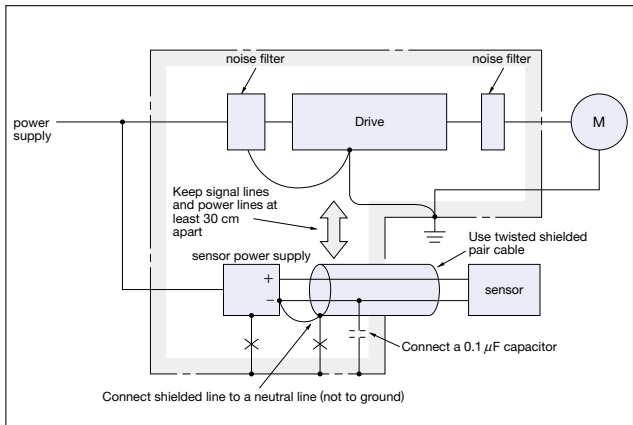
The LCD keypad requires an extensional cable for remote operation. If an analog signal is used to operate the drive via the input terminals, make sure that the wire between the analog operator and the drive is no longer than 50 m, and that it is properly separated from the main circuit wiring. Use reinforced circuitry (main circuit and relay sequence circuitry) to prevent inductance from surrounding devices. To run the drive with a frequency potentiometer via the external terminals, use twisted shielded pair cables and ground the shield.



■ Counteracting Noise

Because CR700 is designed with PWM control, a low carrier frequency tends to create more motor flux noise than using a higher carrier frequency. Keep the following points in mind when considering how to reduce motor noise:

- Lowering the carrier frequency (C6-02) minimizes the effects of noise.
- A line noise filter can reduce the affects on AM radio frequencies and poor sensor performance. See “Options and Peripheral Devices” on page 36.
- Make sure the distance between signal and power lines is at least 10 cm (up to 30 cm is preferable), and use twisted pair cable to prevent induction noise from the drive power lines.



<Provided by JEMA>

■ Leakage Current

High-frequency leakage current passes through stray capacitance that exists between the power lines to the drive, ground, and the motor lines. Consider using the following peripheral devices to prevent problems with leakage current.

	Problem	Solution
Ground Leakage Current	MCCB is mistakenly triggered	<ul style="list-style-type: none">• Lower the carrier frequency set to parameter C6-02.• Try using a component designed to minimize harmonic distortion for the MCCB such as the NV series by Mitsubishi.
Current Leakage Between Lines	Thermal relay connected to the external terminals is mistakenly triggered by harmonics in the leakage current	<ul style="list-style-type: none">• Lower the carrier frequency set to parameter C6-02.• Use the drive's built-in thermal motor protection function.

The following table shows the guidelines for the set value of the carrier frequency relative to the wiring distance between the drive and the motor when using V/f control.

Wiring Distance*	50 m or less	100 m or less	100 m or more
C6-02: Carrier Frequency Selection	1 to 6 (15 kHz or less)	1, 2 (5 kHz or less)	1 (2 kHz or less)

* When a single drive is used to run multiple motors, the length of the motor cable should be calculated as the total distance between the drive and each motor.

When the wiring distance exceeds 100 m, use the control mode in V/f Control (A1-02 = 0).

Notes on Motor Operation

■ Motor Bearing Life

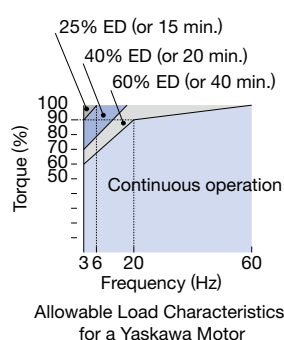
In applications involving constant speed over long periods, the life of the motor bearing may be shortened. This is called bearing electrolytic corrosion.

The installation of a zero-phase reactor between the drive and motor, and the utilization of a motor with insulated bearings are effective countermeasures. Details can be found in the technical documentation. Contact your Yaskawa or nearest sales representative for more information.

Using a Standard Motor

■ Low Speed Range

There is a greater amount of loss when operating a motor using an drive than when running directly from line power. With a drive, the motor can become quite hot due to the poor ability to cool the motor at low speeds. The load torque should be reduced accordingly at low speeds. The figure above shows the allowable load characteristics for a Yaskawa standard motor. A motor designed specifically for operation with a drive should be used when 100% continuous torque is needed at low speeds.



■ Insulation Tolerance

Consider voltage tolerance levels and insulation in applications with an input voltage of over 440 V or particularly long wiring distances. Use a drive motor that has been equipped with isolation countermeasures.

■ High Speed Operation

Problems may occur with the motor bearings and dynamic balance in applications operating at over 60 Hz. Contact Yaskawa for consultation.

■ Torque Characteristics

Torque characteristics differ when operating directly from line power. The user should have a full understanding of the load torque characteristics for the application.

■ Vibration and Shock

The motor may generate vibrations in the following circumstances.

(1) Resonance

Take particular caution when using a variable speed drive for an application that is conventionally run from line power at a constant speed. Shock-absorbing rubber should be installed around the base of the motor and the Jump Frequency selection should be enabled to prevent resonance.

(2) Any imperfection on a rotating body increases vibration with speed.

Caution should be taken when operating above the motor rated speed.

(3) Subsynchronous Resonance

Subsynchronous resonance may occur in applications with high load inertia, as well as in motors with a relatively long shaft. Yaskawa recommends using Closed Loop Vector Control for such applications.

■ Audible Noise

Noise created during run varies by the carrier frequency setting. Using a high carrier frequency creates about as much noise as running from line power. Operating above the rated speed (i.e., above 60 Hz), however, can create unpleasant motor noise.

Using a Highly Efficient Motor

■ IE3 Motor

The IE3 motor has superior features compared to the standard IE1 motors. Contact Yaskawa for technical documents.

Applications with Specialized Motors

■ Multi-Pole Motor

Because the rated current will differ from a standard motor, be sure to check the maximum current when selecting a drive. Always stop the motor before switching between the number of motor poles. If a regenerative overvoltage fault occurs or if overcurrent protection is triggered, the motor will coast to stop.

■ Explosion-Proof Motor

Both the motor and drive need to be tested together to be certified as explosion-proof. The drive is not for explosion proof areas.

An explosion-proof pulse generators (PG) is used for an explosion-proof with voltage tolerance. Use a specially designed pulse coupler between the drive and the PG when wiring.

■ Geared Motor

Continuous operation specifications differ by the manufacturer of the lubricant. Due to potential problems of gear damage when operating at low speeds, be sure to select the proper lubricant.

Consult with the manufacturer for applications that require frequencies in excess of the rated frequency.

■ Single-Phase Motor

Variable speed drives are not designed for operating single phase motors. Using a capacitor to start the motor causes high-frequency current to flow into the capacitors, potentially causing damage. A split-phase start or a repulsion start can end up burning out the starter coils because the internal centrifugal switch is not activated. CR700 is for use only with 3-phase motors.

■ Motor with Brake

Caution should be taken when using a drive to operate a motor with a built-in holding brake. If the brake is connected to the output side of the drive, it may not release at start due to low voltage levels. A separate power supply should be installed for the motor brake. Motors with a built-in brake tend to generate a fair amount of noise when running at low speeds.

Power Driven Machinery

Continuous operation at low speeds wears on the lubricating material used in gear box type systems to accelerate and decelerate power driven machinery.

Note also that operation at a frequency exceeding the rated frequency can cause problems with the power transmission mechanism, including audible noise, performance life, and durability due to centrifugal force.

Global Service Network



Region	Service Area	Service Location	Service Agency	Telephone/Fax
North America	U.S.A.	Chicago (HQ) Los Angeles San Francisco New Jersey Boston Ohio North Carolina	(1) YASKAWA AMERICA INC.	Headquarters TEL +1-847-887-7000 FAX +1-847-887-7370
	Mexico	Mexico City	(2) PILLAR MEXICANA. S.A. DE C.V.	TEL +52-555-660-5553 FAX +52-555-651-5573
South America	Brazil	São Paulo	(3) YASKAWA ELÉTRICO DO BRASIL LTDA.	TEL +55-11-3585-1100 FAX +55-11-3585-1187
	Colombia	Bogota	(4) VARIADORES LTD.A.	TEL +57-1-795-8250
Europe	Europe, South Africa	Frankfurt	(5) YASKAWA EUROPE GmbH	TEL +49-6196-569-300 FAX +49-6196-569-398
Asia	Japan	Tokyo, offices nationwide	(6) YASKAWA ELECTRIC CORPORATION (Manufacturing, sales)	TEL +81-3-5402-4502 FAX +81-3-5402-4580
			(7) YASKAWA ELECTRIC ENGINEERING CORPORATION (After-sales service)	TEL +81-3-4533-0928 FAX +81-4-2931-1830
	South Korea	Seoul	(8) YASKAWA ELECTRIC KOREA CORPORATION (Sales)	TEL +82-2-784-7844 FAX +82-2-784-8495
			(9) YASKAWA ENGINEERING KOREA CORPORATION (After-sales service)	TEL +82-2-3775-0337 FAX +82-2-3775-0338
	China	Beijing, Guangzhou, Shanghai	(10) YASKAWA ELECTRIC (CHINA) CO., LTD.	TEL +86-21-5385-2200 FAX +86-21-5385-3299
	Taiwan	Taipei	(11) YASKAWA ELECTRIC TAIWAN CORPORATION	TEL +886-2-8913-1333 FAX +886-2-8913-1513
	Singapore	Singapore	(12) YASKAWA ASIA PACIFIC PTE. LTD.	TEL +65-6282-3003 FAX +65-6289-3003
	Thailand	Bangkok	(13) YASKAWA ELECTRIC (THAILAND) CO., LTD.	TEL +66-2-017-0099 FAX +66-2-017-0090
	Vietnam	Ho Chi Minh	(14) YASKAWA ELECTRIC VIETNAM CO., LTD.	TEL +84-8-3822-8680 FAX +84-8-3822-8780
		Hanoi		TEL +84-4-3634-3953 FAX +84-4-3654-3954
	India	Bangalore	(15) YASKAWA INDIA PRIVATE LIMITED	TEL +91-80-4244-1900 FAX +91-80-4244-1901
	Indonesia	Jakarta	(16) PT. YASKAWA ELECTRIC INDONESIA	TEL +62-21-2982-6470 FAX +62-21-2982-6471
	Malaysia	Kuala Lumpur	(17) YASKAWA MALAYSIA SDN. BHD	TEL +60-3-8076-5571 FAX +60-3-8076-5491
Oceania	Australia	Melbourne	(18) Contact our service agency in Australia	TEL +61-4-2818-0881

CR700

Yaskawa Singapore Group

YASKAWA ASIA PACIFIC PTE. LTD.

30A Kallang Place, #06-01,
Singapore 339213

Tel: +65-6282-3003 (General)
+65-6282-1601 (After-sales)
Fax: +65-6289-3003 (General)
+65-6382-3668 (After-sales)
Email: marketing@yaskawa.com.sg
Website: www.yaskawa.com.sg

YASKAWA ELECTRIC (THAILAND) CO., LTD.

Head Office:

59, 1st-5th Floor, Flourish Building,
Soi Ratchadapisek 18, Ratchadapisek Road,
Huaykwang, Bangkok 10310, Thailand
Tel: +66-2-017-0099
Fax: +66-2-017-0199

Chonburi Office:

Pinthong Industrial Estate Project 3,
219/41 Moo 6, Bowin Sriracha,
Chonburi 20230, Thailand
Tel: +66-3819-9879
Fax: +66-3832-3878

Email: yaskawa@yaskawa.co.th
Website: www.yaskawa.co.th

PT. YASKAWA ELECTRIC INDONESIA

Secure Building-Gedung B Lantai Dasar & Lantai 1
Jl. Raya Protokol Halim Perdanakusuma,
Jakarta 13610, Indonesia
Tel: +62-21-2982-6470
Fax: +62-21-2982-6471
Website: www.yaskawa.co.id

YASKAWA ELECTRIC VIETNAM CO., LTD.

Ho Chi Minh Office:

Suite 1904A, 19th Floor Centec Tower,
72-74 Nguyen Thi Minh Khai, Ward 6, District 3,
Ho Chi Minh City, Vietnam
Tel: +84-8-3822-8680
Fax: +84-8-3822-8780

Hanoi Office:

1st Floor and L Floor, Connecting Block,
N02-T1 Building, Diplomatic Complex,
Xuan Tao Ward, Bac Tu Liem District,
Ha Noi, Viet Nam
Tel: +84-4-3634-3953
Fax: +84-4-3654-3954

Bac Ninh Office:

Room 402, 4th Floor, MB Bac Ninh Building,
24 Ly Thai To Street,
Dai Phuc Ward, Bac Ninh City, Vietnam
Tel: +84-4-3634-3953

YASKAWA MALAYSIA SDN. BHD.

D-2-56, IOI Boulevard, Jalan Kenari 5,
Bandar Puchong Jaya, 47170 Puchong,
Selangor, Malaysia
Tel: +60-3-8076-5571
Fax: +60-3-8076-5491

YASKAWA**YASKAWA ASIA PACIFIC PTE. LTD.**

In the event that the end user of this product is to be the military and said product is to be employed in any weapons systems or the manufacture thereof, the export will fall under the relevant regulations as stipulated in the Foreign Exchange and Foreign Trade Regulations. Therefore, be sure to follow all procedures and submit all relevant documentation according to any and all rules, regulations and laws that may apply. Specifications are subject to change without notice for ongoing product modifications and improvements.

LITERATURE NO. YAP-KAEP-C710617-24A
Published in October 2018